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Construction-grade Concrete Turck



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18 $\frac{1}{16}$ "L x 6 $\frac{5}{8}$ "H x 6"W



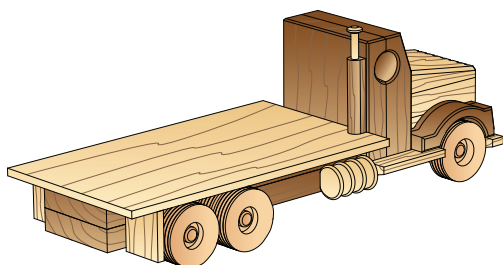
Construction-grade Concrete Truck

When the digging and grading wrap up, the pour can begin. And this truck hauls the goods. The solid-wood drum adds a good bit of heft to the truck and gives you a chance to try some basic turning.

Start with a rock-solid chassis

1 Cut the chassis (A) to size [Materials List]. Notch the back end where

BUILD IT AS A FLATBED



A simple modification converts the concrete truck to a straight truck. Find the free plans at woodmagazine.com/straighttruck.

shown in **Drawing 1**, then drill the $\frac{1}{32}$ " and $\frac{3}{16}$ " holes in the edges [Drawing 2].

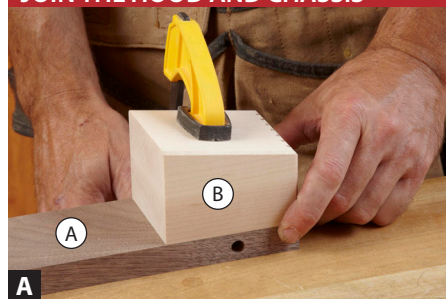
2 Laminate and cut to size a 2 $\frac{1}{2}$ "-thick maple blank for the hood (B) [Drawing 1]. Spray-adhere photocopies of the **Hood Side-view** and **Top-view Patterns** to the blank. Install a rip blade in your tablesaw, and cut the grooves in the hood to create the grill. Bandsaw and sand the bevel where shown; then, rout

the chamfers. **Note:** Throughout the build, after cutting a patterned part to shape, apply mineral spirits to the pattern, scrape it away, and finish-sand the part to 220 grit.

3 Glue the hood (B) to the chassis (A) with their front ends and edges flush [Photo A].

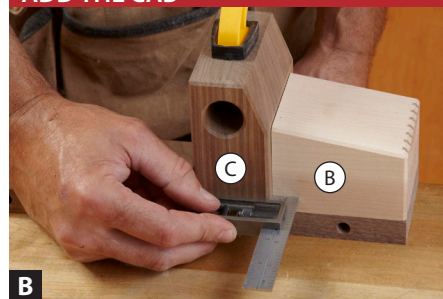
4 Laminate a 2"-thick walnut blank for the cab (C) and cut it to size. Adhere a copy of the **Cab Pattern** to one side of

JOIN THE HOOD AND CHASSIS



Resting the chassis (A) on your bench and clamping the hood (B) to it makes it easier to align the ends and edges of the parts as you apply pressure.

ADD THE CAB



Glue the cab (C) to the chassis (A) and hood (B). After centering the cab on the width of the chassis, clamp across the cab and hood.

5 Cut the wheel spacers (D) to size from ¼" maple [**Drawing 1**]. Rout ⅛" chamfers on the ends and drill the hole where shown. Glue the wheel spacers to the chassis [**Photo C**].

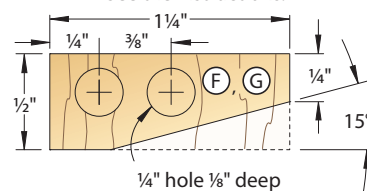
1 To the edge of a 1x1¼x12" walnut blank, apply two copies of the **Fender Pattern**. Bandsaw and sand the fenders (E) to shape; then, rout 1/16" chamfers where shown, making sure you end up with a mirrored pair of fenders. Glue the fenders to the hood (B) [**Photo D**].

2 Bevel-rip the edge of a $\frac{1}{2} \times 1\frac{1}{4} \times 12''$ maple blank as shown in **Drawing 1a**. Crosscut the steps (F) and bumpers (G) to length from the blank [**Drawing 1**]. Set the bumpers aside. Glue and clamp the steps to the chassis (A) against the bottom of the fenders (E) and cab (C) [**Drawing 2**].

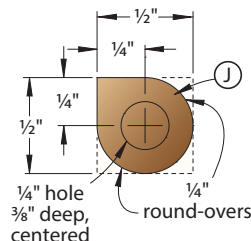
[illegible]

Technical drawing of a boat hull cross-section showing various parts labeled A through O. The drawing includes dimensions for lengths, widths, heights, and radii. Key features include a fuel tank location, a 1 1/4 inch deep hole, and a 3/16 inch hole. The hull is shown in a cross-section view with a curved bottom and a flat top.

NOTE: Drill holes in (G) only.
See the instructions.

