

13 1/2"

63/4"



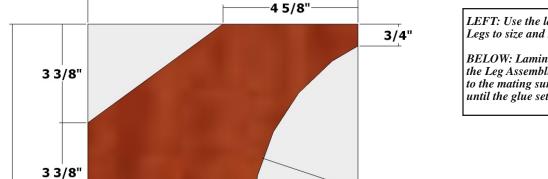
R6 7/8"

Leg

3/4"

PARTS Legs (8) - 3/4 x 11 1/4 x 13 1/2 Beam (2) - 3/4 x 9 3/4 x 6 3/4 Rails (4) - 3/4 x 1 1/2 x 6 3/4 Top (2) - 3/4 x 11 1/4 x 24

LUMBER 3 - 1 x 12 x 6



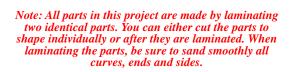
3 5/8"-

4 5/8"-

9 1/4"-

LEFT: Use the layout as a guide to cut the Legs to size and shape.

BELOW: Laminate two Leg parts to create the Leg Assemblies (four total). Apply glue to the mating surfaces and clamp in place until the glue sets.

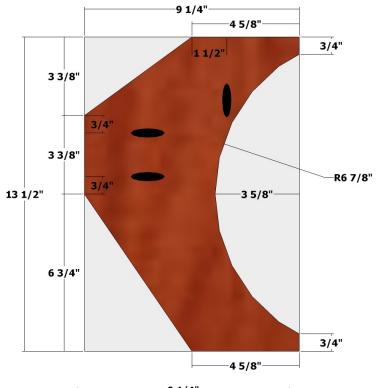




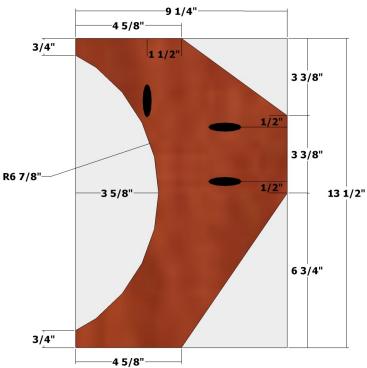




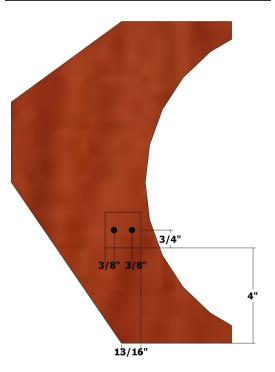




Use the guides at top left and bottom left for drilling pocket holes in the leg assemblies. Create two of each. Be sure to set your Kreg Jig and bit for 1 1/2" stock.



Use the layout below for drilling pilot holes for 3" wood screws for attaching the Rails later.





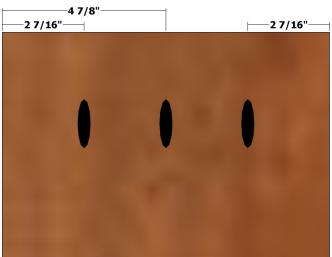


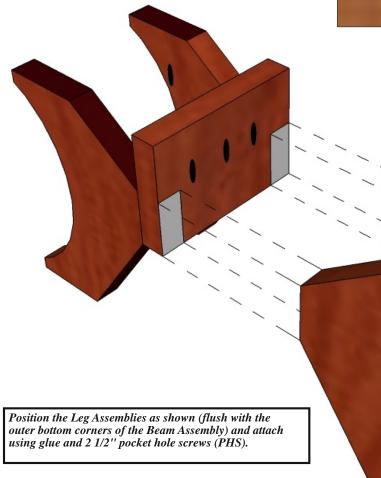




Laminate two Beam parts to create the Beam Assembly. Apply glue to the mating surfaces and clamp in place until the glue sets.

Use the guide at right for drilling pocket holes in the Beam Assembly.







