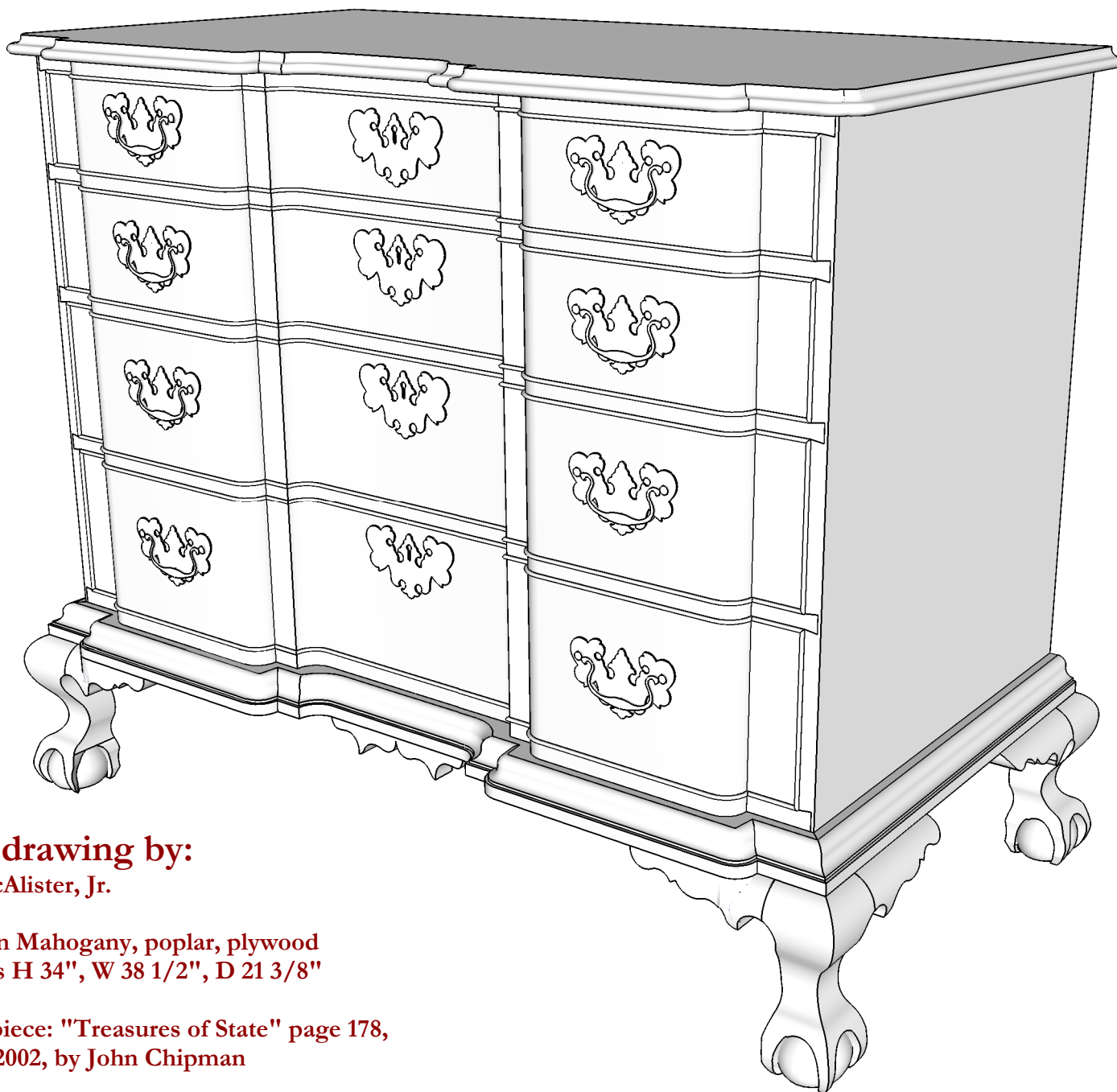


**SAPFM
Block Front
Chest**

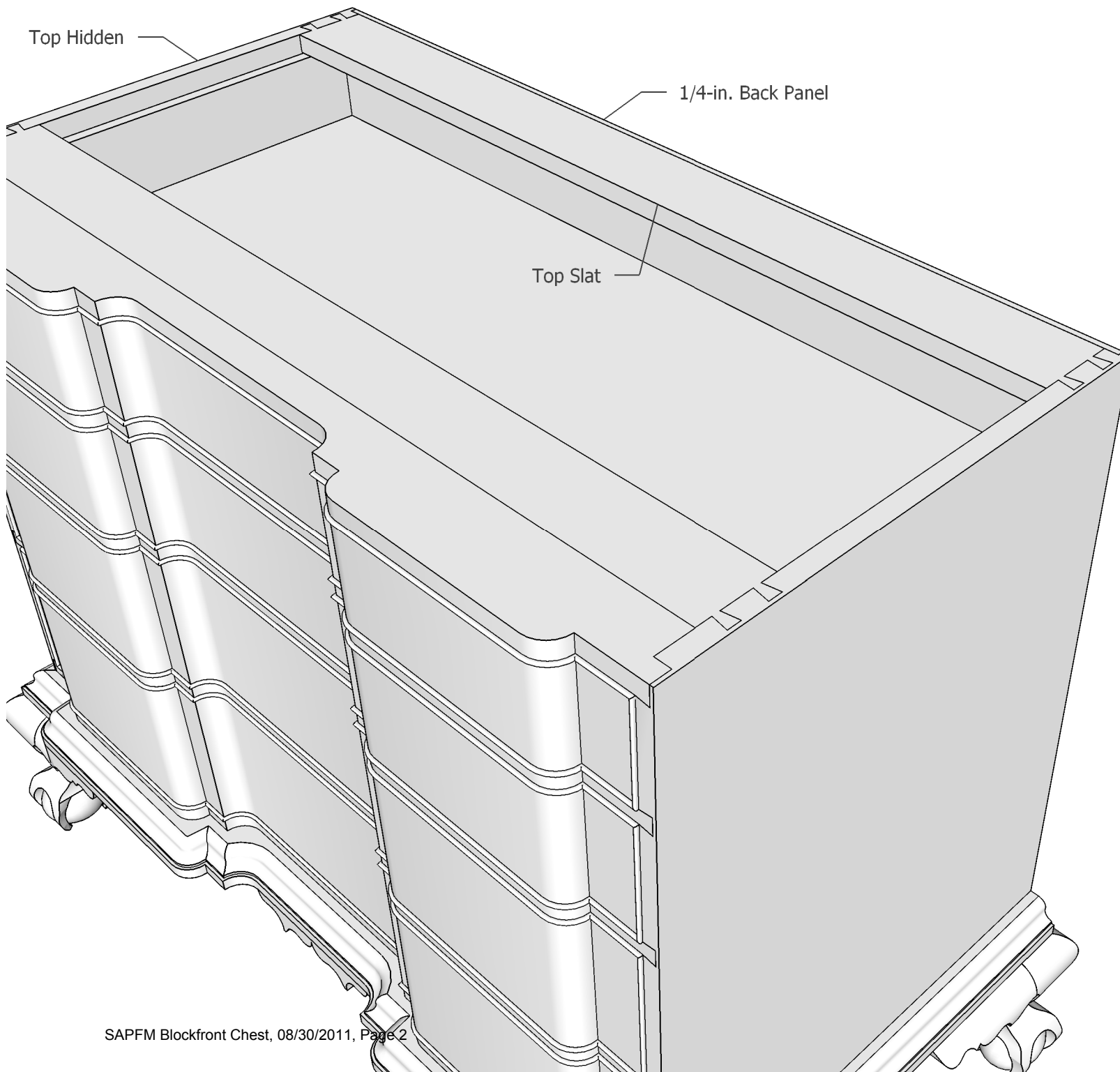


From a drawing by:
John W. McAlister, Jr.