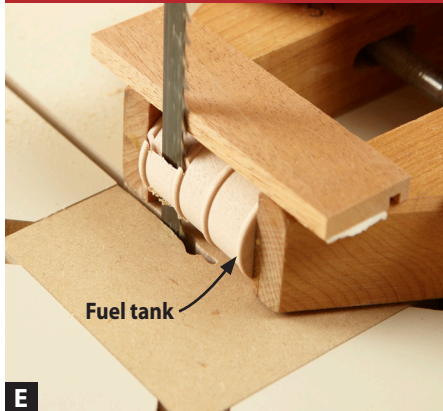


1a STEPS/BUMPERS
(End view)



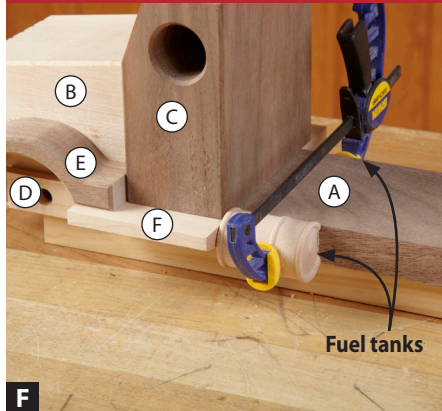
1b STACK
(Top view)

CUT YOUR FUEL TANK



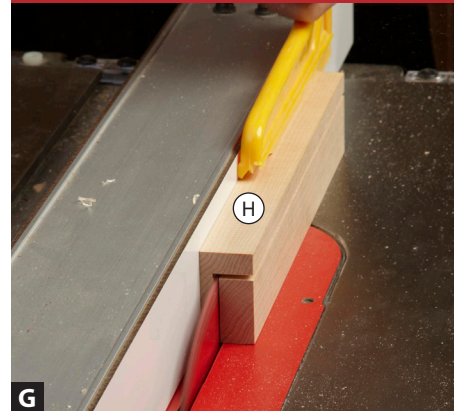
E Grip the fuel tank in a handscrew, then double-faced-tape a straight-edged scrap to serve as a visual guide as you cut away one edge.

TIME TO GIVE TANKS



F Glue and clamp each fuel tank to the chassis (A) and against a step (F), aligning the top of the tank's cut edge with the top of the chassis.

FORM THE FENDERS



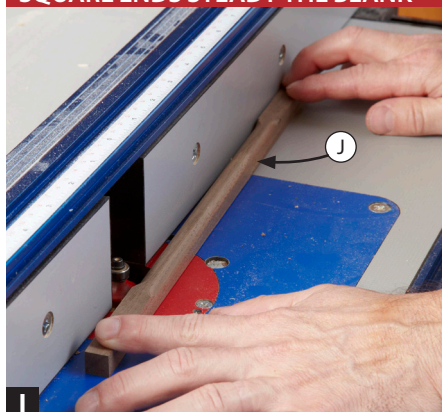
G Make the $\frac{3}{4}$ "-deep cut first. Then, adjust the blade and rip fence to intersect the first kerf. Use a zero-clearance insert [More Resources] during this cut.

AFFIX THE REAR FENDERS



H Glue and clamp the rear fender/mud flap assembly (H/I) so the inside edge of the fenders rests flush with the edge of the chassis (A).

SQUARE ENDS STEADY THE BLANK



I Leave 2" at each end of the stack (J) blank unrouted. This provides flat surfaces for guiding the blank past the round-over bit.

CREATE THE CRUX OF THE CRADLE



J After drilling the $1\frac{1}{4}$ " hole, cut away the waste area between the tank cradles (K) and cut the remaining cradle from the blank.

3 Bandsaw a flat edge on each of the fuel tanks [Source, page 5; Photo E]. Sand the cut edges smooth and glue the fuel tanks to the chassis (A) [Photo F].

4 Retrieve the bumpers (G), grip them in a handscrew, and drill $\frac{1}{4}$ " holes $\frac{1}{8}$ " deep to form the headlights [Drawing 1a], creating a mirrored pair.

Quick Tip! Use a Brad-point or Forstner bit to drill flat-bottomed holes.

Glue the bumpers to the fenders and chassis [Drawing 2].

5 Prepare two $1 \times 1\frac{1}{2} \times 10$ " maple blanks for the rear fenders (H). Cut inter-

secting kerfs in each blank [Photo G, Drawing 1]; then, crosscut the fenders to length to match the distance between the rear of the cab (C) and the notch in the chassis (A). Bevel-cut the front end of each fender. Finish-sand the pieces.

6 Cut the mud flaps (I) to size, finish-sand them, and glue one to each rear fender (H), flush with the rear end. After the glue dries, glue this assembly to the chassis (A) [Photo H].

7 Prepare a $\frac{1}{2} \times \frac{1}{2} \times 12$ " walnut blank for the stack (J). Set up a $\frac{1}{4}$ " round-over bit in your table-mounted router and round over three edges of the blank

[Photo I, Drawing 1b]. Cut away one square end of the blank, then cut the stack to final length. Clamp the stack in a handscrew and drill a $\frac{1}{4}$ " hole centered on its diameter. Glue the flat face of the stack to the passenger side of the cab (C) so the square corner of the stack faces the middle of the cab. Glue the smoke-stack [Source] in the hole in the stack.

8 To make the tank cradles (K), start with a $\frac{1}{2} \times 1\frac{3}{4} \times 5$ " blank. Lay out and mark two blocks $1\frac{1}{8}$ " long and $\frac{5}{8}$ " apart. Mark the centerpoint between the two blocks and drill a $1\frac{1}{4}$ " hole centered on the mark [Photo J]. Cut the tank cradles

Give the crane (issue 185, September 2008) a spin on its base, and raise and lower its bucket with a crank.



Build the whole crew

Purchase plans and kits for these companion projects at woodmagazine.com/cgtoys.

Load and spin with the skid loader (issue 211, May 2012).



Reach out and scoop with the excavator (issue 194, November 2009).



For heavy hauling, fill the dump truck (issue 215, November 2012).

Move earth with the bulldozer (issue 199, September 2010).

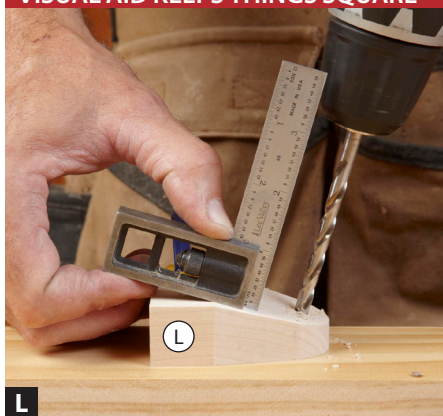


SAFELY BANDSAW THE BEVEL



K Adhere the drum pivot (L) to a scrap with double-faced tape so you can cut the bevel while keeping your hands well away from the blade.