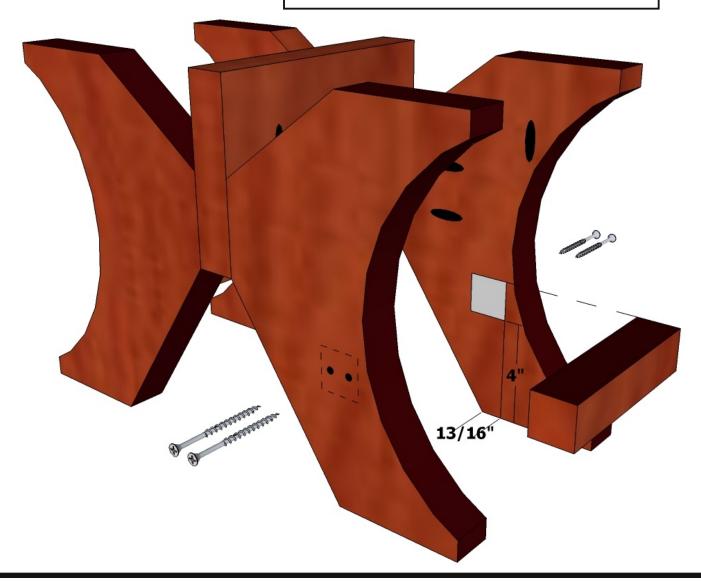






Laminate two Rail parts to create two Rail Assemblies. Apply glue to the mating surfaces and clamp in place until the glue sets.

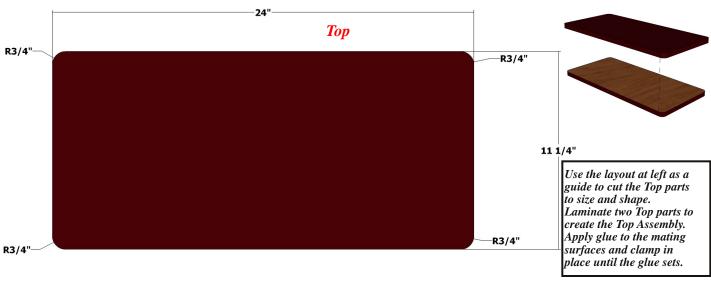
Position the Rail Assemblies as shown and attach to the Leg Assemblies using glue and 3" wood screws.













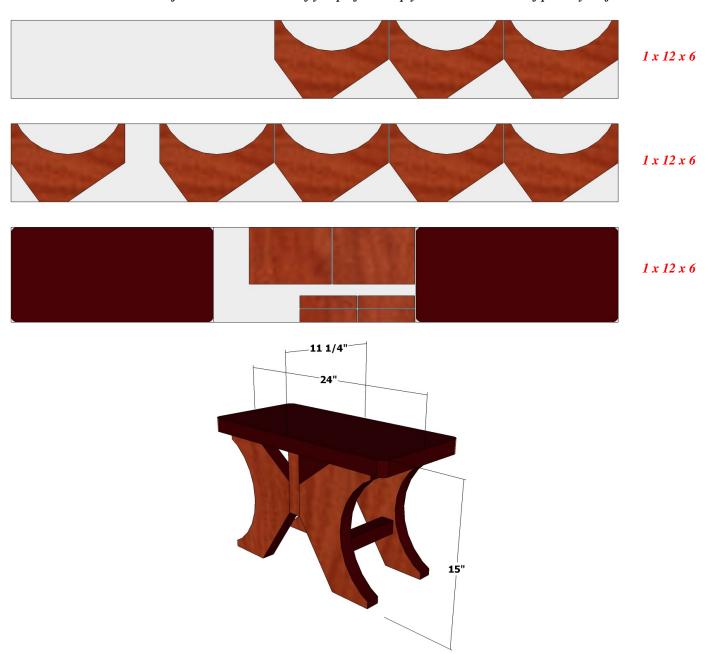






## **CUTTING DIAGRAM**

Note: Feel free to use 2 x material if you prefer - simply reduce the number of parts by half.



Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!