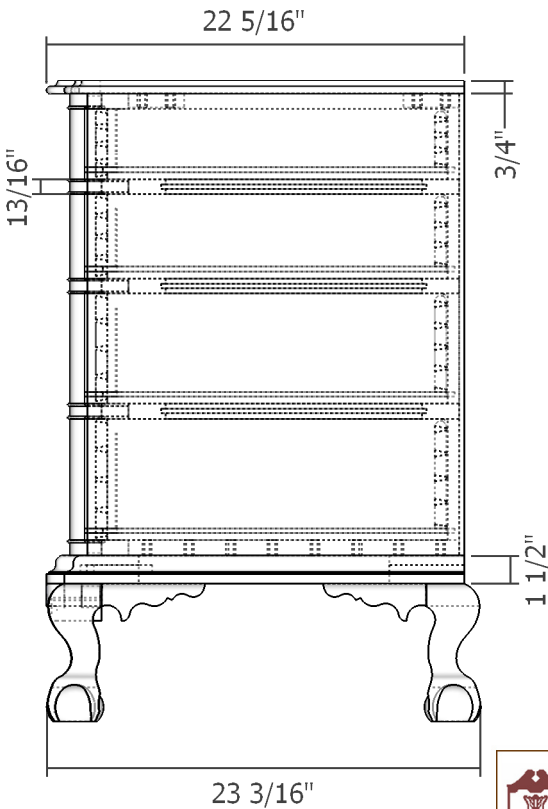
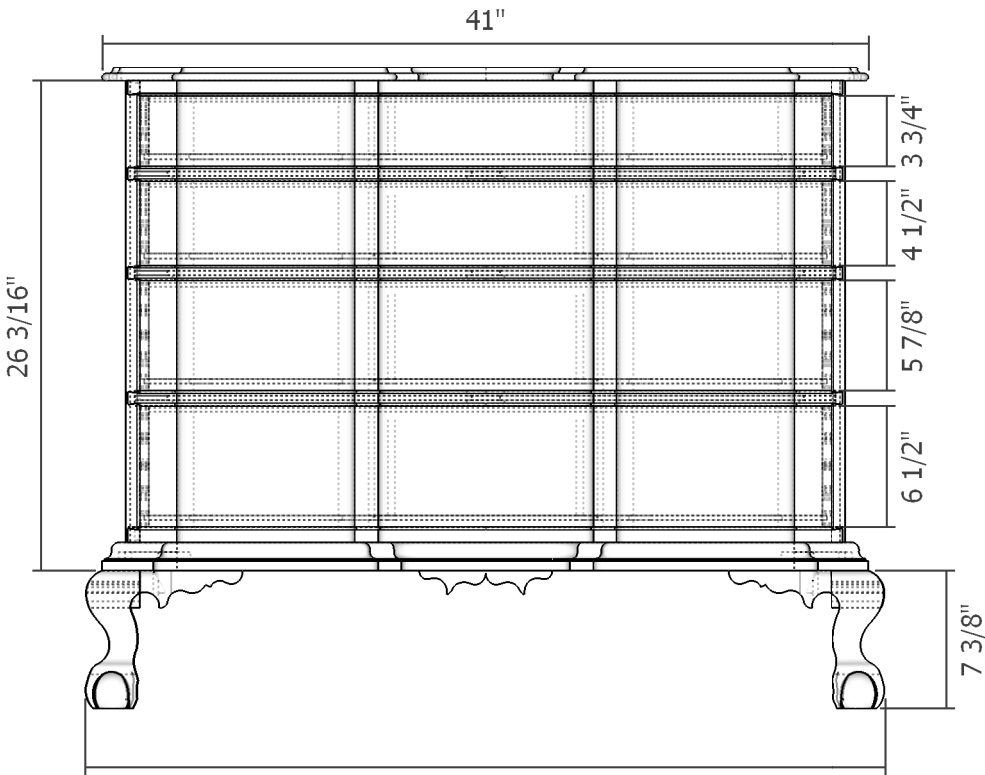
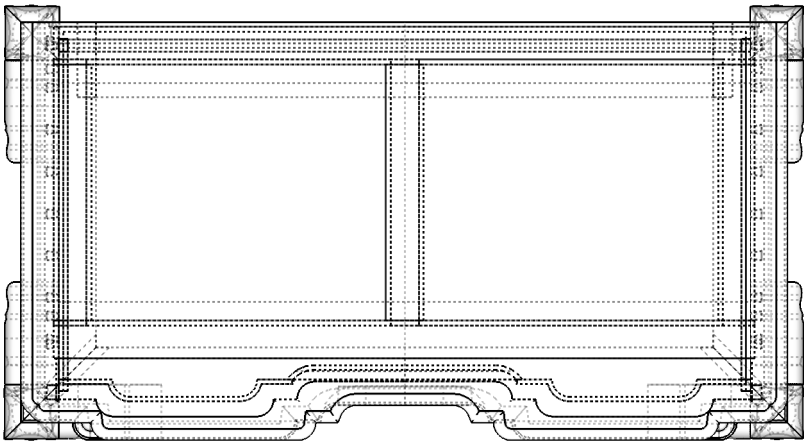
Built 2003 in Mahogany, poplar, plywood
Dimensions H 34", W 38 1/2", D 21 3/8"

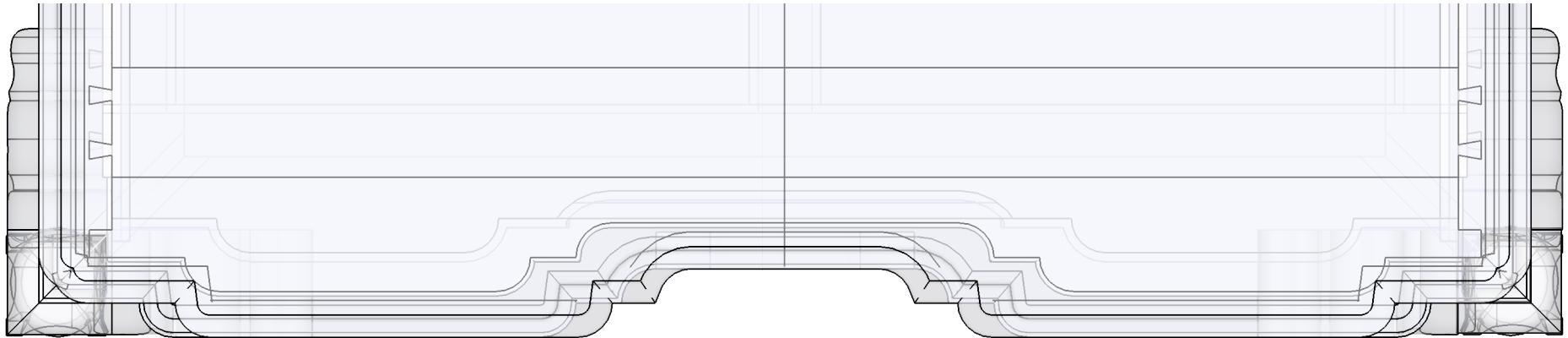
Reference piece: "Treasures of State" page 178,
December 2002, by John Chipman