VISUAL AID KEEPS THINGS SQUARE



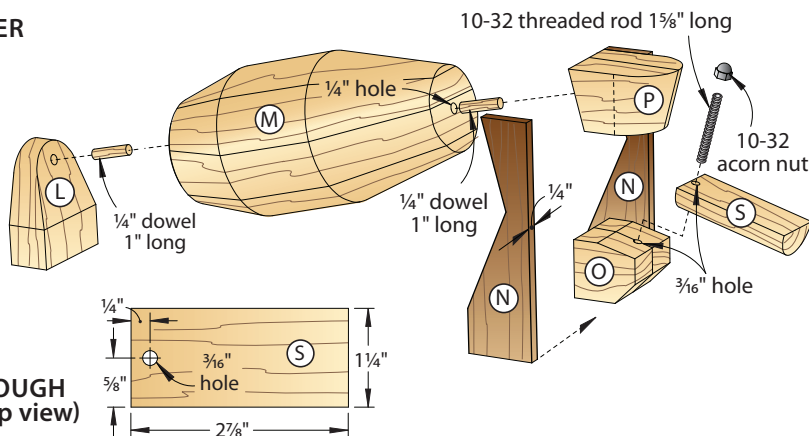
L Set a small square on the beveled face of the drum pivot (L). Keep your drill bit parallel to the square as you drill the $\frac{1}{4}$ " hole $\frac{1}{2}$ " deep.

SHAPE THE HOPPER



M Use the line on the Side-view Pattern to set the tilt of the bandsaw table. Then round off the rear of the hopper (P).

3 MIXER



3a TROUGH
(Top view)

to length, finish-sand them, and glue them inside the rear fenders (H), snug against the cab (C) [Drawing 1].

Get a fix on the mixer

1 Cut a $1 \times 2\frac{1}{4} \times 2\frac{7}{8}$ " blank for the drum pivot (L). Spray-adhere the **Drum Pivot Front-view Pattern** to the blank and bandsaw and sand the curve. Apply the **Drum Pivot Side-view Pattern** to an edge of the blank and bandsaw and sand the bevel [Photo K]. Drill the hole as shown in Photo L, finish-sand the pivot, then glue it to the chassis (A) and tank cradles (K) [Drawing 2].

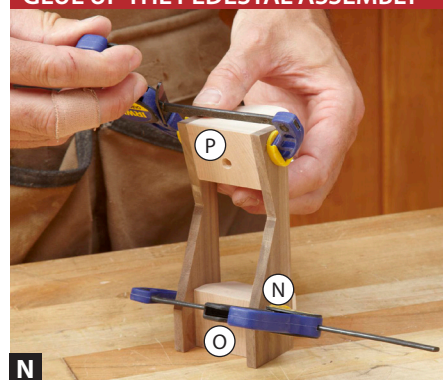
2 *Note: Turn the drum on your lathe or, if you'd rather, order a ready-made drum.* See Source on page 5. Spray-adhere a copy

of the **Drum Template** to a piece of poster board and cut along the lines. Using this to check your progress, turn the drum (M) [Materials List] to shape. Drill into each end of the drum a $\frac{1}{4}$ " hole $\frac{1}{2}$ " deep, centered on the diameter of the end. Cut and glue a 1" length of dowel into each hole.

3 Cut two $\frac{1}{4} \times 1\frac{1}{2} \times 5\frac{1}{4}$ " walnut blanks for the pedestals (N), double-faced-tape them together with their ends and edges flush, and apply a copy of the **Pedestal Pattern**. Cut the pedestals to shape, then separate them.

4 Prepare a $1\frac{3}{4} \times 1\frac{3}{8} \times 1\frac{1}{2}$ " maple blank for the trough pivot block (O), spray-adhere the **Trough Pivot Block Pattern** to its edge, and cut and sand it to shape.

GLUE UP THE PEDESTAL ASSEMBLY

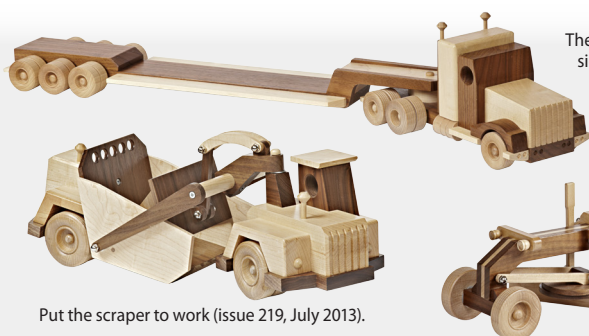


N The front face of the hopper (P) aligns with the front edges of the pedestals (N). The face of the trough pivot block (O) rests $\frac{7}{16}$ " from the front pedestal edge.

Drill the $\frac{3}{16}$ " hole centered on the block's width.

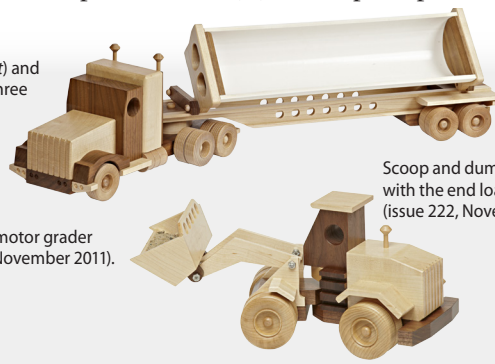
5 Apply the **Top Hopper Side- and Top-view Patterns** to a $1\frac{3}{4} \times 1\frac{3}{8} \times 2\frac{1}{4}$ " maple blank. Tilt your drill-press table to 15° and drill the $\frac{1}{4}$ " hole where shown. Then, tilt your bandsaw table to 15° and cut the curve on the **Top-view Pattern** [Photo M]. Reset the table square to the blade and cut the remaining line on the **Side-view Pattern**.

