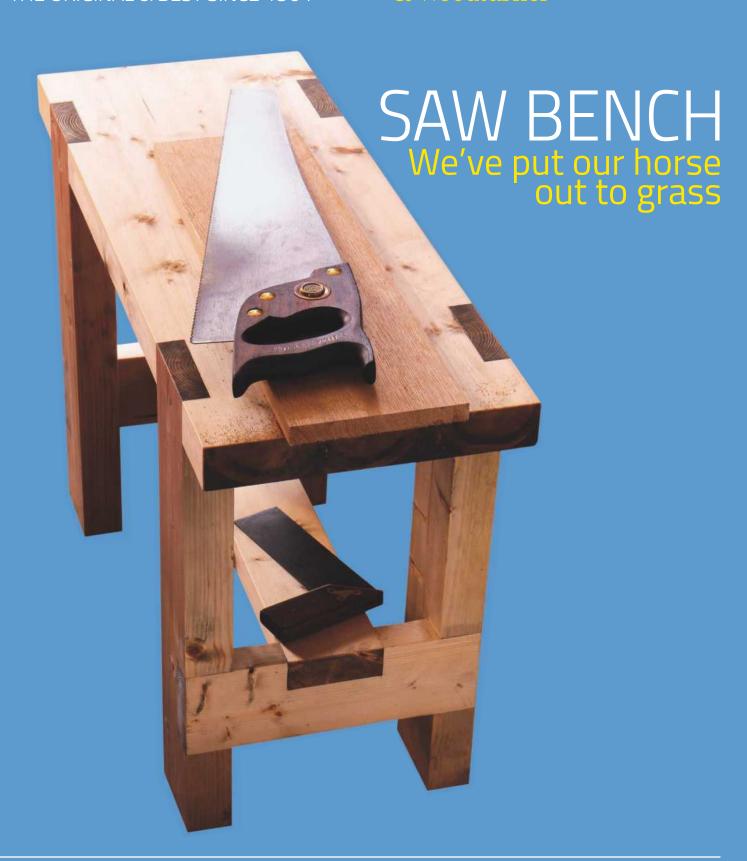
WOODWORK | TURNING | TOOL TESTS | PROFILES





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We endeavour to ensure all techniques shown in The Woodworker are safe, but take no responsibility for readers' actions. Take care when woodworking and always use guards, goggles, masks, hold-down devices and ear protection, and above all, plenty of commor sense. Do remember to enjoy yourself, though



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Welcome

I was having a drink in one of the new tap-house style of drinkeries last night, the sort of place that comes close to defying denomination, neither pub, bar or cafe, but they do sell beer to take away or drink in; this place boasted over 200 types (one of which retailed at £38 a bottle and I have to admit I was tempted). Along with a new business model of selling and serving beer to a trendy (and thirsty) clientèle, the interior bore little resemblance to most bars I've frequented of late; light and bright with predominately birch ply panelling and stylish purpose-made furniture. The front garden leading onto the main road had also been given the birch ply furniture treatment, and I couldn't help wondering when I first saw it just how well it would hold up; five months later and I have to say that it's not a pretty sight.

I'm sure that most readers, fully experienced in the punishing effects of the UK weather, won't be surprised to learn that this might be one particular experiment that is due some remedial work fairly soon. It got me thinking that someone had obviously thought it would be a good idea (and to be fair, it does look modern and stylish) but clearly had no experience of the interaction between birch ply and water in any form. Like the gaps left in forests to help prevent the spread of fire, I think what we're witnessing (in this and many other woodworking matters) is a Knowledge Break.

With the traditional route of apprenticeship and real-life training much reduced over the last couple of decades, many people are coming into the construction trade from other walks of life and often at an older age. While they certainly bring a freshness and some new ideas to the



No knowledge break here, the Editor is fully aware of the mountain of work ahead...

business, there is much know-how that is being lost and forgotten as a consequence of this break of knowledge. I expect that a lot of us are aware of craft skills that have come close to being lost forever, and certainly there is much work executed in our towns and cities that could be judged inferior to that wrought by our forebears, simply because not enough of it gets done.

We're in danger of having to re-invent the wheel time and time again, and this - sadly - is just one more cost towards the full price we have to pay for failing to take the perpetuation of building crafts seriously. So, let's do what we can to pass on our hard-earned wisdom when we get the chance, and hope that it reaches a welcoming and tolerant audience. Choose your venue carefully.

You can contact Mark on editor.ww@mytimemedia.com



Panelling - Steadying - Sharpening - Looking to the future

Woodworker APRIL 2018 Woodturner

WOODWORK

16 A saw to build a saw bench: Part 2 — the bench

With restored panel saw in hand, Robin Gates builds a sturdy saw bench that's ideal for ripping, cross-cutting and taking the weight off his feet

24 Building an ambo

Reclaimed oak from the old church doors and a promise made to a priest some time ago led Jonathan Salisbury to one of his trickiest projects yet

30 Blues bowl – part 2

Moving on from the turned aspects shown in last month's article, Andrew Hall now describes how he takes the project from a bowl and spindle to a musical instrument

44 Rock & roller

Using his eye for restoration, Peter Bishop takes a beaten up old roll-top desk and sets about giving it a new lease of life

54 Archive

Always a sought-after venue for tea for two, we take a folding look back at a long-lasting domestic favourite

58 Cabinet office

David Oldfield mixes Masur birch and Macassar ebony to magnificent effect, creating a pair of cabinets that will surely be worthy of generations to come

64 Box mitre joints

Mitre joints are regularly used to joint box corners. Here we consider how to cut them and how best to add the essential reinforcement they need

68 Me & my workshop: Steve Pyne

We step inside the workshop of Norwich-based father of five Steve Pyne and discover why this small space is so important to him

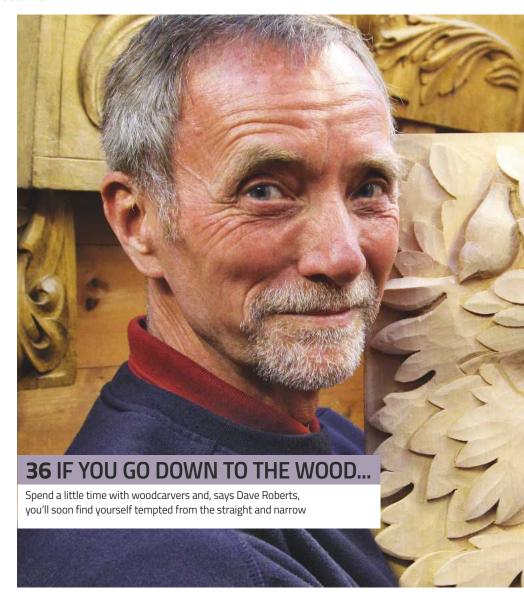
70 Setting the Cotswold tone

A disciple of William Morris, Cotswold School co-founder Ernest Gimson's designs, while mostly revered today, came in for stick at the time, as Phil Whitfeld explains

90 Furniture playground

Robin Gates remembers flying a drop leaf table to France











TURNING

50 Winged wonder

Colin Simpson uses a log of laburnum to create a winged bowl with pyrographed texture

ON TEST

78 Palm routers group test

We put three palm routers through their paces, explain the functions of each and their differences, weigh up the pros and cons, as well as showing how they suit various operations

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ANY OTHER BUSINESS

We like to bring you news of the new in this section, and by that I mostly mean new kit. There's plenty of it about, and (I'm glad to say) there seems to be no sign of the supply of things stopping either. Like a lot of woodworkers, my own kit has grown organically as I've gone along, and consists of a nice mix of both the old and the new. Having started with a predominately second-hand set of tools, buying a new piece has always felt like a special treat, even when it's just a replacement hardpoint saw; and if I've had to wait a bit for it, then so much the better.

Half of the fun is searching for the exact tool you desire and, if you're going for a shiny new one, these days browsing online is almost as good as a high-end catalogue, and sometimes better. Despite the ease of purchasing kit over the internet, there will always be something missing from this near-instant transaction,

in your hand. This is generally the moment when, standing at the counter, you decide yes or no; if it feels right and feels good, then you pretty much have to buy it there and then.

It's not so different from buying second-hand kit from a market stall, but here you have to show a bit of circumspect and be fairly casual about it lest your eagerness makes itself apparent and encourages the stall holder to up the price a bit. Obviously there are the occasional times when you just don't care and will buy regardless, but I've always thought the best approach might be sending in a young innocent of a stooge and seeing what they can get away with. Anyway, one thing is clear, it's unlikely that any of us will ever declare their kit 'finished and complete' any time soon, so good luck on the next purchase!

and that's feeling the heft of the actual tool

Extension for cast-iron router table (103551)

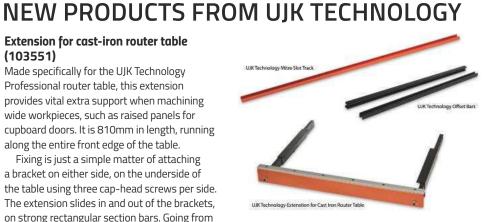
Made specifically for the UJK Technology Professional router table, this extension provides vital extra support when machining wide workpieces, such as raised panels for cupboard doors. It is 810mm in length, running along the entire front edge of the table.