Top Hidden



Orthographic View

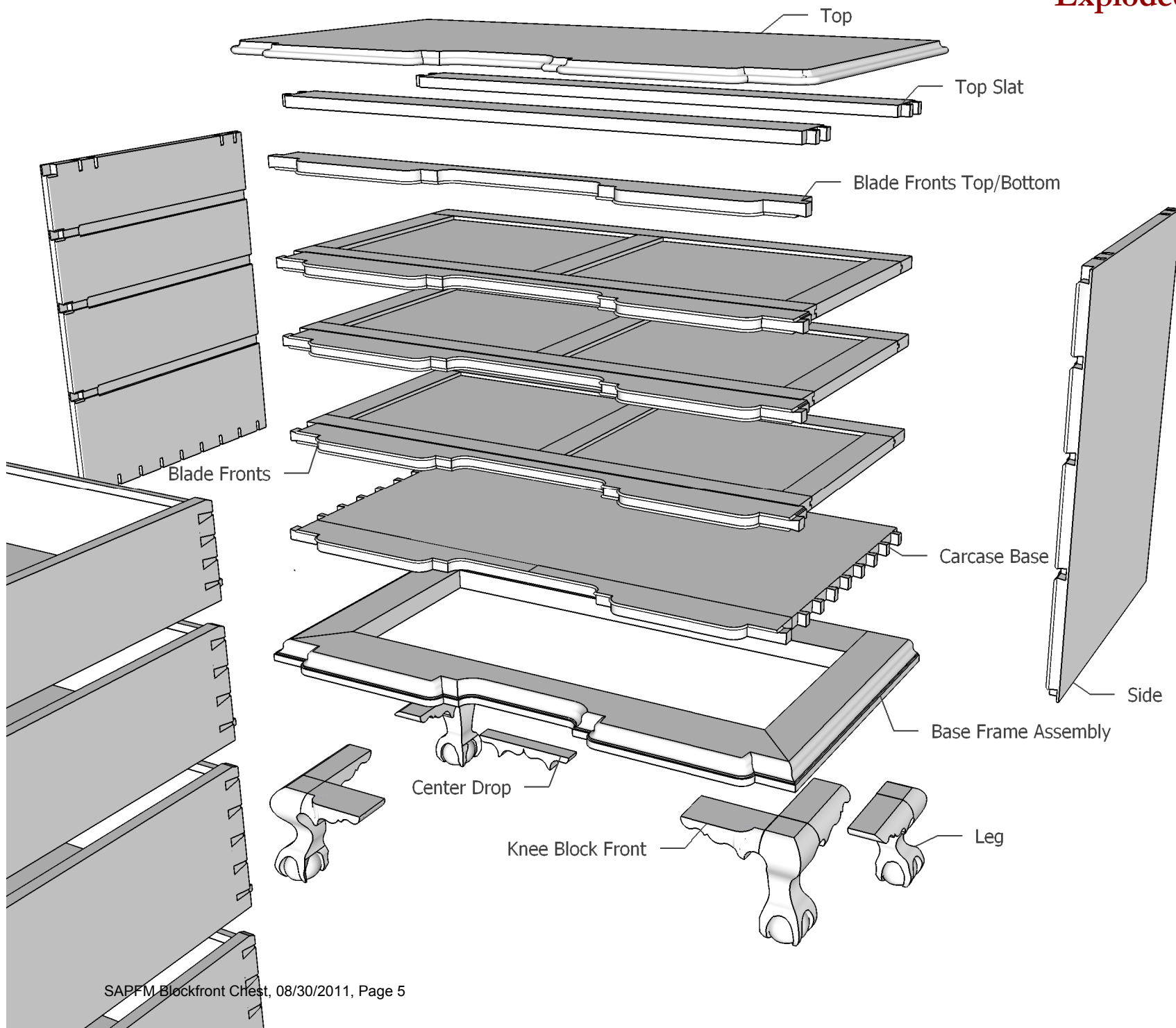




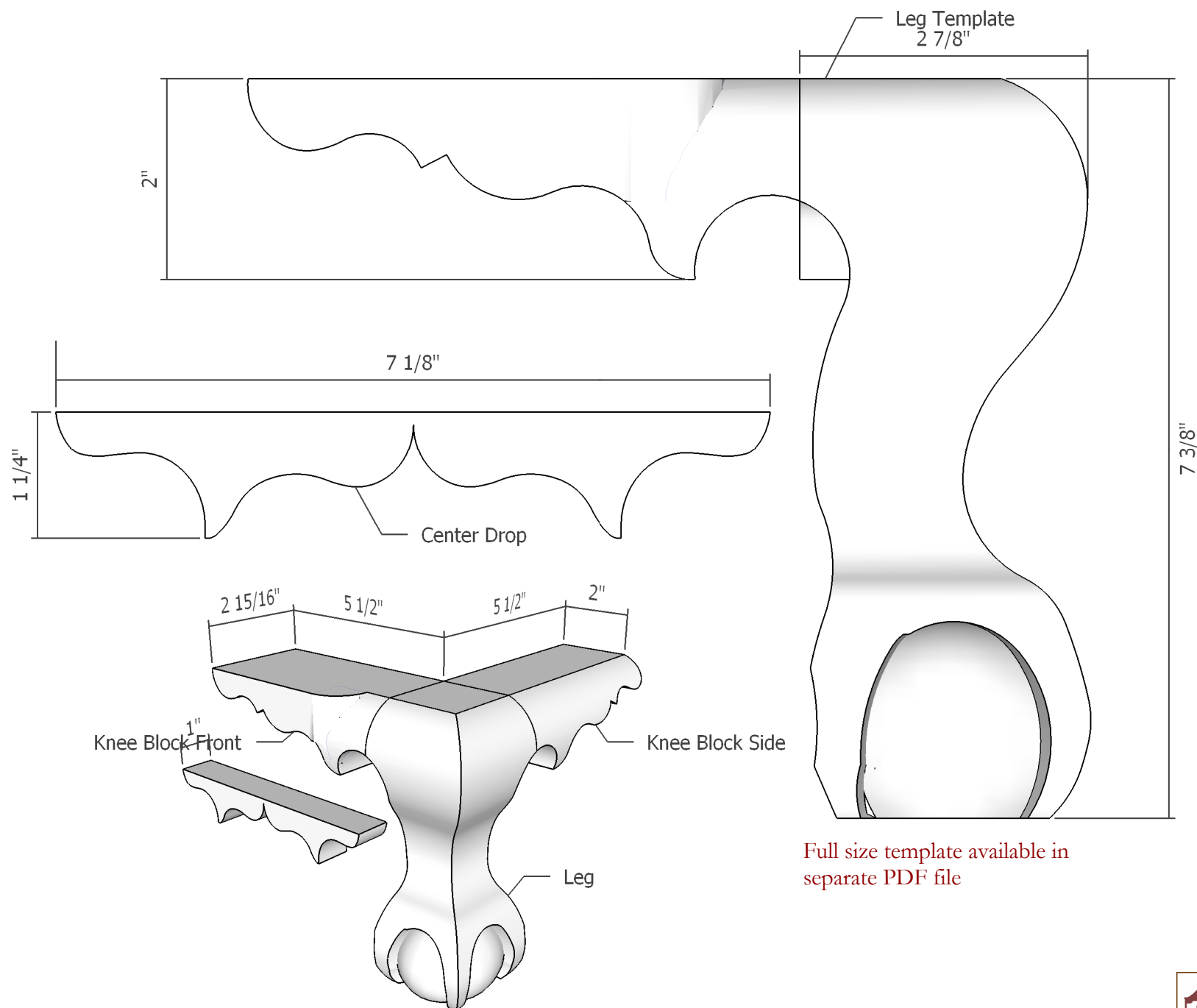
Block Front Cut List

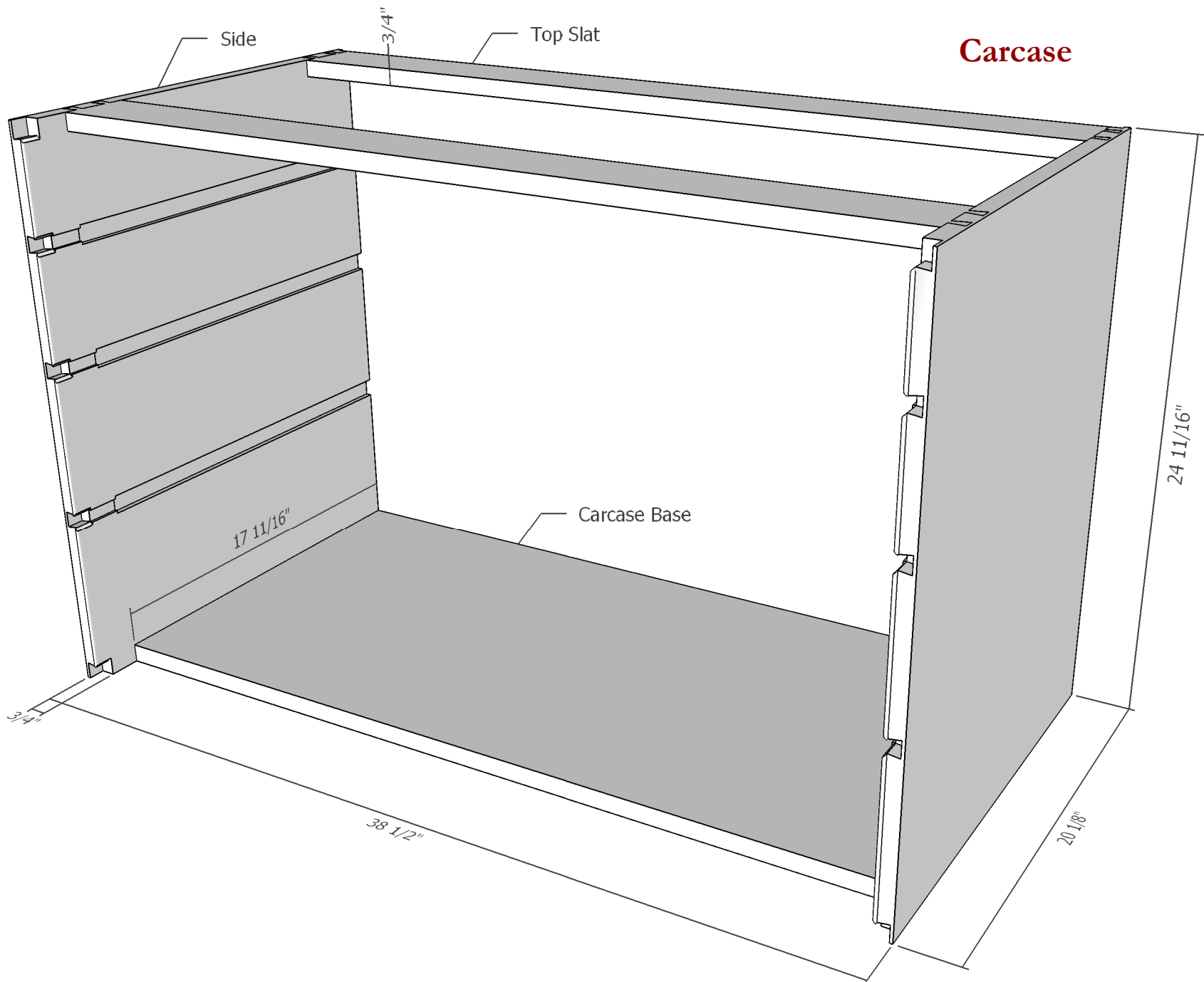
Quantity	Description	Length(L)	Width(W)	Thickness(T)
1	Back Panel	38"	24 11/16"	1/4"
1	Base Frame Back	35"	4"	1 1/2"
1	Base Frame Front	41"	4 15/16"	1 1/2"
2	Base Frame Side	21 3/8"	4"	1 1/2"
3	Blade Fronts	38 1/4"	3 1/4"	13/16"
2	Blade Fronts Top/Bottom	38 1/4"	3 1/4"	13/16"
6	Blade Rail	37 1/2"	2"	13/16"
6	Blade Stile	14 3/16"	2"	13/16"
3	Blade Stile Middle	14 3/16"	2"	13/16"
1	Carcase Base	38 1/4"	17 11/16"	13/16"
1	Center Drop	7 1/8"	1 1/4"	1"
1	Drawer Back 1	37"	3"	5/8"
1	Drawer Back 2	37"	3 3/4"	5/8"
