



WHAT YPU'LL NEED



LUMBER

- 1-inch round dowel
- 1 2x2x8
- 4 2x4x8
- 2 2x6x8

(availability will vary)

HARDWARE/SUPPLIES

2 1/2" deck screws Kreg 2 1/2" pocket hole screws wood glue wood filler, choice of finish

miter saw, circular saw sander/belt sander drill/driver drill press (optional) 1" Forstner bit Kreg Jig clamps square

ABOUT THESE PLANS

On this first page you will see above the project complete. On one of the last two pages you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the Cutting Diagram page, which is the last page of this plan document. Also on the Cutting Diagram page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

Throughout these plans you'll find the icons below:



This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.



take precautions for safety, etc.



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bottom stretchers (3) - 1 1/2 x 1 1/2 x 19 5/8 bottom rails (2) - 1 1/2x 1 1/2 x 16 1/4 legs (4) - 1 1/2 x 3 1/2 x 32 top end rails (2) - 1 1/2 x 3 1/2 x 19 1/4 top stretcher (1) - 1 1/2 x 3 1/2 x 14 5/8 top side rails (2) - 1 1/2 x 3 1/2 x 21 1/8 top end slats (2) - 1 1/2 x 5 1/2 x 26 1/4 top slats (4) - 1 1/2 x 3 1/2 x 26 1/4 **bottom end slats (2)** - 1 1/2 x 3 1/2 x 16 1/4 bottom slats (3) - 1 1/2 x 5 1/2 x 19 1/4 handle brackets (4) - 1 1/2 x 3 1/2 x 3 handles (2) - 1 x 17 1/4

All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board om which to cut the parts



Bottom Stretcher

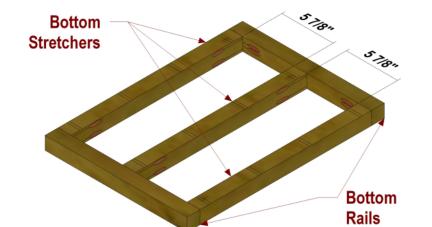






Use the layout for creating the Bottom Stretchers and Bottom Rails. Set your Kreg Jig and drill bit for 1 1/2" stock.

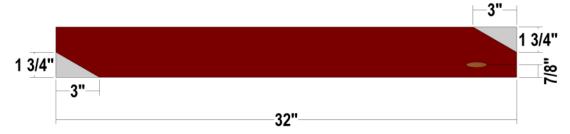






Apply glue to the ends of the Bottom Stretchers, position as shown, and attach using 2 1/2" pocket hole screws.

Legs

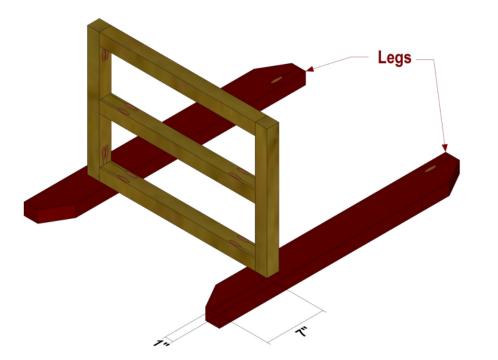






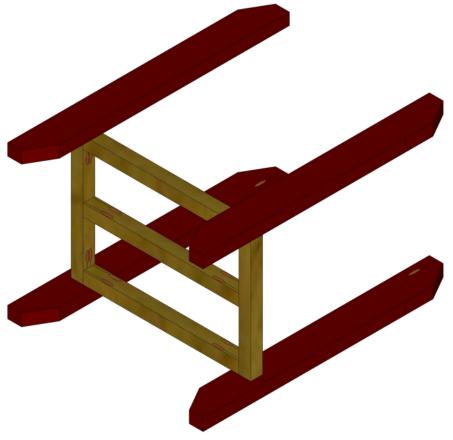
Use the layout for creating the Legs. Create two of each layout. Set your Kreg Jig and drill bit for 1 1/2" stock.





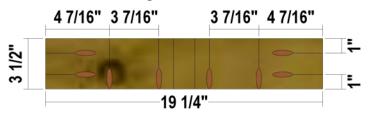


Apply glue to the end of the Bottom Rails, position as shown, and attach using 2 1/2" pocket hole screws. You may need to use a right angle attachment for your drill if you find it difficult to tilt your drill and drill bit at the slight angle to drive the screws.