Fixing is just a simple matter of attaching a bracket on either side, on the underside of the table using three cap-head screws per side. The extension slides in and out of the brackets, on strong rectangular section bars. Going from 0 to 260mm, at its maximum, it effectively gives you approximately 610mm from the centre of the router cutter to the edge of the extension. The top edge of the extension is a low friction material, ensuring that your work glides smoothly.

Mitre slot track (103565)

The UJK Technology mitre slot track makes it easy to add a mitre fence facility to a custom built router table, saw table or bandsaw table. It is equally useful for a workbench that needs to incorporate a mitre fence.

The track is anodised aluminium for its durability. All it requires is a routed groove 31mm wide ×13mm deep. Alternatively, you can create a laminated table using a base and 12.7mm-thick material on either side of the track. Securing the track in the groove is easy with pre-drilled, countersunk holes every 270mm.



The external measurements overall are 915mm long, 31 \times 12.7mm deep and the T-slot is 19 \times 24 × 9.5mm deep. With its 19mm wide channel, the mitre slot track will work with any standard 19 × 9.5mm mitre gauge bar with or without a T-facility. Supplied in 915mm lengths, the track is easily cut with a hacksaw to a different size if required.

Offset bars for router table (103561)

Supplied as a pair, these H-section extrusions fit behind the outfeed fence of the UJK Technology router table fence. Once in position they give you an exact 1mm offset between the infeed and outfeed fences. Their clever design means you can rotate each extrusion by 180° and reinsert them in position to achieve an exact 2mm offset. For further details and up-to-date pricing, visit www.axminster.co.uk/ujk-technology.

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30 Bird, bee and & bat boxes

* Course held in Sittingbourne, Kent

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16 Make a book case

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Black Isle Woodturning (Scotland) Tel: 07842 189 743

Web: www.blackislewoodturning.com

Brodies Timber (Perthshire) Tel: 01350 727 723 Web: www.brodiestimber.co.uk

Brooks Brothers Timber (Essex) Tel: 01621 877 400 Web: www.brookstimber.co.uk

C&G Barrett Ltd, Cilfiegan Sawmill (South Wales) Tel: 01291 672 805 Web: www.cilfiegansawmill.com

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D Emmerson Timber (Lincolnshire) Tel: 01507 524 728 Web: www.emmersontimber.co.uk

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Exotic Hardwoods (Kent) Tel: 01732 355 626 Web: www.exotichardwoods.co.uk

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Web: www.toolsandtimber.co.uk

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MAKITA'S NEW LS1019 260MM SLIDE COMPOUND MITRE SAW **ELEVATES INDUSTRY STANDARD**

The new 260mm slide compound mitre saw from Makita is powered by a 1,510W motor, which will run the blade up to 3,200rpm maximum. Among the many new features on this leading mitre saw is the design of a sliding head layout. The twin slide rails are set at an angle in the rigid aluminium alloy chassis frame, while the rear chassis fixing is positioned right at the rear of the saw assembly, so that the machine can be placed close to a bench wall. The robust rails allow the saw head to move forward to cover the total sawing zone without the wasted movement of the motor head passing back behind the sawing zone.

The robust aluminium alloy main bed is fully machined for accuracy giving a large turning base. The rear fence has adjustable material locks and side holders for wider pieces of material. The new Makita LS1019 has class leading mitre and bevel capacities: 60° L to 60° R mitre, and 48° L to 48° R bevel. A front knob enables easy bevel adjustment with easy-to-operate mitre angle lock and one-touch sliding head lock. The cutting performance also sets high standards: at straight cut the LS1019 will cut 91mm deep across a 279mm width while with a 45° L or R mitre angle and 45° L bevel angle the maximum is 58 × 197mm.

The electronic controls feature soft start for machine and operator safety; constant speed control; electronic brake; double insulation and a laser marker system on the LS1019L model. 110V and 240V versions of this new mitre saw are available. In addition, a cordless 36V version, the Makita DLS5110, is ideal for major on-site operations and includes all the core features available on the mains LS1019 model. To find out more, see www.makitauk.com.



THE MIDLANDS WOODWORKING & POWER TOOL SHOW 2018

The Midlands Woodworking and Power Tool Show will be taking place from 23–24 March at the Newark Showground, Nottingham. A great day out full of demonstrations, personalities, trade stands, advice and fun, you can expect to see woodturners Jennie Starbuck, Andrew Hall and Mick Hanbury, as well as woodcarver Michael Painter, blacksmith Nic Westermann, plus fine furniture maker Peter Sefton. The event benefits from free parking, show guide and raffle and advanced tickets can be purchased by calling the ticket hotline - 01474 536 535 - or you can pay securely via PayPal at www.nelton.co.uk.



TREND LAUNCHES ULTIMATE **BENCH STONE KIT**

For all aspects of edge maintenance, the new DWS/KIT/E limited edition Diamond Sharpening Set from Trend will deal with the restoration, preparation and honing of chisels, plane irons, knives and other edge tools.

The kit comprises of two 203 × 75mm premium quality monocrystalline diamond double-sided stones offering 180, 300, 600 and 1,000 grit options.

For badly damaged edges, the extra coarse stone has 180 grit on one side to quickly reshape and restore an edge and 600 grit on the other, making it ideal for site users who need to get fast, sharp edges or restore a very blunt tool quickly and without fuss. The 180 grit will also prove useful for waterstone users looking to keep them flat.

For the finest of edges, the 1,000 grit stone is backed up with a 300 grit side, which is ideal for preparing new blades and tools before working the tools on the 1,000 grit for fine, razor-sharp edges.

For the ultimate edge, the kit also includes a leather strop and honing compound to take the edge to the next level - perfect for the finest joinery and cabinetry applications.

Completing this comprehensive kit is a 100ml bottle of Trend Lapping Fluid to ensure the stones achieve and maintain maximum performance along with a handy and informative printed guide giving you great tips and sharpening know-how from the experts.

This ultimate diamond bench stone kit is supplied in a sturdy alloy fitted storage case to keep everything close to hand and safely secured when not in use.

Only available while stocks last, the kit contains:

- 1 × DWS/CP8/FC bench stone
- 1 × DWS/CP8/FX bench stone
- 1 × DWS/LF/100 lapping fluid
- 1 × DWS/HP/LS/A leather strop
- 1 × DWS/HP/100 honing compound bar
- 1 × BOOK/DWS booklet
- 1 × alloy storage case

The DWS/KIT/E Diamond Sharpening Kit is priced at £234 inc VAT and is available from all Trend Routing Centres and stockists across the UK. To find out more, see www.trend-uk.com.

NEW WOODTURNING KITS FROM PROKRAFT

Specialist woodturning kit and hardware supplier Prokraft has introduced new kits for 2018. A stainless steel cheese knife set comprising four different blades, ferrules and end caps that allow for between centre turning is priced at £5.95 per set. These provide the opportunity to make a substantial set of turned items that make super gifts.

There are also new teardrop-shaped bottle stoppers available in a chrome and gold finish with the unique Prokraft hex-end thread and wood insert screw for easily mounting blanks and turning. The teardrop stoppers are available from £3.95 for chrome and £4.95 for the 24 carat gold-plated version.

Prokraft owner, Jon Whateley, said: "We supply all our stoppers with the hex-end thread for ease of use, particularly with acrylic tops. The wood insert screws provide an easy, secure and reusable way of mounting wood blanks and this is very quick for production turners. We test our kits to make sure they are practical and easy to mount, so the craftsperson can enjoy the turning experience rather than the mundane jobs. We don't sell kits designed to make an extra sale of unnecessary tools or accessories." For further details, dimensions and ordering, see www.prokraft.co.uk.



BUTTON-FIX FIXES SIGHTS ON FURTHER **GROWTH IN 2018**

Since its launch in 2012, Buttonfix has built up a phenomenal following evidenced by year-onyear sales growth, culminating in a 55% jump in sales for the year ending 31 December 2017. In that year the company also extended its national and international distribution network, recently announcing that Amari Plastics and William Smith & Sons are



to join companies such as Häfele, IronmongeryDirect and SDS London, as Button-fix stockists.

The Button-fix story began when joint creators, Tony Wills and Brian Watson, developed Button-fix in response to a customer specification for flush invisible mounts to fix washroom panels. Finding that the fasteners on the market were awkward to align and difficult to disengage for panel replacement, the duo created and developed the Button-fix concept, which offers a really quick and reliably accurate way of attaching panels to walls and other surfaces.

The Button-fix concept is straightforward but ingenious: durable nylon buttons are attached to the back of one panel and the mating fixes are attached to the other. Simply bring the panels together and slide until the Button-fixes 'click'.

Part of the success of Button-fix is due to the fact that its use goes largely unnoticed. It is the invisible fixing behind a truly diverse range of projects, which include fantastic installations such as Apex Design's commercial fit-out of Ultima Business Solutions in Reading, and the striking 'red rose' entrance to the England Rugby changing rooms at Twickenham. Furniture makers such as SBT Design and Rob Thompson use Button-fix as do a number of operators, such as BluMarine, in the marine fit-out sector.

Brian Watson stated: "2017 was a good year for the business. Demand for Button-fix products continued to grow and we won several prestigious industry awards: the BSGA Sign Industry Product of the Year, and Best Joinery Fittings Manufacturer (Greater London) in the 2017 Construction Awards. With new distributors coming on board in the UK and overseas, 2018 promises to be even more successful." To find out more, see www.button-fix.com.