1	Drawer Back 3	37"	5 1/8"	5/8"
1	Drawer Back 4	37"	5 3/4"	5/8"
1	Drawer Backing	12 9/16"	4 1/2"	1"
1	Drawer Backing#1	12 9/16"	5 7/8"	1"
1	Drawer Backing#2	12 9/16"	6 1/2"	1"
4	Drawer Bottom	36 1/2"	18 13/16"	1/4"
1	Drawer Front 1	37"	3 3/4"	2 3/4"
1	Drawer Front 2	37"	4 1/2"	2 3/4"
1	Drawer Front 3	37"	5 7/8"	2 3/4"
1	Drawer Front 4	37"	6 1/2"	2 3/4"
2	Drawer Side 1	18 13/16"	3 3/4"	1/2"
2	Drawer Side 2	18 13/16"	4 1/2"	1/2"
2	Drawer Side 3	18 13/16"	5 7/8"	1/2"
2	Drawer Side 4	18 13/16"	6 1/2"	1/2"
6	Dust Panel	16 1/4"	14 3/16"	1/4"
2	Knee Block Front	5 1/2"	2 15/16"	2"
4	Knee Block Side	5 1/2"	2 7/8"	2"
4	Leg	7 3/8"	3"	2 7/8"
2	Side	24 11/16"	20 1/8"	3/4"
1	Top	41"	22 5/16"	3/4"
2	Top Slat	38 1/4"	3"	3/4"