6 Dry-fit the pedestals (N), trough pivot block (O), and hopper (P) and check for a snug fit between the rear fenders (H). Glue up the pedestal assem-



Put the scraper to work (issue 219, July 2013).

The tractor pulls both the lowboy (left) and side-dump (right) trailers. (Find all three pieces in issue 205, July 2011.)



Rev up the motor grader (issue 208, November 2011).

Scoop and dump with the end loader (issue 222, November 2013).

bly [Photo N, Drawing 2]. After the glue dries, glue the pedestal assembly in place, trapping the drum (M) [Photo O].

7 Prepare two $\frac{3}{8} \times 2\frac{1}{4} \times 5$ " maple blanks for the booster axle arms (Q) and double-faced-tape them together. Following the **Booster Axle Arm Pattern**, cut the arms to shape, and drill the holes.

8 Cut the booster axle brace (R) to size [Materials List] and round over the long edges [Drawing 4]. Drill the holes in the ends $\frac{3}{4}$ " deep.

Quick Tip! To locate the holes precisely, dry-fit the brace between the booster axle arms (Q) [Drawing 4] and drill through the existing holes in the axle arms.

Glue the brace between the axle arms, using axle pegs to align the holes between the parts. Remove the axle pegs after clamping so they don't get glued in place.

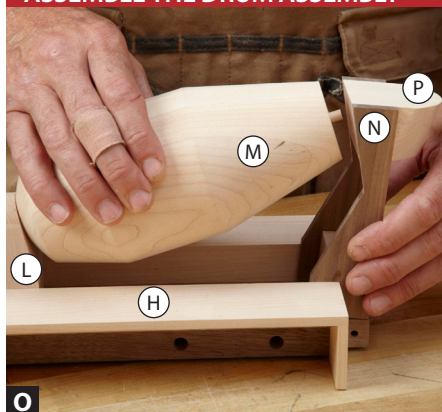
Now the finishing touches

1 Cut two 3" lengths of $1\frac{1}{4}$ " dowel for the trough (S) and water tank (T). Glue one between two scraps [Photo P], and resaw the assembly in half to create the trough (S). Cut away the blocks and crosscut the trough to $2\frac{7}{8}$ " long. Drill a $\frac{3}{16}$ " hole centered on the trough's width [Drawing 3a]. Rout $\frac{1}{16}$ " chamfers around the ends of the water tank and glue it to the tank cradles (K), centered.

2 Apply a finish to all pieces. (We sprayed on three coats of aerosol lacquer.) Then attach the wheels with axle pegs and washers [Drawings 1 and 4]. Epoxy a $1\frac{5}{8}$ " length of 10-32 threaded rod into the trough pivot block (O) and mount the trough (S) [Drawing 3].

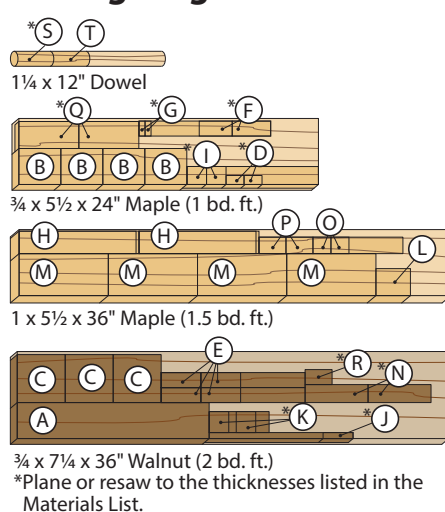
3 Cut a $3\frac{1}{4}$ " length of 10-32 threaded rod and use it to attach the booster axle assembly (Q/R) to the chassis [Drawing 4]. Snug the lock nuts enough to hold the assembly up when desired. 🌲

ASSEMBLE THE DRUM ASSEMBLY



Glue the pedestal assembly (N/O/P) to the rear fenders (H), trapping the drum between the drum pivot (L) and hopper (P). Make sure the drum turns freely.

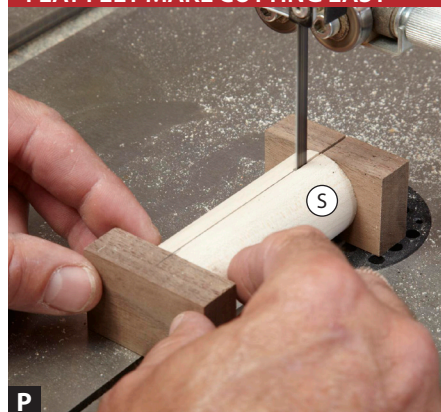
Cutting Diagram



More Resources

- Find plans for a zero-clearance insert for your tablesaw at woodmagazine.com/zeroinsert.
- Prefer slightly larger big-boy toys? Check out some $\frac{1}{2}$ -scale versions at woodmagazine.com/bigmodels.

FLAT FEET MAKE CUTTING EASY



By gluing two equal-sized scraps to the ends of the dowel, you can cut a straight line through the dowel to create the trough (S).