THE PERFECT COMPRESSOR

The Clarke CHAMP3 2HP portable air compressor is ideal for any tasks involving fixing, spraying, inflating and dust/debris blowing while on the move. The CHAMP3 packs a powerful 7cfm with a maximum operating pressure of 8 Bar and a simple to use on/off automatic pressure switch control. Boasting an easy to carry design with a comfortable grip, handle

and durable steel frame also providing air storage, this is a convenient, tough, lightweight (25kg) and highly portable air compressor. The CHAMP3 also comes supplied with

1.6m of cable and a hose or cable storage plate. Priced at £167.98, see www.machinemart.co.uk for more information.







SÖDRA WOOD JOINS THE BMF

Södra Wood, one of the UK's market-leading supply partners of structural timber and engineered wood products, has become a member of the Builders Merchant Federation.

The Builders Merchant Federation (BMF) is the authoritative voice for the building materials distribution sector. It represents 640 merchant and supplier companies, offering valuable business support and ensuring any industry issues are dealt with quickly and effectively.

Södra sales director, Nigel Buckley-Ryan, comments: "We're delighted to have joined the BMF. We care deeply about our industry and more than ever, with timber being so vital to the future of construction, it's important that we position ourselves right at the heart of it. Central to this is building productive long-term relationships, where we can really add value. So we're looking forward to meeting and exchanging ideas with fellow suppliers, merchants and industry-leading figures. This will ultimately allow us to offer an even better service for our customers."

Södra is Sweden's largest co-operative of privately owned forest owners, and prides itself on delivering a sustainable and reliable supply of timber to merchants around the UK. To find out more, see www.sodra.com.

NEWS In brief...

OSMO IS NAMED ONE OF THE MOST ETHICAL BRANDS OF 2017

Osmo UK has been named one of the Most Ethical Brands of 2017 by *The Good Shopping Guide*. The eco-friendly wood and finishes expert celebrates 11 years of Ethical Accreditation, demonstrating commitment to its green policies and social responsibilities.

The Most Ethical Brands are awarded to companies following research carried out by the Ethical Company Organisation. *The Good Shopping Guide* aims to help people make informed decisions about which brands are best for the planet, best for animals, and best for people worldwide. It promotes equality, justice and sustainable development by helping to empower people to transform trading structures and practices in favour of an ethical economy based on justice and fairness.

Steve Grimwood, Managing Director of Osmo UK, commented: "This is the 11th year we've been awarded Ethical Accreditation, and we are absolutely delighted. This acclaimed title highlights our approach to our customers, colleagues, and the environment, of which we are immensely proud."

For more information about The Ethical Company Organisation, see www.ethical-company-organisation.org and to learn more about Osmo's range of eco-friendly wood finishing solutions, visit www.osmouk.com.

NEW CATALOGUE AVAILABLE FROM BESSEY

The BESSEY complete catalogue is now available in 11 languages. The new edition also provides numerous inspirations in addition to comprehensive ideas: images from the field of handcraft illustrate the versatile applications of BESSEY clamping and cutting tools. In its 176-page catalogue, BESSEY also presents interesting novelties, including a first of its kind in the world – the GearKlamp GK – which conveniently masters clamping applications in a perfect way, even in the tightest of spaces.

As a reference for BESSEY products, the new catalogue gives a quick overview of the entire range. Its clear structure leads users, dealers and buyers quickly and specifically to the right tool. With an illustrated table of contents and an alphabetical register, the catalogue makes it easy to find the right tool for every task. The individual clamping and cutting tools are clearly categorised into product groups. Special product features and the related user benefits are explained sententiously, and clear tables show the most important technical data. In addition,



many images show the tools used in a real environment. Also informative and helpful is the cutting technology dictionary at the beginning of the Erdi tin snips chapter, which offers everything you need to know when choosing the right cutting tool for the task in hand.

The catalogue is available as a printed version and can also be downloaded as a PDF from www.bessey.de in the download area. The contents are identical, although a full text search in the digital version makes finding the suitable tool easier.



THE CONTEMPORARY CRAFT FESTIVAL CELEBRATES 15 GREAT YEARS

Celebrated as one of the finest craft events in Europe, The Contemporary Craft Festival is now officially the Best Event in the South West and scooped the overall Winner of Winners at South West Excellence Tourism Awards 2018.

The Contemporary Craft Festival team, who are celebrating 15 years this summer, were elated at winning GOLD and overjoyed to also receive the coveted, overall 'Winner of Winners'. Presented by BBC's Victoria Graham, the judges commended the festival for "their commitment to excellence, people, partnerships, local provenance, education and to constant improvement and development."

The South West Tourism Excellence Awards took place back in February where businesses from throughout the South West gathered to celebrate their achievements of being the best in their field. The awards attracted a record 647 entries from across Cornwall, the Isles of Scilly, Devon, Somerset, Dorset, Wiltshire and Gloucestershire.

Director, Sarah James, who picked up the awards, said: "It was completely unexpected but such an honour to receive our awards in such excellent company. To see craft celebrated alongside big business is very exciting and helps us realise our dream of bringing craft to more and more people."

And the celebrations continued: behind every successful woman is herself! Sarah James, Director of The Contemporary Craft Festival has also been nominated as one of Exeter's 100 most influential women in conjunction with Grow Exeter.

The Contemporary Craft Festival welcomes 200 of the very finest designer-makers to the idyllic setting of Mill Marsh Park on the edge of Dartmoor at Bovey Tracey. The handpicked collection of some of the country's most exciting designer-makers are selected to sell their handmade products to a discerning audience of 10,000 visitors.

And it doesn't stop there: you can book onto a great range of craft workshops where you can learn craft skills, watch a range of top makers demonstrating their craft, and a packed Children's Craft tent will keep budding young craftspeople enthralled all day.

You can expect a weekend brimming with live action including The Pottery Showdown competition, the Out of the Woods tent, which celebrates British woodland craft skills, and the magnificent Craft Cinema, hosted in a vintage Bedford Bus. The unique opportunity to meet over 200 makers of contemporary craft is the highlight of the weekend, which includes award-winning silversmiths, potters, furniture makers, textile artists, glass makers, jewellery and next year includes demonstrations by The Boat Building Academy and Otter Surfboards from Cornwall. Great live music fills the air from Devon performers topped off with a wide variety of locally sourced, delicious street food.

Definitely a weekend to remember.

The Contemporary Craft Festival takes place from 8–10 June, and the event is open on Friday, Saturday and Sunday from 10-5pm. Adult day tickets cost £9, and a three-day weekend ticket is priced at £17 (£15 concs). To see the full range of ticket options available, visit www.craftsatboveytracey.co.uk or call 01626 437 653.

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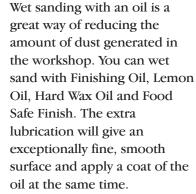






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DEWALT DWST1-81079 TSTAK CONNECT DAB JOBSITE RADIO & CHARGER

MANUFACTURER: DeWalt

D&M GUIDE PRICE: £239.95 (inc VAT)

Following on from the success of their ToughSystem radio comes the new TSTAK Bluetooth Connected DAB radio from DeWALT. This FM/AM/DAB+ site radio packs a powerful 45W output and TSTAK stacking latches and shock absorbing rubber bumpers on all four corners of the radio offers tough, on-site protection. It features $2 \times \text{mid-range}$ speakers at the front, $2 \times \text{mid-range}$ speakers at the rear, and $2 \times \text{sub-woofers}$ on the bottom for excellent sound quality.

The unique feature of this radio is the DeWalt Connect Mobile App, which is available for remote control of the radio, making it the only jobsite radio that gives you total control over the device from your Android and iOS phone, including switching it on or off. BLE (Bluetooth Low Energy) keeps you connected without sacrificing battery life and you can easily edit the pre-set DAB and FM radio stations. It also features an integrated music player for streaming your own music – you can even check your battery charging status from your phone and use the device as a Public Announcement system using the phone mic. It has a full colour screen, a large IP54 rated storage and battery compartment, USB charger and 3.5mm AUX port. It is also compatible with and charges 6.0Ah and 9.0Ah XR FLEXVOLT batteries.













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A saw to build a saw bench:

PART 2 - THE BENCH

With restored panel saw in hand, Robin Gates builds a sturdy saw bench that's ideal for ripping, cross-cutting and taking the weight off his feet

hile restoring a classic 1960s panel saw, I'd realised what I actually needed was a decent saw bench – a solid, knee-high support for the timber that would help me to saw cleanly and straight when working away from the shed. Up to now, the quality of every cut had been compromised by the wobbly chair or crate I'd hijacked for the job.

By the time my new-old panel saw was in a usable state (only requiring a piece of rosewood grafted to the handle, which I'd do later) we were well into October, with daylight hours shortening and a cardigan breeze filtering around the shed door. A spell of sawing would be just the thing to warm the muscles and stave off hibernation.



1 Vertical legs permit ripping close to the long edge



2 A generous width for cross-cutting boards

Design considerations

I wanted a saw bench that was, in terms of sturdiness, a scaled-down workbench: a simple, four-square structure that would accommodate cross-cutting and ripping without a wobble, and also be a general purpose seat that wouldn't look out of place in the house.