Exploded View

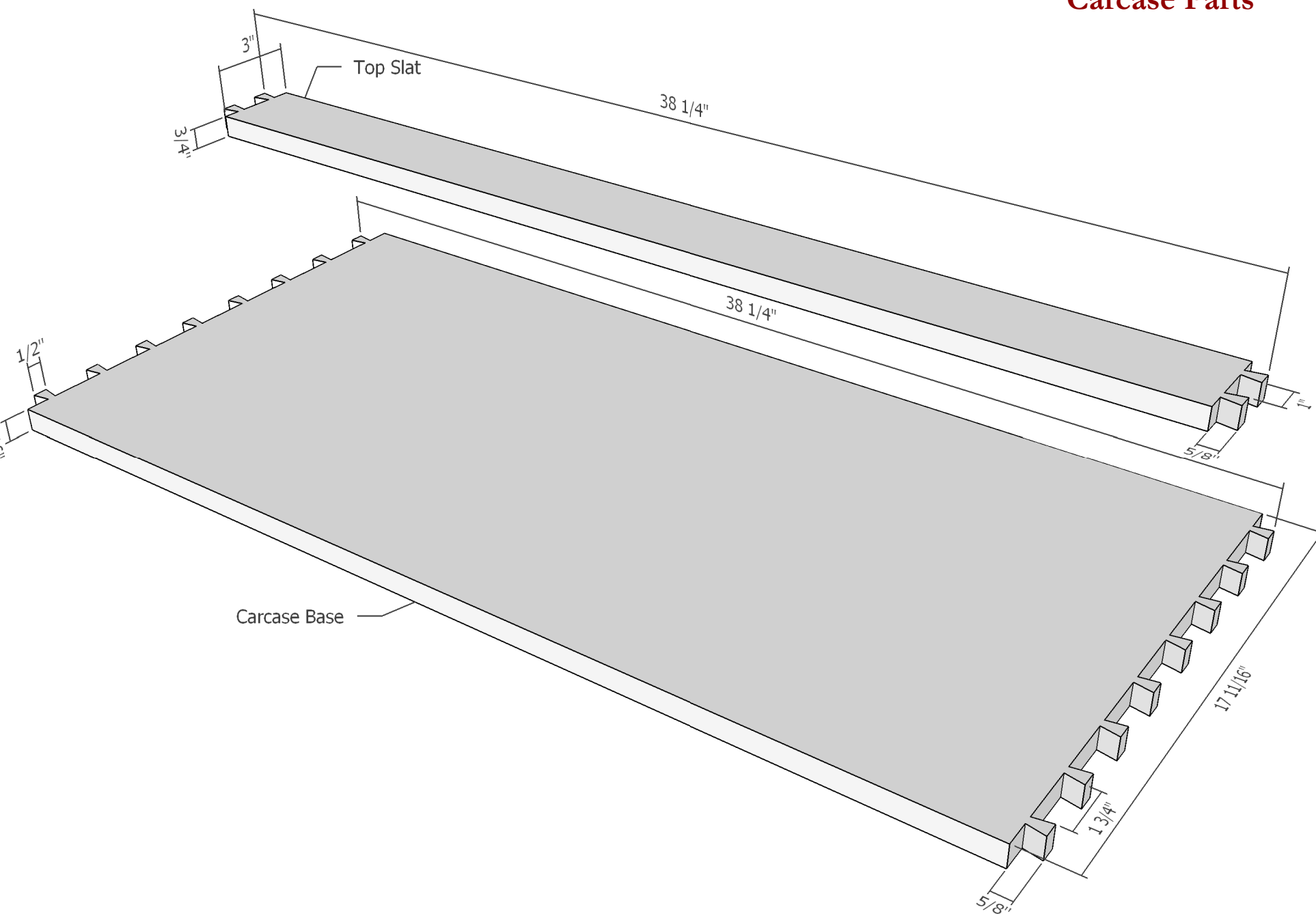


Leg and Knee Blocks

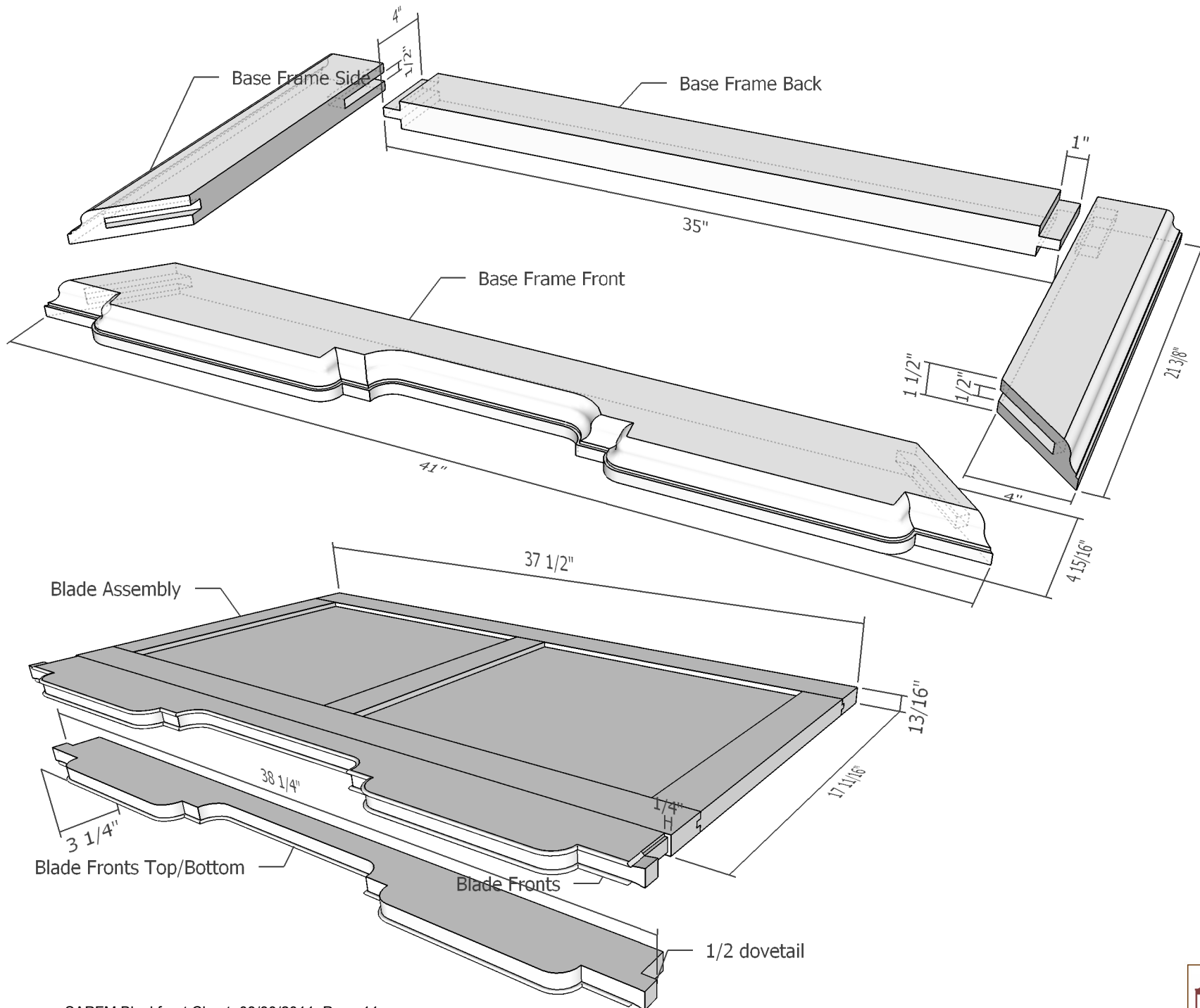




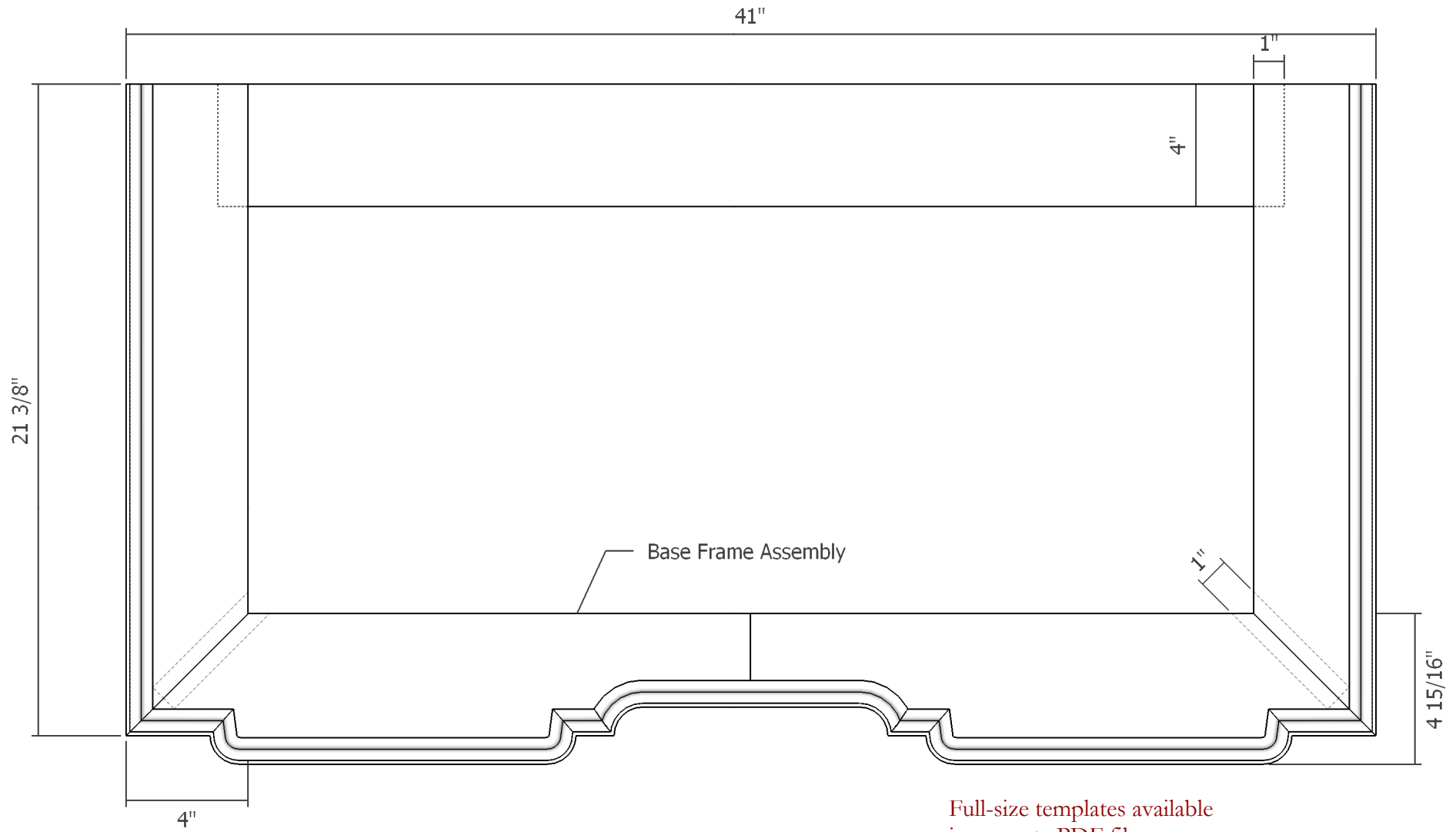