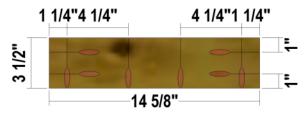




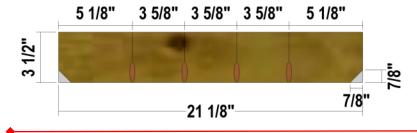
Top End Rail



Top Stretcher



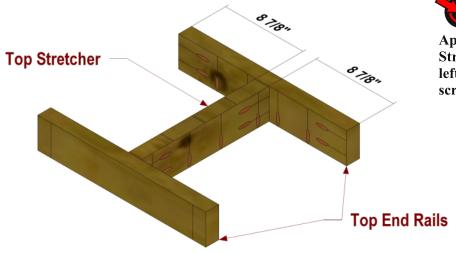
Top Side Rail







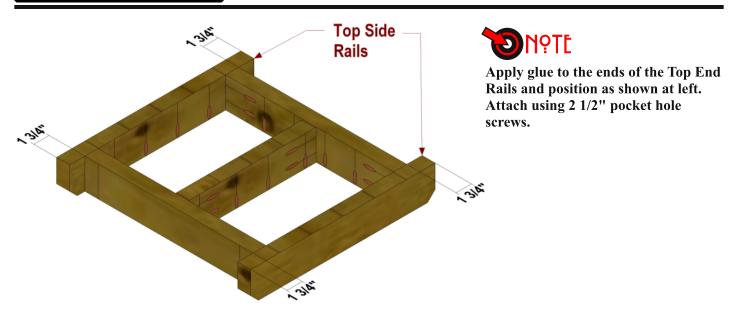
Use the layout for creating the Top End Rails, Top Stretcher, and Top Side Rails. Set your Kreg Jig and drill bit for 1 1/2" stock.

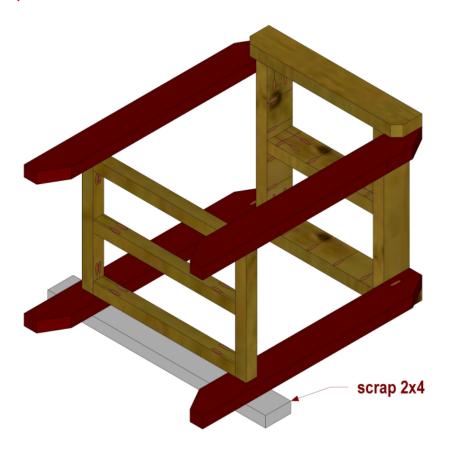




Apply glue to the ends of the Top Stretcher and position as shown at left. Attach using 2 1/2" pocket hole screws.







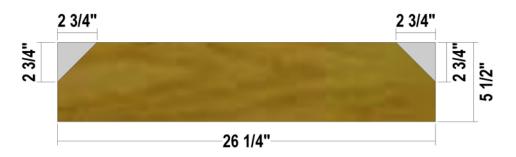


Apply glue to the inside face of the Top Side Rails (the part that extends beyond the Top End Rails), position as shown at left (use scrap 2x4 for example to support the assembly), and attach using 2 1/2" deck screws driven through the Top Side Rails and into the Legs. Position these screws so that they are not in the path of the pocket hole on the inside of the Legs.



Top End Slat



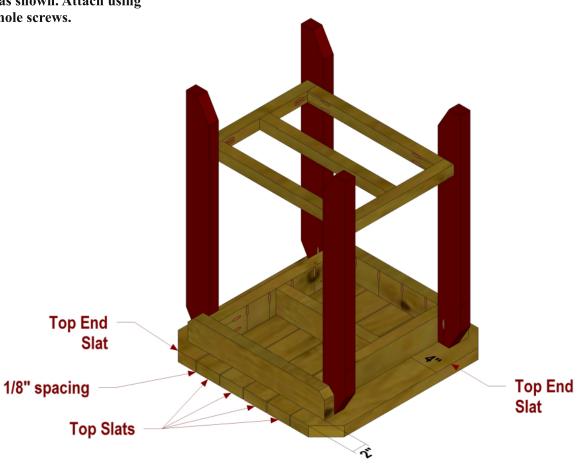




Use the layout for creating the Top End Slats.

1T?N

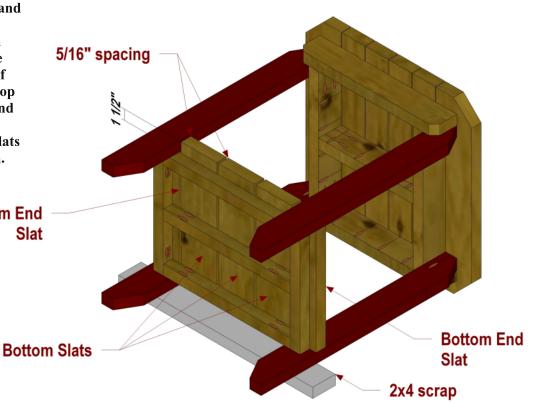
Apply glue to the top end of the Legs, and top edges of the Top End Rails, Top Stretcher, and Top Side Rails, and position on the Top End Slats and Top Slats as shown. Attach using 2 1/2" pocket hole screws.