A popular design of saw bench from recent years has legs splayed like a Windsor chair, and what seems like the drawback of its legs fouling the saw, as a consequence, when ripping timber parallel to a long edge. We all work differently, but I find that when making a rip cut, especially if the board is narrow, the saw needs to be working as close to the edge as possible, with the board well supported, not overhanging a couple of inches to avoid sawing into the legs of the support. Otherwise a thin board will vibrate under pressure from the saw, and leverage becomes an issue, too.

A secondary consideration relating to working in a small shed, and living in a small house, is that I am forever tripping over things, and four splayed legs tangling with my size elevens is something I can do without. I know legs are splayed to improve stability, but my plan was to achieve the same ends by making the working surface wider – and more generally useful. A knock-on advantage to flush-fitted vertical legs (photo 1) is that they're convenient for attaching G-cramps, so a board



 ${\bf 3}$ Choosing timber off the rack at the DIY store



can be gripped with edge uppermost, for example,

Then there's the ripping notch - to have, or have not? It may look the part but a ripping notch strikes me as redundant, since all my ripping would be done at a long edge, and I opted to maintain a square end to the bench for the full support it gives to cross-cutting (photo 2), and attaching G-cramps. As to whether a tool tray would be useful – again, it would look smart but would only create problems for me, as I know I'd fill it with all kinds of junk, just because it was there. A broad central stretcher would do the job, being more than adequate to rest a try-square or a saw out of harm's way.

Dimensions & joints

For simplicity's sake, I'd be making this bench from 2.4m lengths of 47 × 100mm (or, as I think



4 Differences in growth rate between the two pieces



5 These lengths are hard to handle in a small shed

WOODWORK Saw bench



6 Marking all round with try-square and chisel...



7 ... and sawing from all sides to make a square cut



8 The Double Century panel saw gets to work



9 Bench hooks are invaluable aids to sawing



10 Planing cupped timber flat for the legs



11 Ripping a halved 'T' joint with the Double Century tenon saw

of it, 'two by four') kiln-dried general purpose softwood, straight off the racks of the local DIY store (photo 3). So the final thicknesses of legs and top, after planing, would be close to 47mm, and leg width a shade less than 100mm.

The first dimension I'd impose on the bench would be height, which was settled by sawing at various heights made up with boards and boxes. There's a compromise to be struck here, because you need to get your knee over the timber to clamp it, and be comfortably above the work for sawing, but you also need sufficient height for the toe of the saw not to hit the floor.

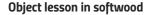
After weighing up the needs of my longest saw, a 26in rip-saw, the flexibility of my tetchy knee joints, and the quality of some test cuts, I arrived at a workable height of 500mm, meaning I could get the four legs out of one 2.4m piece.

With regard to the length of the bench, I had a picture in mind of Walter Rose, author of *The* Village Carpenter, sitting astride a low bench, mortising with chisel and mallet. It would be handy if the bench were long enough to use in similar fashion, and after shifting up and down on various lengths of wood, 75cm seemed about right. A 300mm bench width, made up of three

edge-jointed 100mm pieces, would make an adequately stable structure, so the second 2.4m length would provide material for the top with timber to spare.

Having begun building before I'd decided for or against a tray, the stretchers fell outside these calculations, and were eventually cut from a 1.8m piece of 34 × 96mm 'planed smooth whitewood' that was on special offer. If there'd been a piece of 47 × 100mm going cheap, I would have used that.

Looking to make strong, simple joints, I planned to use loose-tongues in the top, and attach the legs by halved 'T' joints. Transverse stretchers notched into the legs and tied by a longitudinal would prevent racking.



Most timber on the racks of my local DIY store is Norway spruce, which, towards the end of the year, can be seen growing in the garden department – it's the common Christmas tree. But sorting through 2.4m lengths of the roughsawn kiln-dried stuff, standing vertically in a chest-high rack, isn't so easy – it's like a training exercise for tossing the caber.

Eventually I settled on a couple of pieces, which appeared straight and free of splits, but as I lifted them onto the checkout to be scanned, I noticed one was considerably heavier than the other. Back home, when I studied the end-grain more closely, these two pieces provided an object lesson in the relationship between growth rate, density and strength in softwood (photo 4).

The lighter piece had 16 growth rings across the 47mm thickness (2.94mm average ring width), showing it had grown at almost three times the



12 The Record 044C plough plane



13 Keeping the fence up to the work

rate of the heavier piece, which had 47 growth rings (1mm average ring width). Clearly, these two pieces had grown in very different environments, and, quite apart from any differences arising during conversion, were fundamentally of very different qualities despite appearing side-by-side in the store.

While the dark rings of late wood were of similar thickness in both pieces, the light rings of early wood were much narrower in the slow-grown piece, and so the proportion of dense, lignin-heavy late wood was also greater in this piece. And in softwoods, greater density correlates with greater strength.

On the bathroom scales, the fast-grown piece weighed 5.2kg, while the slow-grown piece weighed a whopping 25% more at 6.5kg – a weight difference that was easily felt at the checkout. Besides searching for defects, I'll be taking weight into account when shopping for softwood in future.

Sawing to length

The shed windows shivered nervously as I swivelled the 2.4m lengths through the air and put them on the bench, knocking down some spider webs in the process (**photo 5**). For me, it isn't practical to plane rough-sawn timber of this length, so all flattening, squaring and smoothing would be done after sawing parts to length.

For cross-cutting larger pieces at the bench, a pair of Z-shaped bench hooks is a real boon (**photo 9**). I cut mine from two pieces of 300×70 × 40mm spruce, but dimensions are not critical – usually they're made from any convenient offcuts. When well spaced these hooks provide solid



14 Dividing four equal widths for loose tongues

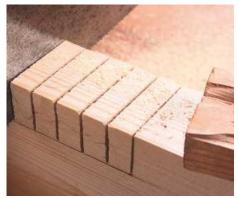


16 Gauging the fit of a loose tongue

support, allowing me to saw an end or somewhere in the middle of the piece as needed. I decided to use the heavier, slow-grown piece for the bench top, because it promised to be the most stable and flat in the long term. The lighter, fast-grown piece, which was cupped and required flattening, would do for the legs (photo 10).

These were my first serious cuts with the restored Double Century panel saw, and it didn't let me down (photo 8). Normally I'd scribble beeswax on the blade to ease friction, but that wasn't necessary since I'd re-set the teeth in anticipation of dealing with a fibrous, resiny softwood, and the kerf was wide enough for the blade not to be held back. It was certainly tracking truly, probably assisted by my roundthe-houses sawing technique.

I still haven't got around to buying a proper marking knife, and routinely scribe around the piece with a chisel, making a small shoulder at each arris to locate the saw at the start of the cut.



18 Making saw cuts in the waste



15 Planing edges of the loose tongues



17 Marking out for the leg's 'T' joint

I saw part way through from all four sides, which not only guarantees a square cut, because the blade drops into an existing kerf each time the timber is rotated, but avoids that splintery end to the cut which may happen if a saw breaks through the last fibres. Essentially, the saw creates its own jig. Next, I sawed the notches for the legs, because on my small, vice-less bench it made sense to do this before joining them into one less manageable piece. I set the notches back 75mm from each end, making half a dozen cross-cuts in the waste to facilitate chiselling it out. One of the notches fell on a deep-rooted knot, and rather than attack that with the chisel, I cut around it, then sawed it out with the coping saw.

I sawed the leg halvings with my restored Double Century tenon saw, which, with little set on the teeth, cuts a very fine kerf and did benefit from a swipe of the beeswax stick to prevent drag. I made the first cut on the bench hooks, and the second with the leg gripped in



19 Chiselling out the waste

WOODWORK Saw bench



20 Removing an inconvenient knot



23 Test fitting the legs in their notches

a corner vice, which just happens to be my most versatile holding tool.

Record plough

Joining the parts of the top with loose-tongues would help align edges, increase the area of glued surface, and add strength – resisting future cupping – but my real motivation was an outing for the Record 044C plough plane (**photo 12**). For three years it had sat in a suitcase under the bed, no doubt dreaming of clear, straightgrained timber, and its day had come at last.

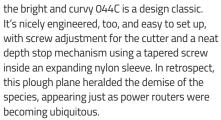
In 1970, when the 044C was launched, its design was excitingly different. Most Record planes had followed the Stanley norm but the Record ploughs showed touches of real novelty. With its convex body and black plastic pistol grip,



21 Straightening a shoulder with the rabbet plane



24 Checking perpendicular with the combination square



The 044C works crisply and quietly as a knife slicing apple, but you have to watch out for the shavings, which curl from the blade like coil springs. They wrap around the fence arms, and if one were to get lodged between the fence and the timber, it'd throw the cutter off course.

For the tongues, I slanted a ruler across a piece of spruce to divide it into four equal widths, and planed them to thickness, using a grooved offcut as a gauge (photo 14).

After sawing the stretchers to length, and cutting notches for them in the legs, I was ready for a dry run at assembly. Generally, joints were a tad tight, requiring a good knock from the mallet, and it seemed I'd been over cautious with sawing shy of the line. A little fettling with chisel, rebate plane and the baby Record 102 block plane corrected that (photo 22). I also went over the outward-facing surfaces with the smoother, being careful not to plane any surfaces I'd just fettled. On the second dry run I checked the perpendiculars with a combination square, which is a nice solid tool for this job (photo 24).