Carcase Parts



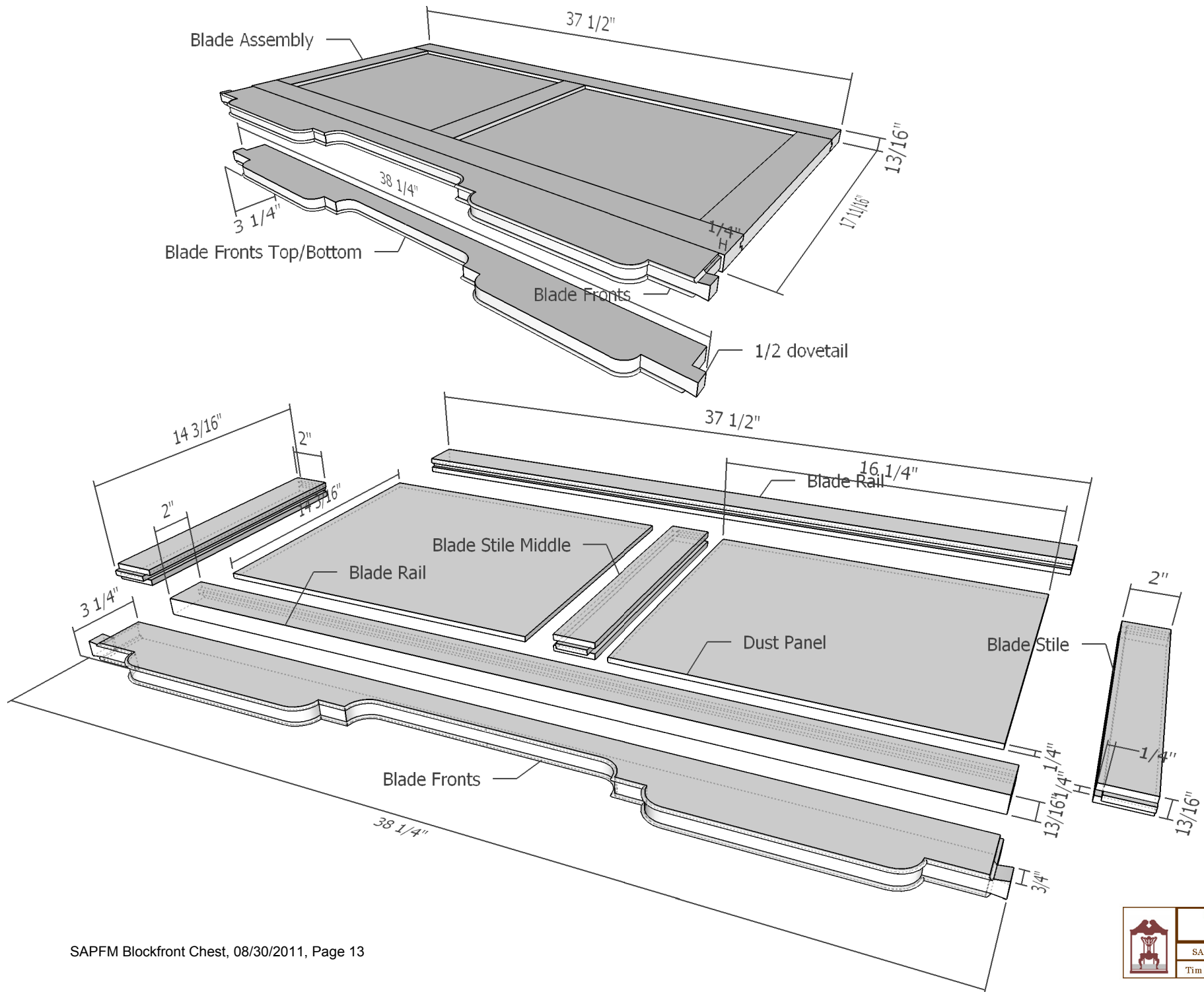
Base Frame



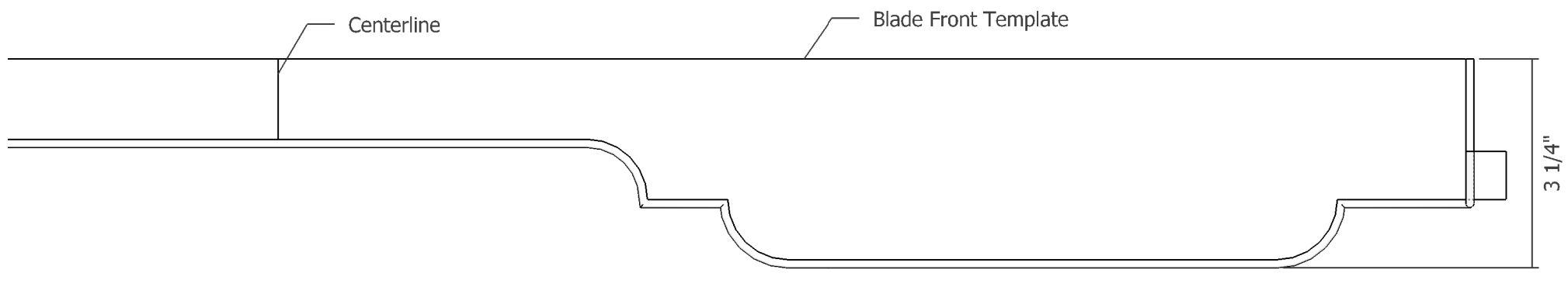
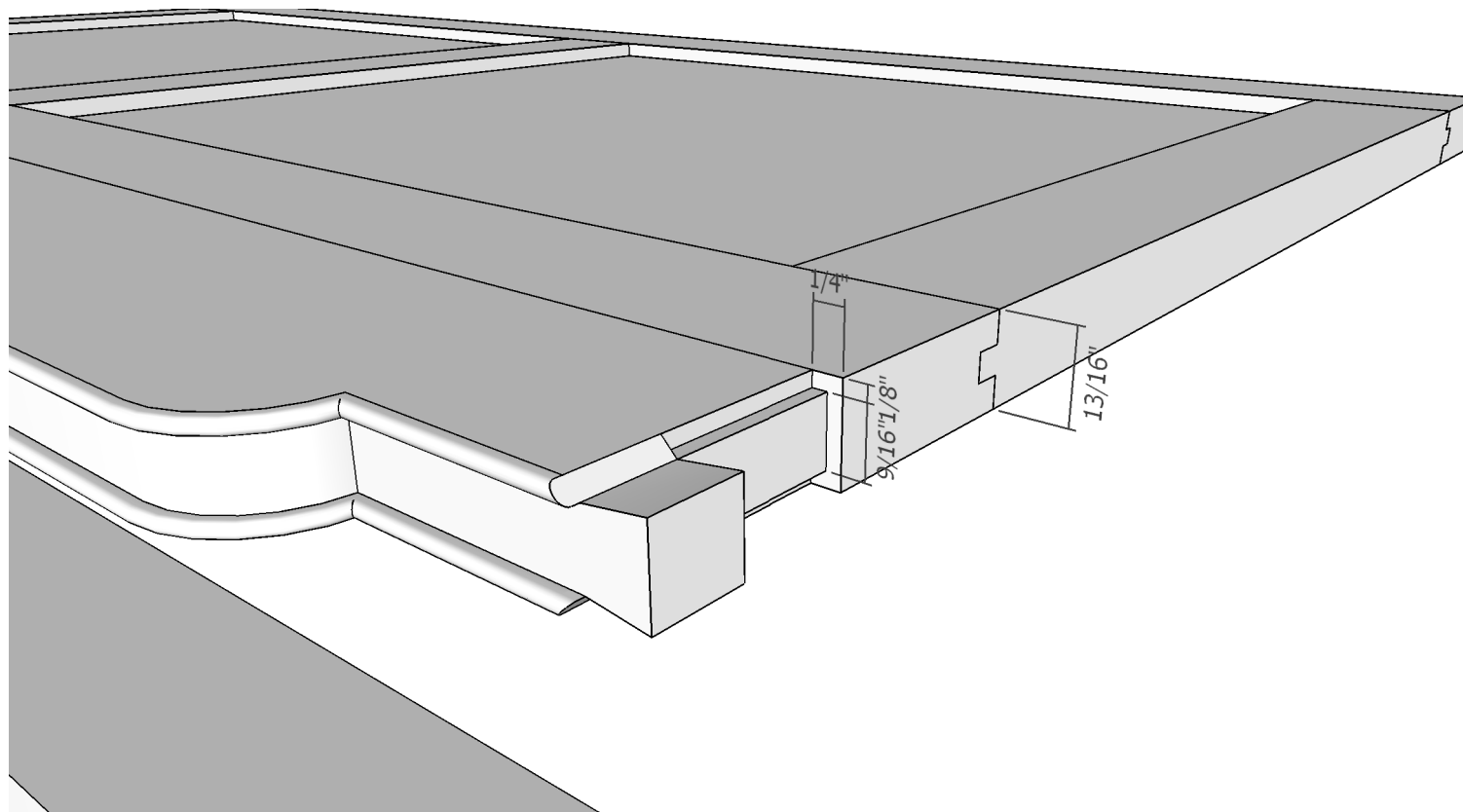
Base
Frame