Materials List

Part	FINISHED SIZE			Matl.	Qty.	
	T	W	L			
A	chassis	¾"	3"	16"	W	1
B	hood	2½"	3"	3½"	LM	1
C	cab	2"	4"	4"	LW	
D	wheel spacers	¼"	¾"	1½"	M	2
E*	fenders	1"	1¼"	3⅝"	LW	2
F*	steps	½"	1¼"	2¾"	M	2
G*	bumpers	½"	1¼"	½"	M	2
H*	rear fenders	1"	1⅞"	9¾"	M	2
I	mud flaps	¼"	1½"	1⅝"	M	2
J*	stack	½"	½"	2½"	W	1
K*	tank cradles	½"	1¾"	1⅝"	W	2
L	drum pivot	1"	2¼"	2⅞"	M	1
M	drum	3½" diam.		7⅞"	LM	1
N	pedestals	¼"	1½"	5¼"	W	2
O	trough pivot block	1⅜"	1¾"	1½"	LM	1
P	top hopper	1¾"	1⅜"	2¼"	LM	1
Q	booster axle arm	⅜"	2¼"	5"	M	2
R	booster axle brace	⅝"	1¼"	2¼"	W	1
S	trough	⅝"	1¼"	2⅞"	M	1
T	water tank	1¼" diam.		3"	M	1

*Parts initially cut oversize. See the instructions.

Materials key: W=walnut, LM=laminated maple, LW=laminated walnut, M=maple.

Supplies: $1\frac{1}{4}$ " maple dowel 12" long, $\frac{1}{4}$ " dowel 6" long

Bits: $1\frac{1}{4}$ ", 1", $1\frac{1}{2}$ ", $\frac{1}{4}$ ", $\frac{3}{16}$ " drill bits; 45° chamfer, $\frac{1}{4}$ " and $\frac{1}{8}$ " round-over router bits.

Source

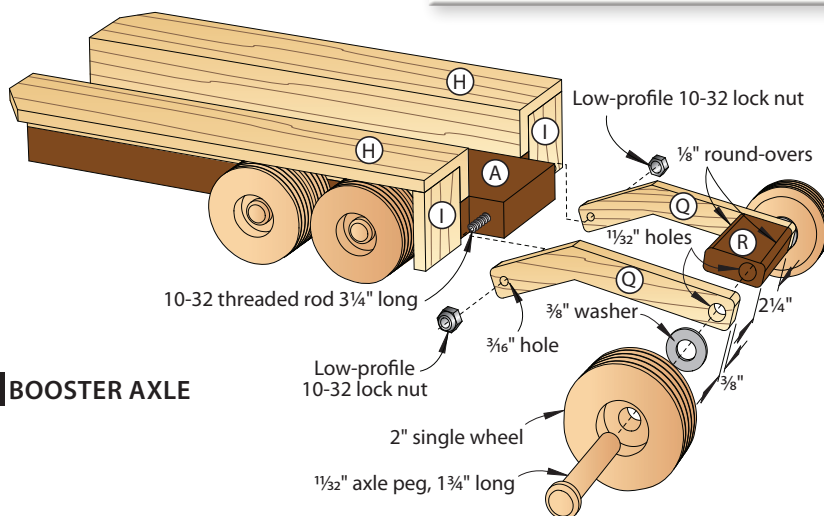
Kits: Two kits are available, one with a ready-made drum (part M), and one without. Kit no. RS-01003a contains all the specialty parts (wheels, axle pegs, smokestack, fuel tanks) and hardware (no lumber) needed to build one concrete truck. Kit no. RS-01003a-t is identical, and also includes the drum (M); 888-636-4478, woodmagazine.com/concrete.