This being a saw bench, with a good chance I'll saw into it by mistake some day, I decided against metal fastenings and relied on glue alone, choosing Cascamite, a powdered urea formaldehyde resin, which forms a bond stronger



22 Fettling a surface with the Record 102



25 Applying Cascamite by toothbrush

than the wood itself. It's also water-resistant, which is good for a bench that might be used out of doors, and a gap filler too – hence useful where hand-cut surfaces are making less than perfect contact.

First I glued the top, working Cascamite into one of each pair of mating surfaces using a toothbrush (**photo 25**), and finding that the tongues made assembly very positive. In the absence of cramps big enough to span the work, I used joiners' dogs (**photo 26**), hammering them into the end-grain to span the joints. Their pointed legs have tapered inside edges (**photo 27**), which pull the parts together. I added reinforcing cords drawn tight around the middle, but I'm not sure they were necessary.

The next day, I levered the dogs out with a claw hammer, leaving small holes in their wake, but that's of no consequence for a piece like this. Joiner's dogs are so effective, so simple and easy to use, I'm surprised they're not more popular. For one thing, they're economical on space, leaving the work largely unobstructed.

Ophelia intervenes

There was a small discontinuity across the joints in the top, and it so happened I was planing that out on the day the tail end of Hurricane Ophelia was dragging clouds of red Saharan dust across the sun, mixed with the debris of forest fires burning in Spain and Portugal, which cast a marmalade glow across the bench. For a moment I was in a sort of trance. A few minutes' exercise with the coarsely-set wooden jack plane on the underside of the top (photo 28), then the finely-set Record 5½ for the more critical upper surface,





29 In cramps for the last stage of gluing

brought me back to reality. Legs and stretchers were added over two days, due to a shortage of cramps, and there was a marked drop in daytime temperature from one day to the next, which was reflected in a much longer pot life for the Cascamite on the cooler second day. I'd also mention the importance of wiping away excess glue with a damp cloth, because this stuff sets like glass and is difficult to remove when dry.

In the finishing stages, the bench proved its potential as a seat, when I sat astride it to plane the end-grain of the legs flush with the working surface. Skimming a block plane across a timber's captive end, with fibres seamlessly supported by the joint, must be as near perfect an end-grain planing experience as you can get. A card scraper proved handy where the plane would not reach,



32 Rubbing in the black wax-oil finish



27 The dog's tapered legs pinch the joint



30 Seated for planing end-grain of the legs

and I rounded corners with glass paper to prevent splintering (photo 31).

For sealing the wood I used an experimental mixture of equal parts black wax shoe polish (photo 32), liquid paraffin, and boiled linseed oil, working it well into exposed end-grain. The black polish was to tone down the glaring whiteness of the spruce, and also mask the yellowing of the linseed oil, while the liquid paraffin – actually baby oil – went some way to sweetening the smell. Thus far the bench has proved well up to the tasks of cross-cutting, ripping, and the odd spell of taking the weight off my feet. It also serves as our part-time shoe bench. Besides yielding a useful item, this project gave good practice with a variety of hand tools, not least the restored panel saw, which notched up 80 cuts on its first outing. ww



33 A stable platform for sawing away from the workshop



28 Planing the underside of the top



31 Rounding the corners



34 The four-square structure is compact



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Building an ambo

Reclaimed oak from the old church doors and a promise made to a priest some time ago led Jonathan Salisbury to one of his trickiest projects yet

mbo? This is a word that I have to explain to many of those asking about my latest project! The ambo is the stand in a church sanctuary where a book, primarily the Bible, is placed to be read. It's a type of lectern. Our parish church has undergone a number of improvements and the permanent furniture in the sanctuary was the last stage. After a large stone altar top was added to the existing stone pedestal, it was decided that there ought to be a proper ambo too: a slightly wobbly lectern, with a large microphone stand in front of it, did not look the part! A local stonemason was commissioned to produce the base and I in turn agreed to make the top.

A salvaging job

Almost two years ago, the solid oak main doors were replaced with interior glass doors inside a new glass porch. There was no way that I was going to allow them to be thrown away (and no-one else wanted to take them) so they were delivered to the workshop for me to salvage. The combination of joints, glue and nails limited the length of the thick, heavy pieces that I could reclaim, but the ambo top was an ideal project for the wood hidden below the unpromising surface.

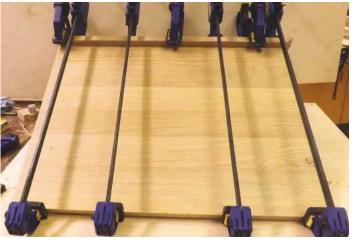
The pedestal of the ambo was made to reflect the octagonal church altar. The top needed to be placed in one of three positions: 0° to face the main church, 90° to face the side chapel

or 45° if the congregation was in both. I requested that a hole be drilled in the centre of the pedestal, which would provide a centre for rotation as well as allowing a cable to be fed through for the microphones – my plan was to then attach this to the top.

The first part to be made was the flat, rectangular support for the book to rest on. Standard methods were used for this process: planing, gluing, clamping, etc., all of which have been well covered in detail in all sorts of projects in this magazine! The front lip, to prevent the books sliding off, and decorative edges to 'hide' the end-grain were added later, just before the ambo's final assembly.



1 Ambo base with microphones and a cushion for the Gospels



2 The top in one of its many stages of construction



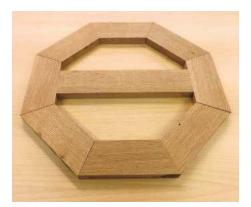
3 The mitre trimmer

Making the base

The second stage of the project was to produce a base to match the stone - luckily for me, this was a fairly straightforward job. A piece of oak was cut, planed and thicknessed before being cut into eight short lengths. The 22½° angle on both ends was cut a touch longer than required and then finished on a mitre trimmer to ensure a perfect fit was achieved. The mitre trimmer has become one of my favourite tools, but there are two issues. Firstly, the maximum height that wood can be trimmed is restricted to just over 90mm, and secondly, even though any angle can be cut, there are only two presets: 90° and 45°. I decided to make an acrylic gauge, which would ensure that the 22½° angle could be cut consistently, which also allowed quicker setup between sessions if the trimmer had to be used for other jobs. Each end was then cut for biscuits, to reinforce the joints, and the first two pieces were joined to a cross brace to add stability; this also provides a location for the centre of



4 Setting up the mitre trimmer angle



7 Base pieces ready for jointing



10 Ends glued up ready to go

rotation and because I learnt a while ago that clamping lots of angles is much easier if the middle pieces are already fixed to each other! When the cross brace assembly was dry, the remaining pieces of the base were glued and a strap was applied to hold them tightly together. To make sure that the base glued flat, it was also clamped to a board. Once out of its clamps, I routed the top edge with a small beading cutter on the router table and marked the centre.

A complex operation

The octagonal column between the base and the bookrest was to be angled so that there was a 100mm height difference between front and back – and this turned out to be far more complex than I had imagined. It is also quite difficult to describe: I have named the pieces with the points of a compass (with South closest to you). Please bear with me – and referring to **photo 16** first might help!

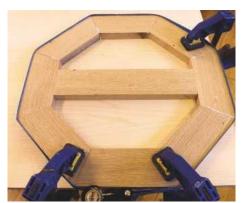
Pieces were cut for the East and West sides



5 Trimming the ends of the base



8 Cutting the biscuit joint



11 Strapped and clamped

and the angle at which the top would be fixed was marked, cut and planed. With these pieces in place on the base, the same angle was then continued to the front piece (South), and also cut and planed. The pieces were carefully replaced in position on the base and the top was used to check I had got it right. A few more passes of the plane were made to ensure a better fit. With East, South and West clamped to the base, South-East and South-West were cut to length, ensuring a close fit. These intermediate pieces required a compound angle on the top surface, starting off shallow at the top and ending up steeper at the bottom. East, South and West were used to mark the start and end of the slope. A newly sharpened jack plane, frequent checking and far more time than I had anticipated, got the angle down to almost level: I decided to leave the final trim to the very end, once the pieces had been glued together.

Design change

The three pieces that form the back sections



6 The accuracy of the trimmer



9 East and West glued to the central spine



12 Cutting the beaded edge

(North-West through to North-East) sadly forced a design change: I suddenly realised that had I started with the back and not the front, I would have noticed that the height at which I wanted the back to be was too great for the mitre trimmer. The original intention was to attach the microphone frame to the outside of this column, but now it would be attached to the top. Pieces North-West to North-East were all cut to the same dimensions and mitred to complete the octagon. Only the front inside corners required removal: these were marked and planed almost to size before a dry-run to test fit the joints was followed by gluing and clamping up the ring to the base. Once dry, but before the strap came off, a finishing pass of the jack plane completed the angles for this part: North-West showing how little needs to be removed (photo 17); North-East marked ready for planing (photo 18); East and North-East as they were when glued up (photo 19); all parts in place (photo 20); testing the strapping (photo 21); and final planing (photo 22).