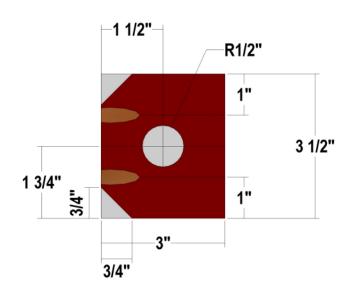




Cut the Bottom End Slats and test to make sure they'll fit between the Legs as shown positioned at right. Cut the **Bottom End Slats shorter if** needed. Apply glue to the top edge of the Bottom Rails and Bottom Stretchers, and position the Bottom End Slats and Bottom Slats as shown. Attach by driving 2 1/2" deck screws through the Rails **Bottom End** and Stretchers and into the Slats.



Handle Bracket

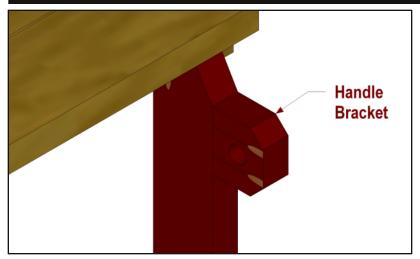


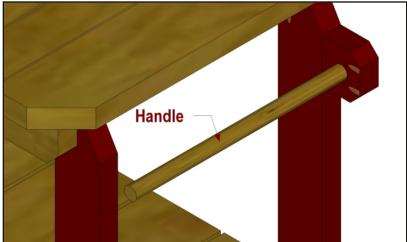


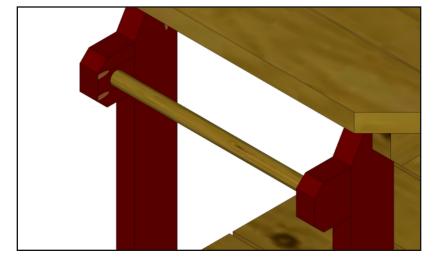


Use the layout for creating the Handle Brackets. Drill the 1" hole 3/4" deep using a 1-inch Forstner bit.











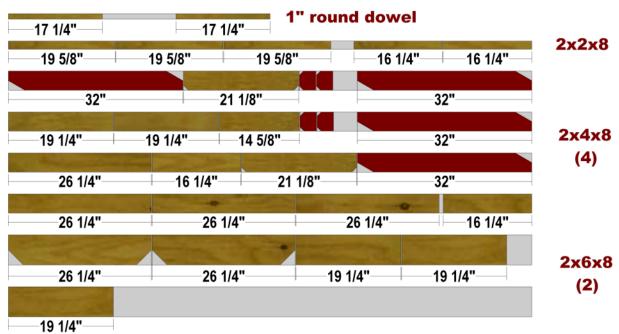
Apply glue to the end of the Handle Bracket and position as shown at top left. Attach using 2 1/2" pocket hole screws.

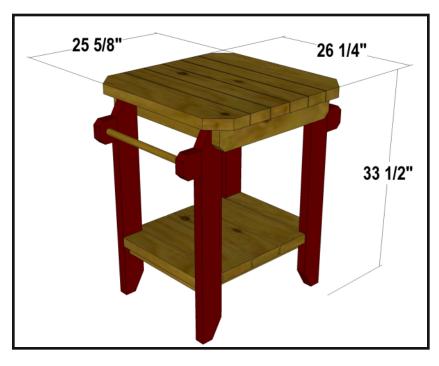
Sand the ends of the Handle to taper them a bit. Insert one end into the Handle bracket about 1/2" deep, as shown in the middle image at left.

Apply glue to the end of another Handle Bracket, place it on the Handle, position on the Leg as shown at bottom left, and attach using 2 1/2" pocket hole screws.



CUTTING DIAGRAM





Estimated lumber cost: starting at \$27



bottom stretchers (3) - 1 $1/2 \times 1 \ 1/2 \times 19 \ 5/8$ bottom rails (2) - 1 $1/2 \times 1 \ 1/2 \times 16 \ 1/4$ legs (4) - 1 $1/2 \times 3 \ 1/2 \times 32$ top end rails (2) - 1 $1/2 \times 3 \ 1/2 \times 19 \ 1/4$ top stretcher (1) - 1 $1/2 \times 3 \ 1/2 \times 19 \ 1/4$ top side rails (2) - 1 $1/2 \times 3 \ 1/2 \times 21 \ 1/8$ top side rails (2) - 1 $1/2 \times 3 \ 1/2 \times 26 \ 1/4$ top slats (4) - 1 $1/2 \times 3 \ 1/2 \times 26 \ 1/4$ bottom end slats (2) - 1 $1/2 \times 3 \ 1/2 \times 26 \ 1/4$ bottom slats (3) - 1 $1/2 \times 3 \ 1/2 \times 16 \ 1/4$ bottom slats (3) - 1 $1/2 \times 5 \ 1/2 \times 19 \ 1/4$ handle brackets (4) - 1 $1/2 \times 3 \ 1/2 \times 3$ handles (2) - 1 $\times 17 \ 1/4$

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Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!