CHIEF'S SHOP SIMPLE WOODWORKING: FIELD BENCH

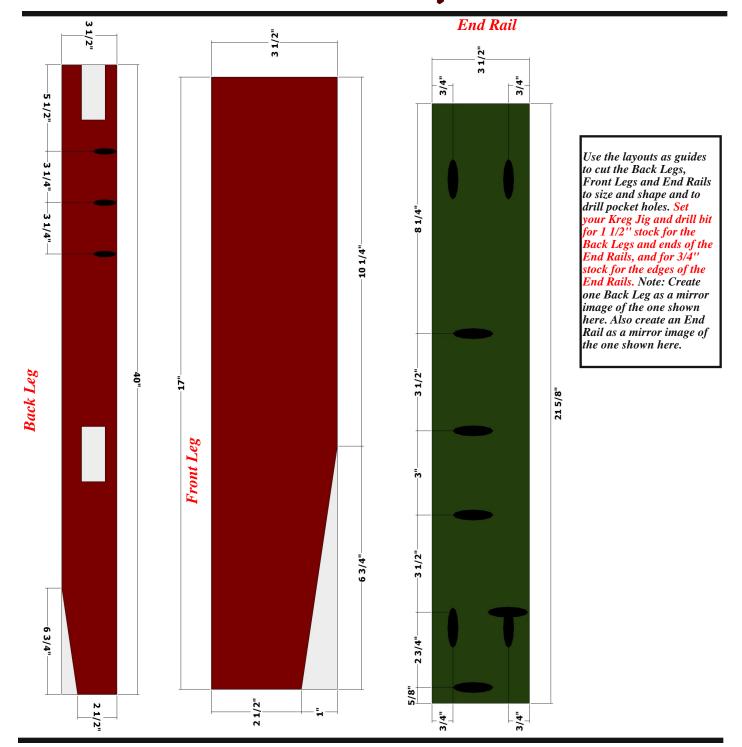




PARTS
Back Legs (2) - 1 1/2 x 3 1/2 x 40
Front Legs (2) - 1 1/2 x 3 1/2 x 17
End Rails (2) - 1 1/2 x 3 1/2 x 21 5/8
Side Rails (3) - 1 1/2 x 3 1/2 x 45 Center Rail (1) - 1 1/2 x 3 1/2 x 24 1/8 Back Brace (1) - 1 1/2 x 2 3/4 x 19 1/2 Back Supports (3) - 1 1/2 x 3 1/2 x 23 3/4 Back Slats (4) - 3/4 x 5 1/2 x 49 1/2 Seat Slats (3) - 3/4 x 5 1/2 x 49 1/2

LUMBER HARDWARE

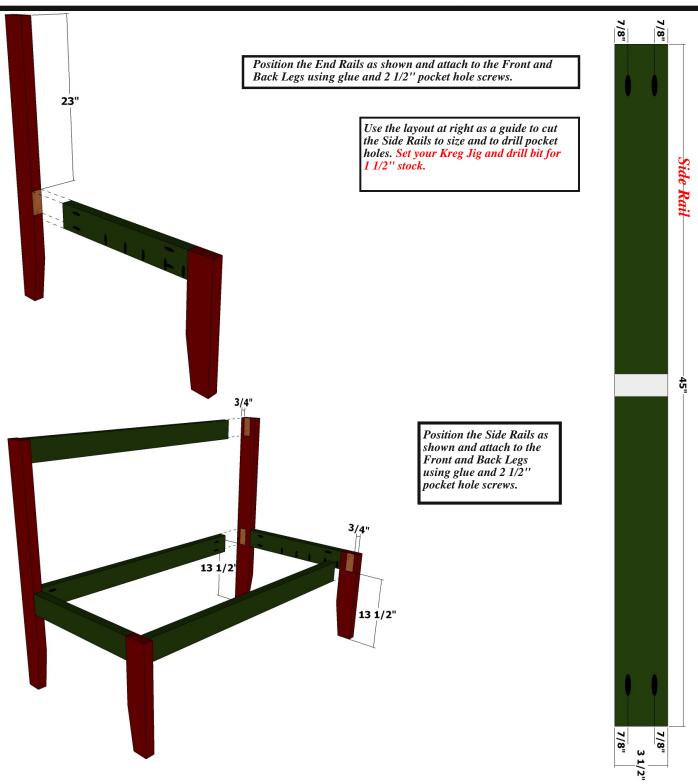
5 - 2 x 4 x 8 1 - 1 x 6 x 8 3 - 1 x 6 x 10 1 1/4" pocket hole screws 1 5/8" deck screws 2 1/2" pocket hole screws