13 East planed and ready to be cut to length



16 From East to West via South



19 East and North-East close to completion

Back section

The back section for the microphones was relatively easy, with three pieces cut and planed to size before being glued. The edges were routed to match the base, drilled to take the microphones, routed to hide the cables and then screwed in place. The two gaps either side were a bit too obvious, so they were closed with two small sections similar to the central part of the microphone support bracket. These very handily also provided a location for screws to fix the top to the frame. By this time I had also made the brass sleeve for the centre of rotation: a suitablesized hole was drilled for this using a piece of scrap to prevent movement and tear-out.

The top

The top needed to be removable to ensure that the cables for the microphones could be accessed. I had originally planned to use two 5mm diameter shelf-support pins, but this didn't work: a biscuit joint was used instead. The wooden biscuit was



14 South being planed



17 North-West in place – little needs to be removed



20 All the parts in place

replaced with a stronger brass version at the last minute and glued in place (on one side only, of course!). The cables were coiled and fixed in place with ties so that they wouldn't be able to get caught between the wood and the stone. A final clean up and check followed by a few layers of wax polish and the job was done.

Final adjustments

The top of the brass tube inside the ambo top, around which it rotates, has a flange to prevent it from disappearing down into the pedestal. This flange was drilled so that it could be attached to the top's base with screws, but wherever I fitted the tube, the base only ever lined up exactly with the pedestal top in one position. Since the stone had been cut by hand, the octagonal top wasn't absolutely 'perfect' - only a millimetre here and there, and you would never know by just looking at it. If the top had been fixed in one position this would not have been an issue, but I wasn't happy. I made the hole in the wood slightly larger and



15 Test fitting South-East



18 North-East marked up and ready for planing



21 Testing the strap

WOODWORK Church ambo



22 The final planing



23 The microphone supports



25 Drilling the centre hole



27 Biscuit joint

removed the screws holding the brass tube. The tube is a tight-enough fit in the pedestal to allow the necessary movement for perfect alignment without any risk of it falling off. The final touch was to laser cut the Sacred Heart symbol used by the church onto the centre of the top (**photo 2** or **8** shows this).

Lessons learnt

There seems to be an increasing enthusiasm for completing a complex project such as this one by making it twice. I ought to have made the base in one piece, rather than a frame: I wanted



24 Gap closure pieces



26 Preparing to cut the biscuit joint on the inside of the base



28 The brass biscuit

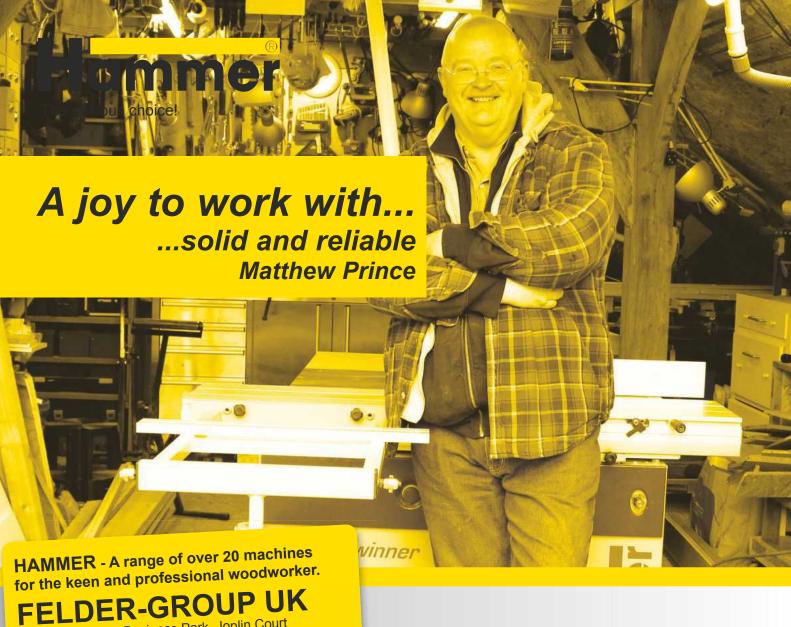
to avoid end-grain, which would have been possible with beading, although I now think that this would have been unnecessary. The angled top was a challenge: apart from starting from the highest point and ensuring that it would go through the mitre trimmer, I think that making the intermediate pieces of the frame from thinner material might have been easier. A few more coats of wax might have prevented water marks from the consecration, but perhaps it's better like it is. Everyone is certainly delighted with the result. It has been an enjoyable experience (and invaluable if I am ever asked to make another!) **ww**



29 The completed ambo in situ



30 Close-up showing the microphone supports



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Moving on from the turned aspects shown in last month's article, Andrew Hall now describes how he takes the project from a bowl and spindle to a musical instrument

ast month, I described how to turn the Blues bowl, but now it's time to take the turnings and transform them into something playable. ww





1 Firstly, using double-sided tape, glue a straightedge on two sides of the neck; this will allow you to safely cut a flat that is approximately three-quarters the thickness of the neck. When planed or sanded this will leave a fret board size 38mm for a three-string and 42mm for a four-string Blues bowl



2 Using the straightedge as a guide and the bandsaw, remove the waste as shown. Note: don't try to cut the material without a straightedge as it can spin when cutting the cylinder. Having a square edge will allow you to keep the material securely on the table bed



3 I use a surface planer to get a flat, straight edge after the bandsaw. However, if you can, use a belt or palm sander to make sure the fretboard is flat. I check it with an aluminium straightedge



4 Mark out the head with a straightedge and square – I leave it 15mm thick so it angles back out 15 $^{\circ}$. It can be square and straight, but I think it looks better sloping back. I then square across the centre of the body part of the neck and cut the waste off on the bandsaw. Note: don't remove the square end until last, as this gives stability while on the bandsaw bed



5 Check the Blues bowl body fits nicely on the neck and the fret board area is approximately 25mm into the bowl



6 You're now ready to mark and cut the head and tail. I used a roll of double-sided tape to create a pleasing curve for the tail and string section of the neck

WOODWORK Blues bowl



7 I use Simon Hope's sanding arbors in the pillar drill to sand the neck, head and tail. This is a brilliant piece of new kit that I bought at last year's 'Harrogate show. I'm very pleased with it as it can also be used on the lathe



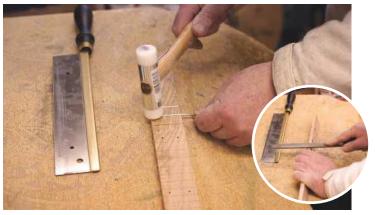
8 Cut the tail with a jigsaw — again, I use a thin, fine blade so it will run on the profile of the curve with ease and finish using the sanding arbors. They have a hook-and-loop coating and can be used with any hook-and-loop-backed abrasive, although my choice would always be the salmon coloured Rynogrip abrasive grits that are available in 80, 120, 180, 240, 320, 400 and 600 grit



9 Using a palm sander, sand through to 240 grit if you are fitting a fretboard. If you are making a fretless Blues bowl, then sand through to 320 grit, then burn, drill or cut the fret markers in. I also brand the Blues bowl with my signature at this time



10 If you do decide to fit a fret board, now is the time to make it and fit the fret wire as shown in the following photos. I use a Crown guitar saw, which is exactly the thickness of the fret wire...



11 ... then hammer it home using a Thor nylon hammer. The barbs are hammered home neatly but the white is not flattened. Next, file the waste fret wire to an angle of about 30°



12 Here you can see a typical fretboard that I make from ash, oak, sycamore or walnut and the fret marks are the scale of a Fender Stratocaster fret board – 25½in. Note: I Googled the fret sizes and they are all available online



13 Cut the nut slot at the top of the neck 6mm from the top and 6mm diameter...



To Vey can than result and drill the respins heads. Meet are 10 mm, but check

15 You can then mark and drill the machine heads. Most are 10mm, but check the size that you buy. I get most of my guitar hardware components on Amazon

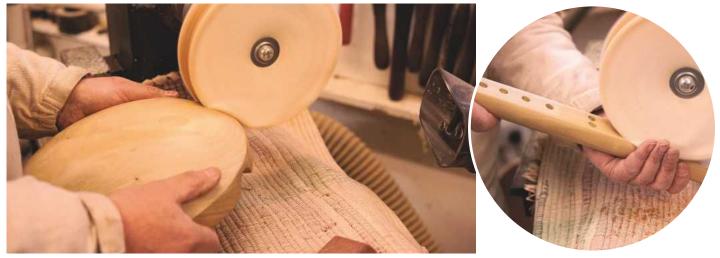


which houses a 6mm bolt

16 I now mark the fret marks and drill the holes to house 10mm upholstery studs, as the Blues bowl shown here is a fretless instrument. If you prefer, you could use a branding iron as shown in **step 9**

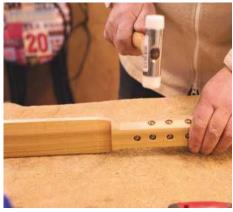


17 Drill the string holes to 3mm diameter. I use pop rivet sleeves to protect the wood from the strings and allow the ball of the string to cushion against the rivet. The strings are 12mm apart