Produced by **Craig Rueggesser** with **Kevin Boyle**

Project design: **Kevin Boyle**

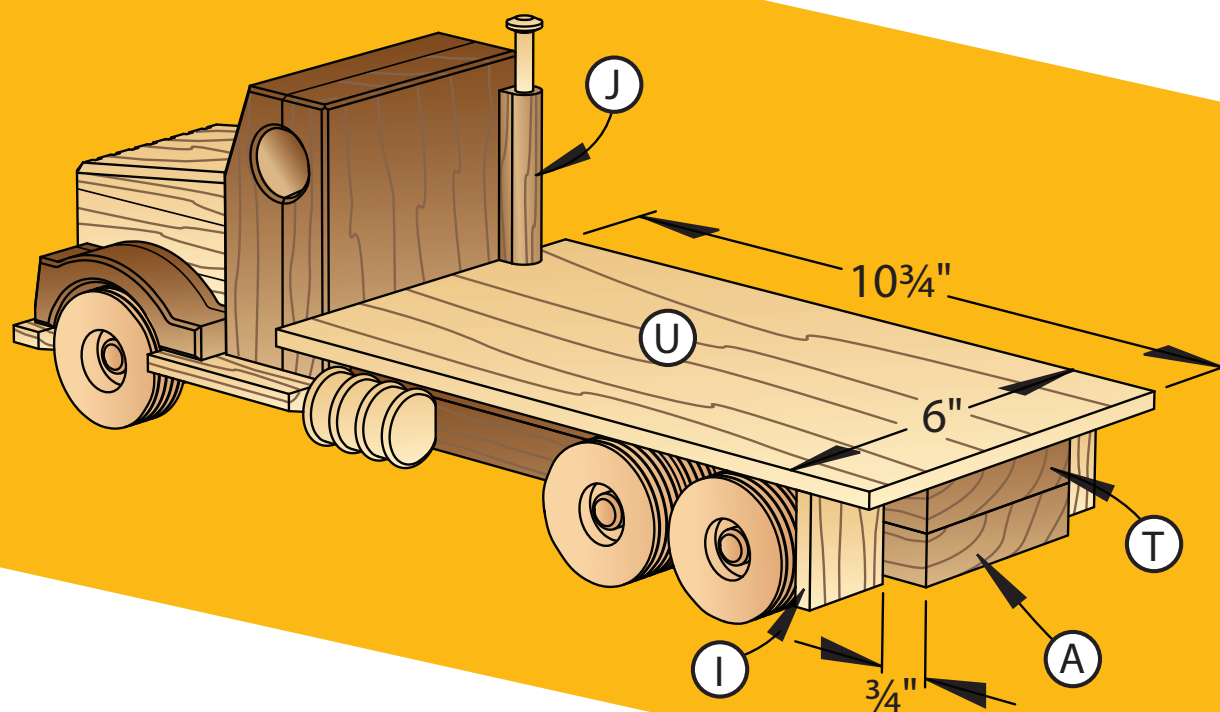
Illustrations: **Lorna Johnson**

woodstore.net



4 BOOSTER AXLE

Construction-grade Straight Truck



Straight Truck Materials List

Part	FINISHED SIZE			Matl.	Qty.
	T	W	L		
A chassis	3/4"	3"	16"	W	1
B hood	2 1/2"	3"	3 1/2"	LM	1
C cab	2"	4"	4"	LW	1
D wheel spacers	1/4"	3/4"	1 1/2"	M	2
E* fenders	1"	1 1/4"	3 5/16"	LW	2
F* steps	1/2"	1 1/4"	2 3/4"	M	2
G* bumpers	1/2"	1 1/4"	1/2"	M	2
Part H not needed					
I mud flaps	1/4"	1 1/2"	1 5/8"	M	2
J* stack	1/2"	1/2"	2 1/2"	W	1
Parts K through S not needed					
T bed filler	3/4"	3"	10 1/2"	W	1
U flatbed	1/4"	6"	10 3/4"	M	1

*Parts initially cut oversize. See the instructions.

Materials key: W—walnut, LM—laminated maple, LW—laminated walnut, M—maple.

Blade and bits: Dado blade, 1", 1 1/32", 3/16", 1/4" drill bits; 45° chamfer router bit.

Source

Kit: Contains all the specialty parts (wheels, axle pegs, smokestack, fuel tanks) and hardware (no lumber) needed to build one straight truck; \$10.95+shipping. Kit no. RS-01003a-2, 888-636-4478, woodmagazine.com/sttruckkit.

You can easily adapt the concrete-truck plan from *WOOD*® issue 224 (March 2014) to build a flatbed straight truck. And just as with our other Construction-grade toys, we've assembled a kit with all the specialty parts and hardware [Source].

To build the straight truck, follow the instructions in the issue for the concrete truck through **Step 4** under "Add the details," where you glue the bumpers (G) to the fenders (E) and chassis (A), with one exception: In the very first step, do not cut the notches or drill the 3/16" holes in the rear of the chassis (A).

After gluing the bumpers to the fenders, do the following:

1 From walnut, cut the bed filler (T) to size [Materials List]. Finish-sand it; then glue it to the chassis (A) flush on the end and edges.

2 Cut the flatbed (U) to size and finish-sand it. Then, glue and clamp it on top of the bed filler (T), snug against the cab (C) and centered from side to side.

3 Cut the mud flaps (I) to size and finish-sand them. Apply glue to one end and edge of a mud flap and clamp it

under the flatbed and to the chassis (A) and bed filler (T), 3/4" from the rear of the chassis. After the glue dries, repeat this process for the remaining mud flap on the opposite side.

4 Prepare a 1/2 × 1/2 × 12" walnut blank for the stack (J). (The long blank allows you to work safely while making the stack.) Set up a 1/4" round-over bit in your table-mounted router and round over three sides of the blank [Photo I in the original article]. Cut away one square end of the blank, then cut the stack to final length [Materials List]. Clamp the stack in a handscrew and drill a 1/4" hole centered on its diameter. Glue the flat face of the stack to the passenger-side of the cab (C) so the square corner of the stack faces the middle of the cab. Glue the smokestack [Source] in the hole in top of the stack.

5 Apply a finish to all pieces. (We sprayed on three coats of aerosol lacquer.) Then, attach the wheels with axle pegs and washers [Drawings 1 and 4 in the original article].

Note: Part H, and parts K through S are not needed for the straight truck. 🌲

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Plan DP-00521



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DP-00478



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Plan DP-00161



Heirloom Hope Chest
Plan DP-00190



Beveled Beauty
Jewelry Box
Plan DP-00028



Compact
Entertainment Center
Plan DP-00474



A Gem of a Jewelry Box
DP-00476



Country-Fresh Bed
Plan DP-00081



Country-Fresh Dresser
Plan DP-00008



Five-Drawer Chest
Plan DP-00010



Bench with Storage
Plan DP-00585



Shelves for Show
Plan DP-00540



Stack 'N' Store Bins
Plan DP-00547



Mission Bed
Plan DP-00424



Mission Blanket Chest
Plan DP-00446



Mission Nightstand
Plan DP-00433



Morris Chair
Plan DP-00093



Cedar-lined
Blanket Chest
Plan DP-00534



Heirloom Corner
Cabinet
Plan DP-00527



3-in-1 Bed for All Ages
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Kid's Oak Bunk Beds
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Sleeping Beauty Futon
DP-00176