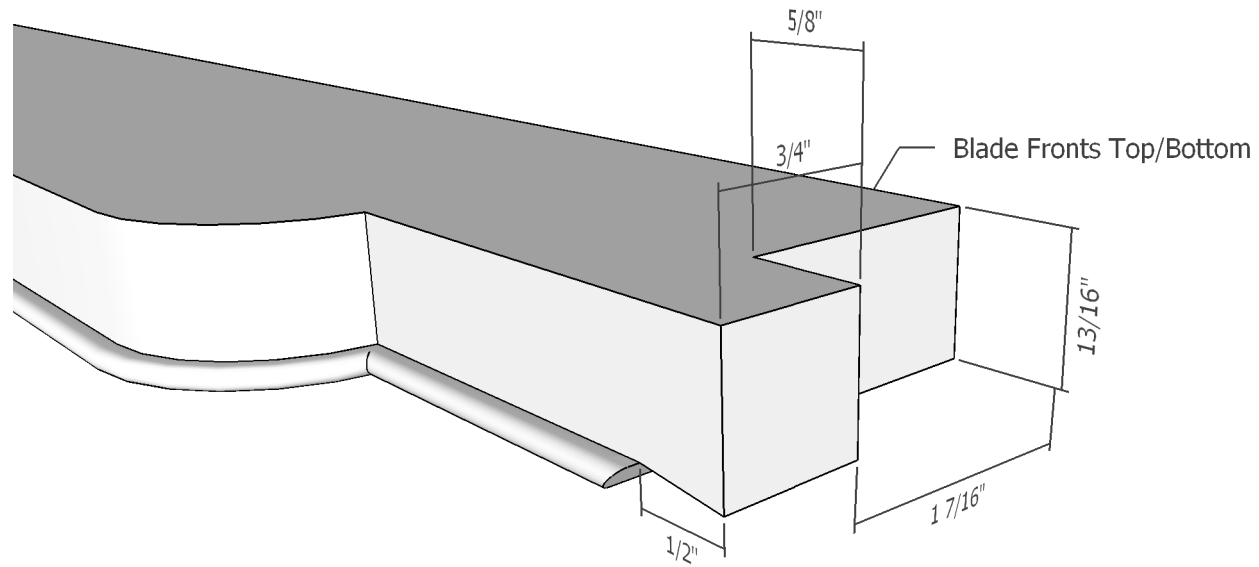
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in separate PDF file



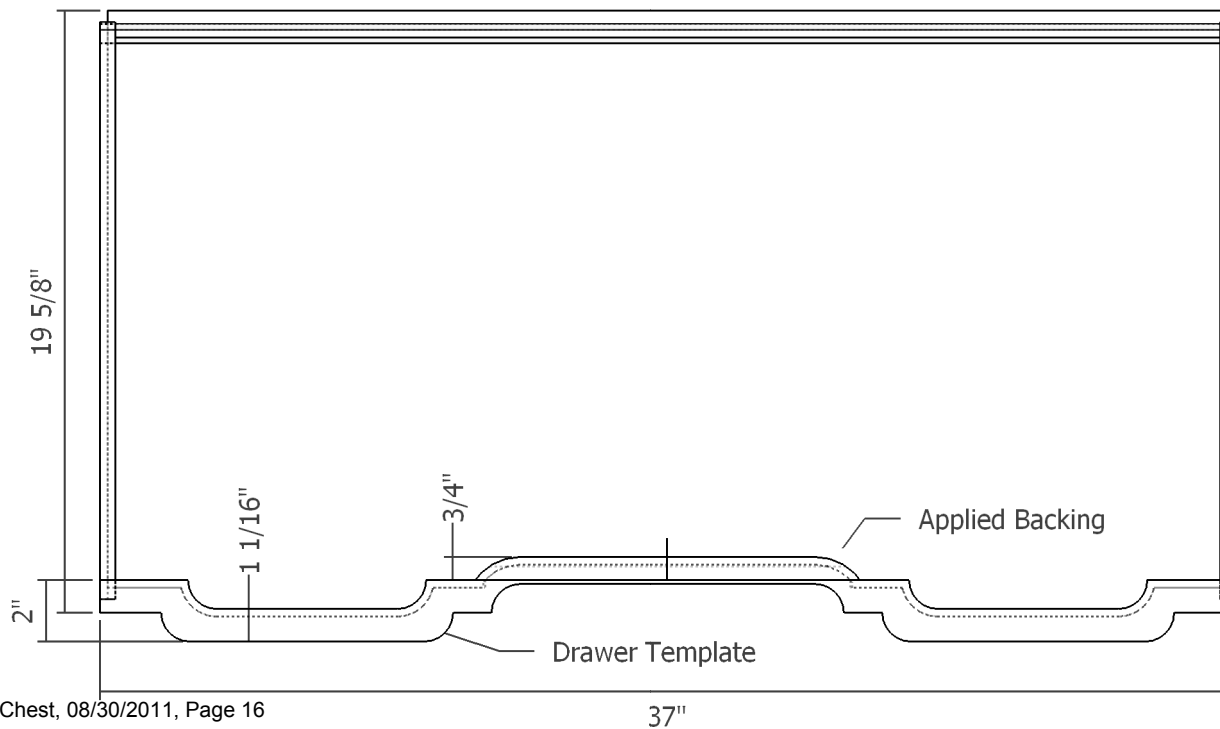
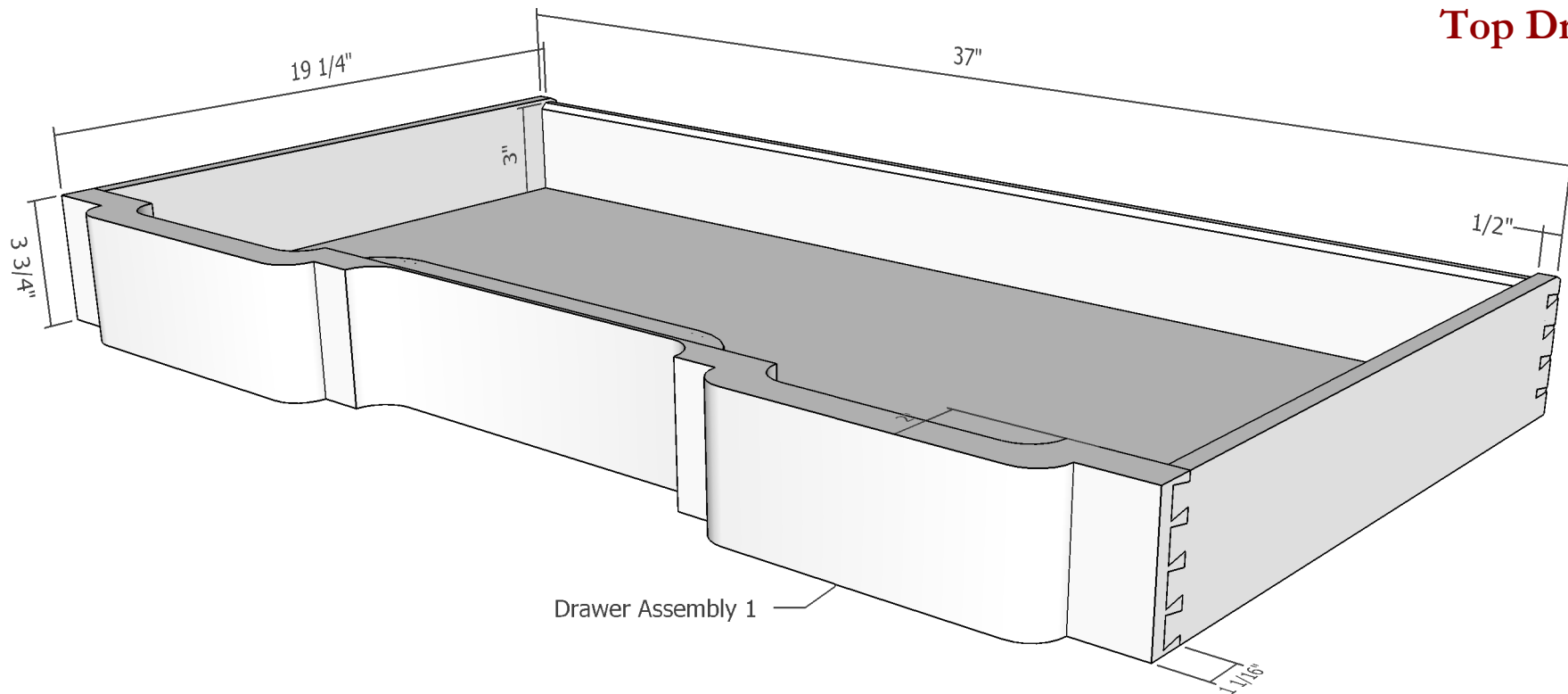
Blade Assembly