18 Now it's time to apply a finish to the Blues bowl and here we have a couple of options. For the Blues bowl described in this project, I have used the Beall buffing system, but you could also use the Chestnut buffing system and get the same results. It's a three wax process: first, a coat of Tripoli is applied, then white diamond and finally Carnauba wax. I find this gives a silky smooth finish and is quick to apply and process. I have used this system for a number of years and have always applied sanding sealer before the first coat of Tripoli. Having spoken to Peter Hemsley from The ToolPost, who stocks the Beall system, he suggested not using the sanding sealer as this gives a better finish. I tried it and agree, as the sanding sealer seems to dull the final finish, but try both ways and decide. Note: I always place a piece of carpet or soft material on the bed of the lathe as it can sometimes grab and pull the material down. If it happens, this safety precaution can help prevent the material getting marked or bruised. The alternative method is to spray the Blues bowl using Chestnut lacquers in green for satin, blue for gloss, and orange for melamine, which is the most hard-wearing. My latest Blues bowl banjos have been sprayed with a waterborne lacquer, which is totally odourless and safe. However, I always wear a solvent filter mask whenever I lacquer, no matter which one I use

WOODWORK Blues bowl



19 Once the finishing process is complete, the assembly can begin. I then place and hammer home the upholstery stud fret markers



20 I then fix the bowl to the neck by screwing the two together from the rear using the strap studs as washers for connecting the two pieces together. Note: always start the holes with a spring-loaded centre punch; this saves a lot of drill slippage problems



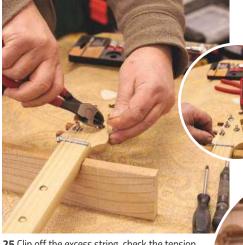
22 Cut the pop rivet sleeves and fit on both sides of the holes; these will accommodate the strings



23 Fitting the strings, slide these through the pop rivet washers and wrap round the machine heads, making sure a good three turns of string are into the capstain of the machine head. I extend the string 30mm beyond the machine head and when you pull the string back and wind clockwise, it takes three revolutions to accommodate the 30mm



24 Fit all three strings and tighten until they have tension, then slide into position the nut and bolt that forms the bridge. The nut at the top of the neck should measure, centre to centre nut, to centre of bridge, 25½in. The American scale is in inches; the metric equivalent is 648mm



25 Clip off the excess string, check the tension and then tune. Using a tuner, I tune mine to the most common GDG, which gives an open G chord

NEXT MONTH

In part 3, Andrew looks at accessories you can make for your Blues bowl, such as a guitar and plectrum stand, as well as alternative pick up methods for your instrument



 $\textbf{26} \ \textbf{All that remains is to fit a strap-black and white is always a good choice but that's only because I support$ Newcastle United! Try for size and have fun learning to play your Blues bowl



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Not everything that can be drawn can be carved: Clive Faulks' finely detailed Green Man is a design, Mary Anstee-Parry suspects, that still needs to be 'edited'

If you go down to the wood...

Spend a little time with woodcarvers and, says Dave Roberts, you'll soon find yourself tempted from the straight and narrow

've no idea what you'd find at the bottom of most Suffolk gardens in winter. The evidence of gentle horticulture in hibernation, perhaps: cobwebbed potting sheds where secateurs and mowers dream of springtime and stripes; a rusting lawn roller beside a heap of composting cuttings; a fork marking the spot where the last spuds were lifted from the veg patch?

I do know, however, that the path through Mary Anstee-Parry's neatly ordered garden leads down to what might be mistaken – on the day that I stopped by, anyway – for a Scout hut where rehearsals for an exuberant Gang Show are just beginning. Even from a distance, the percussion of mallet on chisel can be heard competing with a spoon-and-teacup tattoo and the tuneless complaint of the grindstone, and as the workshop door opens onto the hubbub of bicycle-shed laughter, it's clear that everyone is enjoying themselves, not least of all Mary. "Shallow sweeps!" she cheerfully exhorts one of her students. "Don't dig the corners in!"



Carving, of course, is an end in itself, and the rewards, says Constance Whitaker, are the pleasure of working with wood and having something that you've made for yourself. The biggest difficulty, meanwhile, is one familiar to all woodworkers: not taking off too much wood!

Mary, a carver, sculptor and letter-cutter in her own right, is also a teacher, and all year round her classes attract students keen to learn from her experience (see 'Clever hands'). The result is an eclectic mix: Roy Endersby over there, for example, always wanted to, "play with wood," as he puts it, "but ended up [working] with metal because it seemed the right thing to do." After a career in mechanical engineering, however, he's returned to his first interest, "because there's something about wood," he shrugs. "it's just one of those things." At the other end of the workshop is Margaret Wainwright, a self-confessed member of life's 'I'm sure I can do that' school of giving things a go, who's now enthusiastically adding carving to her list of accomplishments.

Fundamental skills

Between the two, the benches are filled with the work of different students, their pieces using different techniques and woods, and all at different stages of development. They are, however, all broadly following the same progression, working their way through a series of set pieces from which they learn the fundamental skills.

The first exercise, for example, is a leaf that's carved by removing the background to leave the subject in low relief, which not only teaches them the method of raised carving, but also calls for observation of the shapes of foliage.

Chip carving, on the other hand, introduces counter-relief – cutting the design into the wood – as well as showing students the particular shapes produced by individual tools, enabling them to reach for the blade most suited to quickly achieving a given cut or effect.

The final hurdle, meanwhile, is a Green Man, which, whether ancient or modern in design, combines the earlier exercises with the study of the anatomy of the face.

All these stages and techniques, however, are underpinned by one essential process - drawing – and it's this which brought me to the bottom of Mary's garden. Drawing, she maintains, "gives you a route map for what you're going to carve; it's a way of minimising the mistakes," and as I'm open to anything that'll help me to avoid mistakes, I'm wondering if there's a relief-carved leaf that we can take out of the woodcarver's book?



The route map

Recently, a carver, Neil Trett, described to me his approach to design, which began not with asking what a piece will look like but what it will do; this understanding is then given shape through pencil-sketched designs in the familiar Modern, form-follows-function progression. With decorative carving, however, form is its function, and the process is reversed, with the maker working from the desired form back through the stages of construction to an understanding of how the piece will be made - or indeed discovering if it can be made. For while joinery is more often than not about (relatively) straight lines assembled using some combination of standard joints, decorative carving is far less formulaic; it seems more akin, in fact, to sketching with wood except, as Mary observes, "not everything that can be drawn can be carved." That sounds a little cryptic, I know, but the



distinction seems to boil down to the difference in the flexibility of an idea and the medium, which Madeleine Beck - a graphic designer and another of Mary's students – explains in terms of watercolour painting: "When you're painting, you can put things in shadow or blur them; when you're carving, they're there, fixed, solid." Similarly, a partly thought-out idea is likely to feature convenient shading and blurring of the awkward details regarding the process by which a three-dimensional form is to be drawn out of a solid block of wood – what needs to be taken away, say, in what order; what needs to be left behind, and at what level – with the result that the drawings which follow will involve similar acts of artistic licence. They're liberties, however, that wood – being fixed and solid, as Madeleine says - won't readily allow. And talking of shading, it's not only the presence or absence of the wood that you have to consider: as Paul Heard points out,



Best laid plans: drawing a three-dimensional form from a solid block of wood won't always go to plan no matter how carefully it has been worked up; you can see here how Mary's mirror frame required 'editing in the wood'

WOODWORK Mary Anstee-Parry

while wrestling with his translation of a strongly stylised two-dimensional drawing of fish into a three-dimensional work, "shadows make the carving as much as the design." So you must also consider the ways in which light will strike the shapes and angles and levels, and how light and shade will affect the way that it's seen.

Eloquent silence

Would another way to look at things, I ask, be to say that if you haven't been able to carve something, it's been wrongly drawn? - yes, except of course, as Mary's eloquent silence rebukes me, the time to discover a mistake is not when you're part way through a piece. And this is precisely why she insists that drawing a 'road map' is such vital preparation: it's a reductive process, requiring the final form to be interpreted by breaking it down into parts and stages; only through this

interpretation – which is in part an emotional response to your subject - can you really see and understand what you intend to make. So, when the idea is fully realised in your head and you can articulate it confidently in a drawing, the thinking seems to go, and you're on your way to carving it with confidence.

You don't have to be a great artist, mind. Though several of Mary's students brought drawing skills to the classes, Constance Whitaker - who came to carving from restoring and upholstering furniture - insists (to shouts of disagreement) that she's 'hopeless' at drawing, "but practising will help you to realise your ideas by drawing something you can imagine but can't find in a book."

"And I thought carving started when you put a chisel to a piece of wood!" says Peter Gould, shaking his head over preparations for his next

carving, which is based on a misericord in Norwich cathedral. Part way through tracing the design - a mobbed eagle – from a photograph, he's realised that the foreshortening and fixed perspective of a two-dimensional photograph offer only limited guidance in planning a three-dimensional carving. "Though it's probably not over-challenging technically," he says, "there's a lot in it," so he's planning to visit the cathedral to see it for himself.