Quilt Ladder
Plan DP-00596

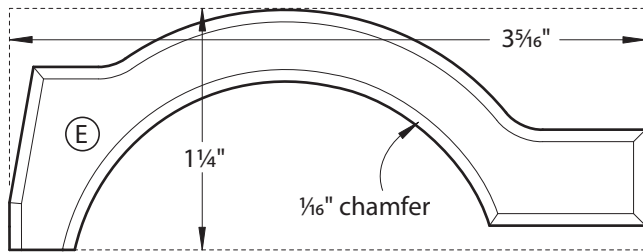


Trio of Bookcases
DP-00301

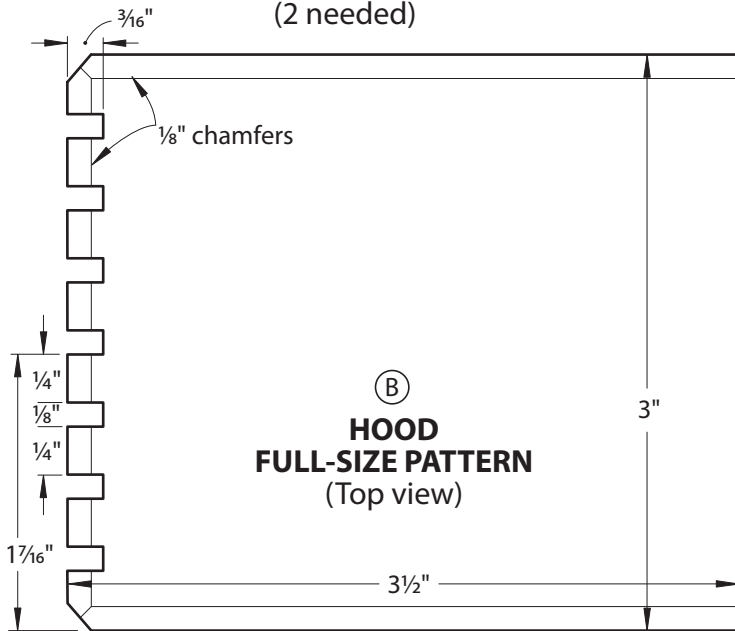


Contractor Grade
Mobile Crane
Plan DP-00594

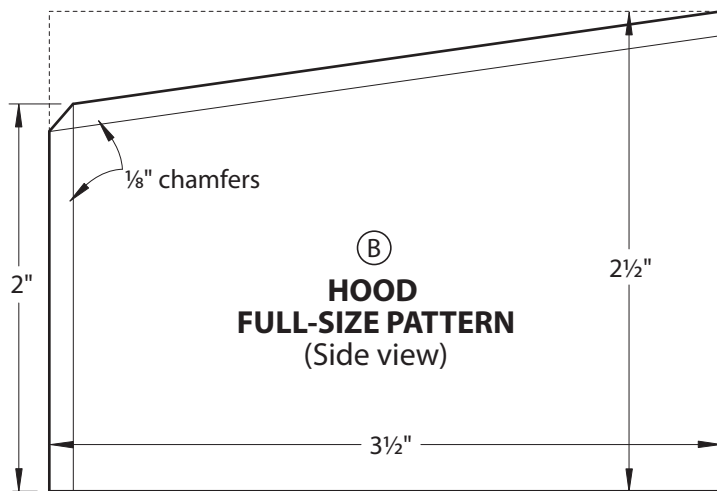
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Or, to have paper plans mailed directly to you, call **toll-free 1-888-636-4478**.
Please have your credit card available.