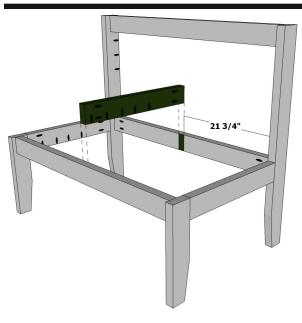






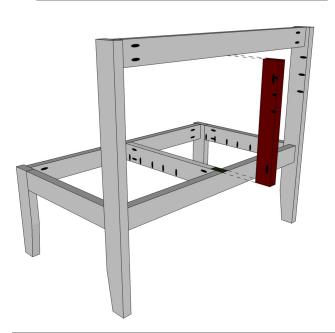


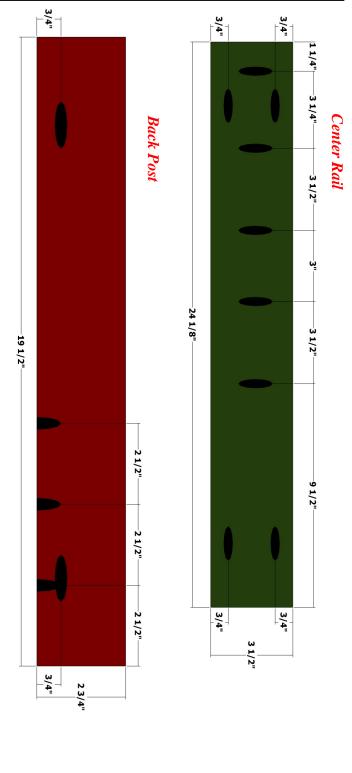




Use the layouts as guides to cut the Center Rail and Back Post to size and shape and to drill pocket holes. Set your Kreg Jig and drill bit for 1 1/2" stock for the Back Post and the ends of the Center Rail. Set the jig for 3/4" stock for the holes drilled on the edge of the Center Rail.

Position the parts as shown and attach using glue and 2 1/2" screws.



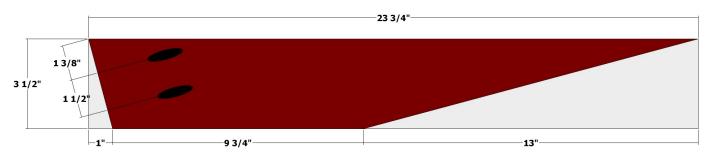






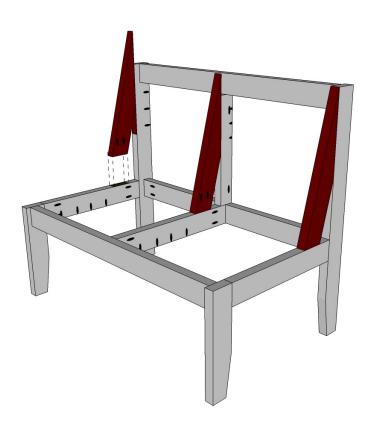


Back Support



Use the layout as a guide to cut the Back Supports to size and shape and to drill pocket holes. Set your Kreg Jig and drill bit for 1 1/2" stock.

Position the Back Supports as shown and attach using glue and 2 1/2" pocket hole screws. The middle Back Support will not touch the top Side Rail.











Position the Back Slats equidistantly apart and overhanging evenly on the Back Supports and attach using glue and 1 5/8" deck screws.



Position the Seat Slats equidistantly apart and overhanging evenly on the Center and End Rails and attach using glue and 1 1/4" pocket hole screws. Allow the front Seat Slat to overhang the front edge of the Front Legs by roughly 3/4". Drive 1 5/8' deck screws through the front Seat Slat and into the front Side Rail and Front Legs.

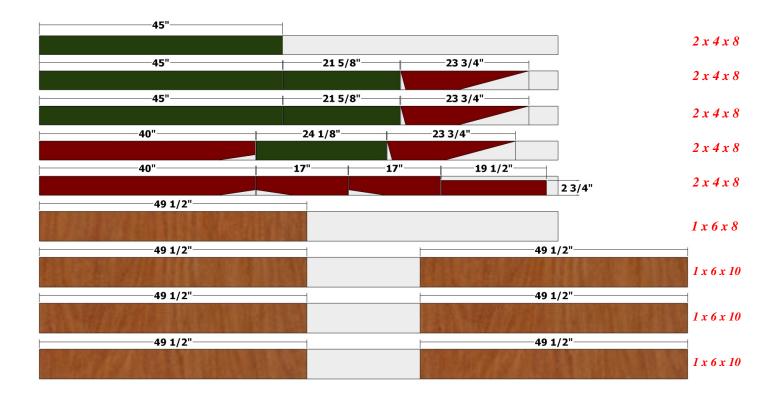






CUTTING DIAGRAM

Note: Cut parts AS YOU NEED THEM, and not all at once. Use treated, cedar, or redwood for the 2 x 4s. Use cedar or redwood for the 1 x 6s.



Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!