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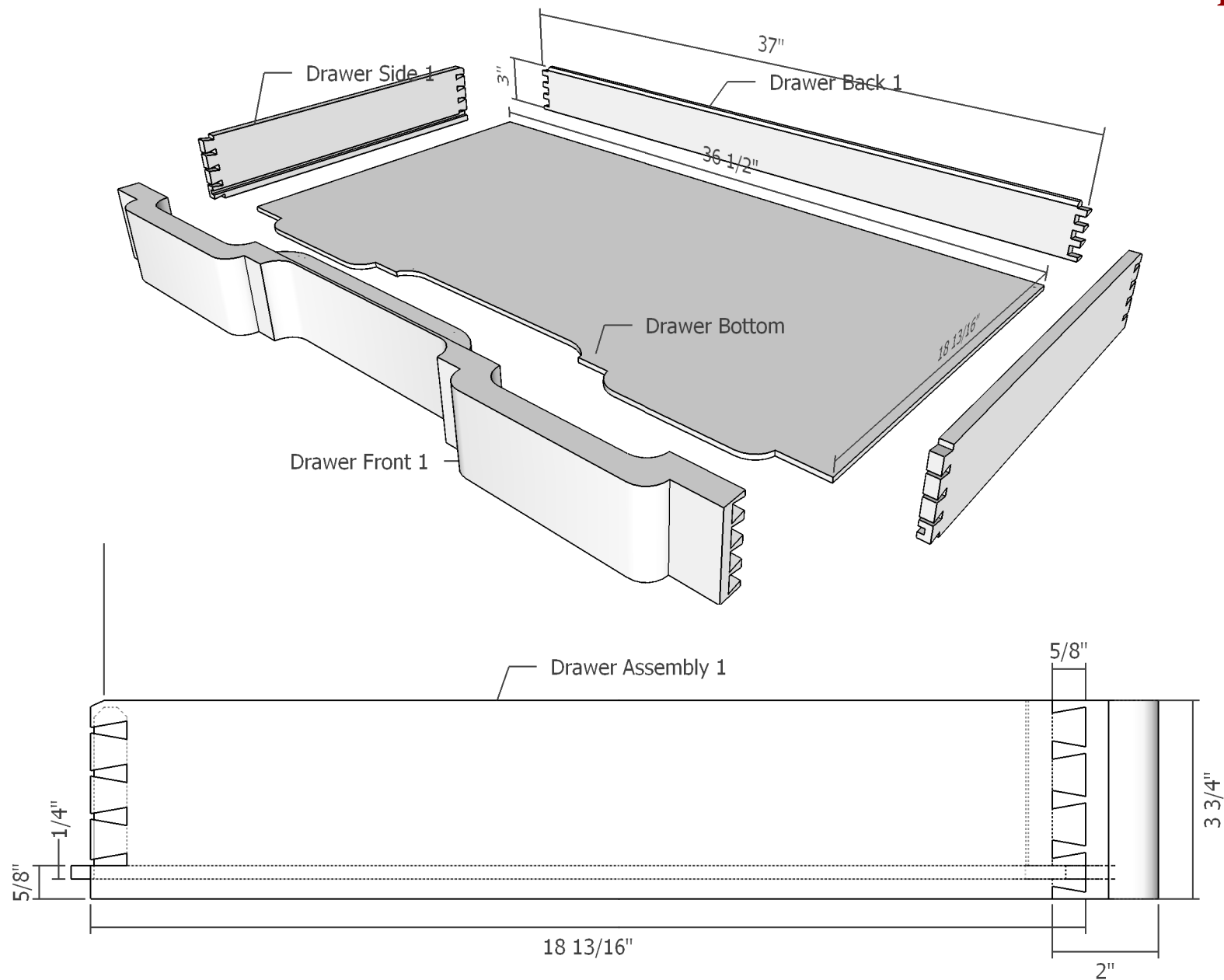


Top Drawer

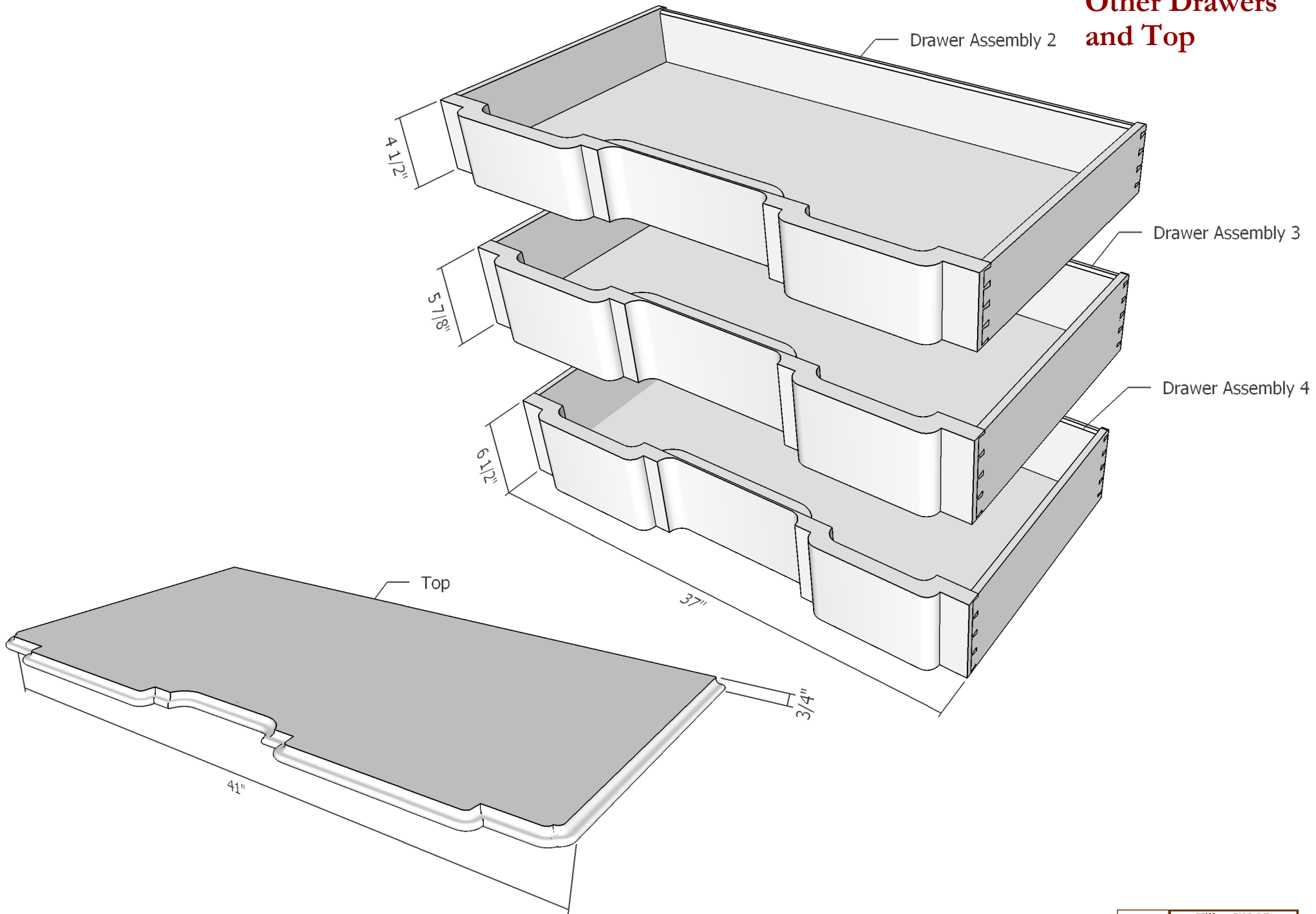


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Top Drawer



Other Drawers and Top



Top Orthographic Views

22 5/16"

Top

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separate PDF file