**FENDER
FULL-SIZE PATTERN
(2 needed)**



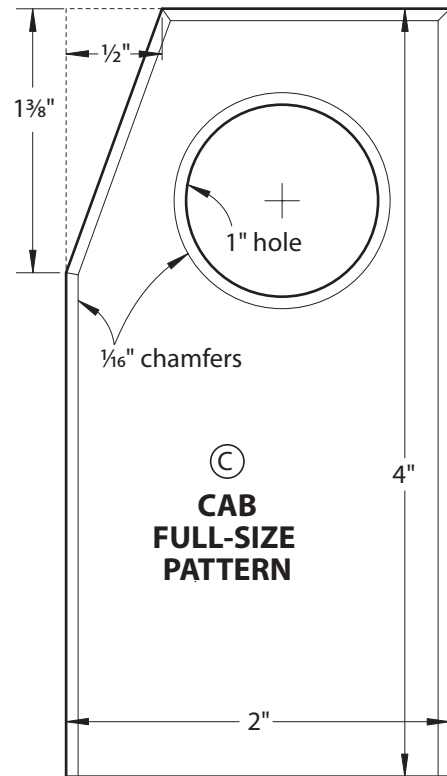
**HOOD
FULL-SIZE PATTERN
(Top view)**



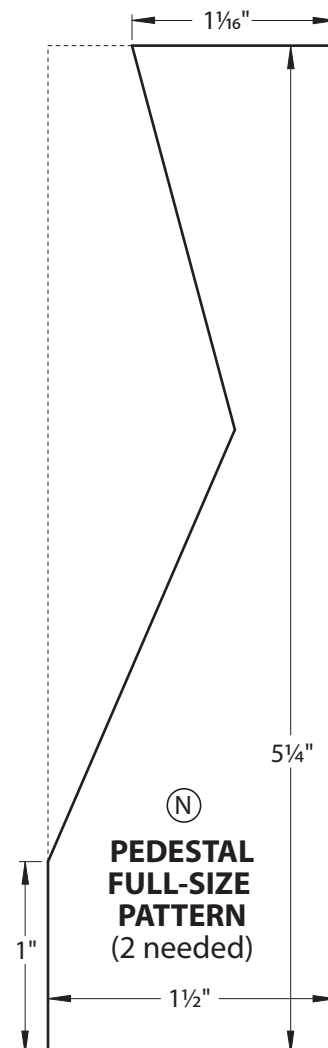
**HOOD
FULL-SIZE PATTERN
(Side view)**

Construction-grade Concrete Truck

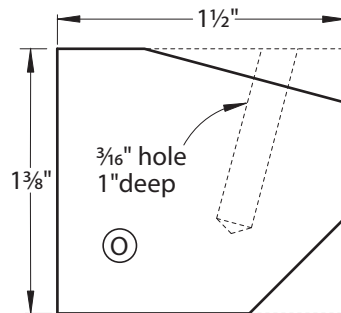
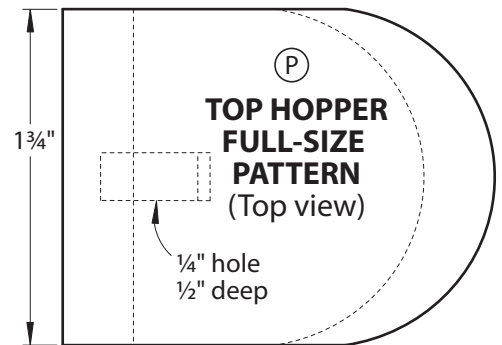
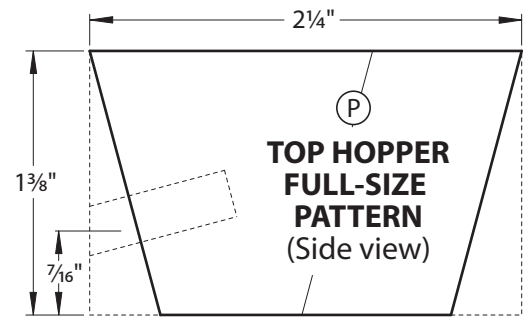
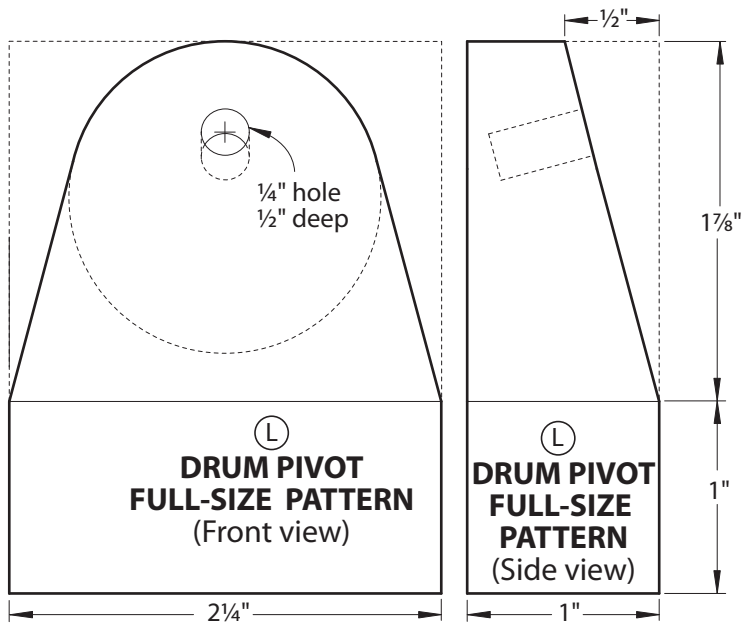
To ensure full-size patterns are correct size, your printer should be set to print at 100% (not fit to page). Measure full-size patterns to verify size.



**CAB
FULL-SIZE PATTERN**



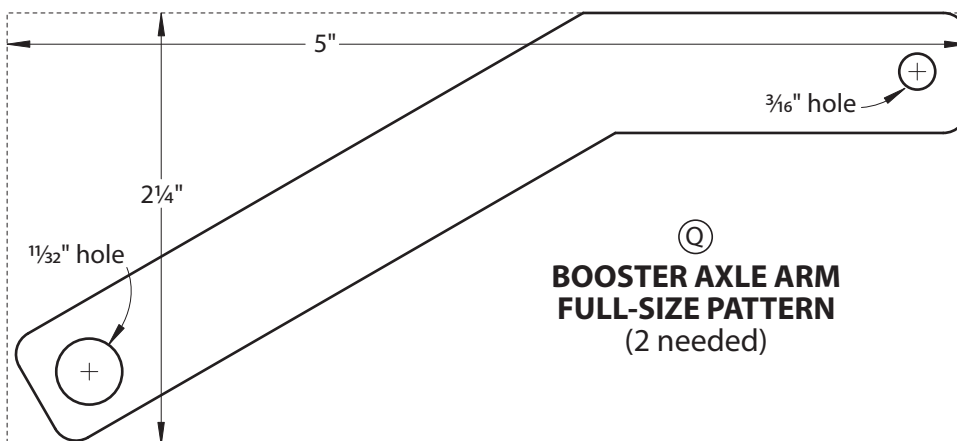
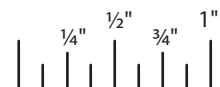
**PEDESTAL
FULL-SIZE PATTERN
(2 needed)**



**TROUGH PIVOT BLOCK
FULL-SIZE PATTERN**

Construction-grade Concrete Truck

To ensure full-size patterns are correct size, your printer should be set to print at 100% (not fit to page). Measure full-size patterns to verify size.



Construction-grade Concrete Truck

(M)
**DRUM
HALF-PATTERN
TEMPLATE**

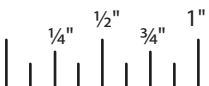
$\frac{1}{4}$ " hole
 $\frac{1}{2}$ " deep

$7\frac{7}{16}$ "

$1\frac{3}{4}$ "

$\frac{1}{4}$ " hole
 $\frac{1}{2}$ " deep

To ensure full-size patterns are correct size, your printer should be set to print at 100% (not fit to page). Measure full-size patterns to verify size.



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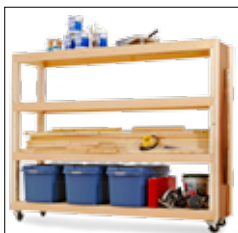
**Simple 'N' Sturdy
Tool Stand**
Plan DP-00577



**Mobile Sawing
& Routing Center**
Plan DP-00271



Mobile Tool Cabinet
Plan DP-00260



Mobile Storage
Plan DP-00321



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