None of this is to say, of course, that the final piece must be a precise and literal interpretation of the original, only that it's thoroughly planned. And nor is it the case that, once planned, any design is set in, well... wood, because when the material throws up a knot or a flaw – "and there are always surprises when you put a chisel in a piece of wood," says Mary – it invites you to find ways to incorporate it into the carving. Obviously, this 'editing in the wood' calls for what Margaret



The design for Madeleine Beck's jungle scene is taken from a Singaporean wall, which she's transposing into beech. While the tracing provides the outlines of the elements, its two dimensions don't fully show their respective levels; for that Madeleine relies upon holding the three-dimensional model built up in her head by working through the design fully



Paul Heard has used colour-coding to help visualise the different levels required to translate these strongly stylised, two-dimensional fish into three dimensions. "Carving," he maintains, "is as much about the shadows as the design"

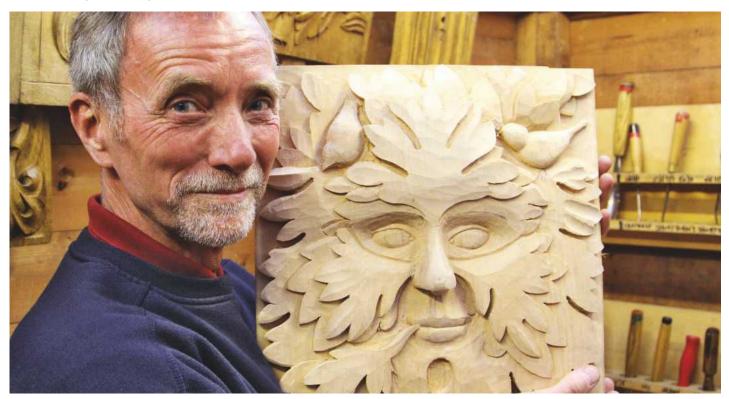


"Carving," says Margaret Wainwright, "requires an openness to the possibilities suggested by the grain, or the little accidental things happen that make you see the piece differently"





"And I thought carving started when you put a chisel to a piece of wood," says Peter Gould, who's in the process of working back from his subject's final form and reducing it to parts and stages; only through this interpretation, Mary explains, can you really see and understand what you intend to make



Roy Endersby says it's important to establish the outlines before 'prettifying', and to work with grain angles: "If you have your piece clamped to the bench, you can be working your way round a corner and all of a sudden you find the grain isn't going the way that it was, and you end up with a tear



Relief carving involves low relief, while...

Wainwright describes as, "an openness to the possibilities suggested by the grain, or the little accidental things that happen and make you see the piece differently," so it's no wonder Peter finds that, to realise an idea artistically and physically, carving demands a much more abstract approach than does the joinery with which he's more familiar: "The whole [carving] process," he says, "is totally absorbing; the level of concentration means there's no room for thinking of anything else." In return, however, he's developed an appreciation for, "the skill, the finesse, and a real feel for the timber: what you can do with it, what you can get away with. I love it!"

Two-way street

Another reward is the contribution that these skills feed back into his joinery: Peter now finds



WOODWORK Mary Anstee-Parry

that he's much more particular about his sharpening, for example, and that his joint-making has also become more precise: "The other day, I put a lock in a door, and rather than just cutting a mortise, I carved it; I thought the carving course would be a one-way street, but no."

The obvious benefit of this two-way traffic, of course, is the potential to introduce some decoration to your woodworking projects. Peter's eagle, for example, will be incorporated somewhere in the oak frame of his house.

Clive Faulks, on the other hand, has quite different plans: having joined his son in a venture to fuse cabinetmaking and scientific principles into objets d'art (www. artificeworkshops.com), "I found I was limited in my ability to add any elaboration beyond a bit of French polishing or inlay." His intention in learning carving, then, was to be able to add detail and decoration to the fusion pieces. But while his cabinetmaking experience had given him a feel for hand tools and timber, his metal-working background meant that he came to carving with a mind-set built around rulers, French curves - "which are only bent rulers," he laughs – measurements and straight lines.

Carving a curve represented a challenge to his way of working until he realised that this wasn't

engineering but was about learning not to worry too much, having confidence in the tools and your developing ability to work freehand. Once he'd done that he found, for example, that he could carve a level surface with a curved tool: "If I concentrate hard enough, work slowly, and take thinner and thinner cuts, I can get a flat surface," and all without using either guides or rules.

I suspect that this point – when tools begin to become an extension of your intention, when, like Peter, you start to feel how the wood can be worked – marks the moment when you really begin to realise the potential of carving's vocabulary for liberating ideas and giving them expression in wood. Of course, there are rules and grammar to be followed - the discipline of preparation and drawing, for example - to ensure that the meaning isn't lost in translation, but there's something about carving's curvaceous freehand that makes more rectilinear woodworking seem oddly stiff and formal. And though I only came to Mary's with an innocent question about drawing, I think I may have been seduced into learning to carve in order to break the tyranny of straight lines in my woodwork. It just goes to show, doesn't it? You don't know what you'll find at the bottom of a Suffolk garden. ww



... chip carving introduces counter-relief — cutting the design into the wood – and also demonstrates the way in which individual carving tools produce particular cuts

CLEVER HANDS

"I am, first and foremost, an artist," says Mary, "and I sculpt because that's my language." Her training – a Fine Art degree in sculpture with all the freedoms that art school allows, followed by the study of woodcarving and gilding at the City and Guilds of London art school, where the emphasis lay more upon traditional form and techniques - has given her a rich vocabulary which, for the last 30 years, she's used to articulate her ideas in both wood and stone, producing pieces that combine beauty with a sly shock or a joke, or both.

Choosing the life of the artist over that of, say, a jobbing carver, was never going to make things easy of course, "but I don't mind living on the poverty line," she says, "as long as life's the way I want it," And what she wants, it seems, is the enviable self-sufficiency of living on the merits of, "having clever hands and a sense of design."

Her classes, which she's been running for 20 years now, aim to teach students the mechanics of carving. There then comes a point, if their hands have learned to be clever, when Mary gives them an idea, a gentle push, and says: "Now take that for a walk," inviting them to use their own sense of design to express it. Whether they have anything to say, I suppose, depends on whether they're a sculptor or just a jobbing carver...

Find out more about Mary's work, her classes and one-to-one courses at www.anstee-parry.com





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One of the first Tormek logos



Tormek's founder Torgny packing the first big order back in 1973



Torgny at the drawing board

At first only for his own need, but being a man of logic, he thought that he might as well make a few more at the same time. And the extra ones he made were quickly sold among his friends.

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ROCK ROLLER

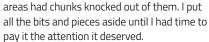
Using his eye for restoration, **Peter Bishop** takes a beaten up old roll-top desk and sets about giving it a new lease of life





1 As a starting point, all the old backing needed to be stripped off the tambour

have a cracking, American made, oak rolltop desk that I restored a few years ago. I use it every day and think it's one of the best pieces of furniture we own. So when I came across this one at auction, I just had to have it. What's so interesting about it is that it's made from mahogany. There's loads of what are called 'ministry' roll-top desks out there, but very few that are not made from oak. This chap was in a sorry old state when I bought it. The roll-top itself was split apart and had been repaired a couple of times. The drawers were missing knobs, etc., and corners, edges and other



I must have written that introduction about five years ago after I'd bought the desk. Things have changed since then; I've now been retired for a few months. That means I can do what I want to do and at a more leisurely pace. Well, that's the plan! Old clients still ring up and sound shocked when I tell them "no, sorry, I just don't want to make new doors or windows for you!" Slowly I'm working through all those projects I've accumulated and planned to sort out and sell on. This is one that started 2016 off with a bit of a bang.

Tambour roll-top

The tambour roll-top itself was shot and in several pieces; this was the place to start. If this can't be fixed then the job's not on. Some of the old backing simply peeled off, but the rest had to have a bit of help from my steamer. Old animal glue hates heat and steam and gives way quite easily; however, it does leave a sticky, uneven mess behind. The solution was to pass each strip through the planer and remove about 1mm; this cleaned the backs up and made sure each one was the same thickness. Once this was done, all the old muck and dirt that had accumulated in between each piece was cleaned off and then they were lightly sanded. I also cross-hatched the back of each strip to help with adhesion later on. A coat of Fiddes 'brown mahogany' naphtha oil stain was brushed on and wiped off to recover the original colour, then the strips were all left to dry.

A trip to my local upholsterer in Leominster produced a roll of replacement backing material.



2 The first tambour strip is glued onto the edge of the new backing cloth



3 The larger, locking section is then fixed back onto this strip



4 The workbench is set up, a plastic sheet below the back cloth and a square edge set in place



It needed to be strong and flexible – similar to a light weight canvas. I'm not sure what it was I ended up with, but it looked and felt fine and the boys told me they'd used it for the same job before. Back with the fabric, I prepared the bench for action.

I laid a single sheet of clear plastic down to start and then stretched the backing fabric tightly on top. I'd asked the needle worker in the house to put a double seam on a side and this length was laid along one edge of the bench. To this I glued the first tambour strip and clamped it down, leaving it overnight to go off. Once fixed,

this piece was attached to the locking section with the original, now cleaned up, hinges.

The rest took a couple of days to finish. Stage by stage, nine strips at a time, I glued each individual piece on and weighed it down. As it was winter I left at least eight hours between each assembly session to make sure that the PVA glue I was using had a chance to cure and adhere properly. Once sorted, the whole thing was lifted into our house so that the glue could really make the fix. Later I flexed the pieces so that any odd bits of glue cracked and freed each one up so that it could move once in place. I also fixed a couple

of extra, double thickness ribbons of narrow fabric to the back of each strip with a staple placed in the middle of each one. This was my bit of extra peace of mind that, hopefully, would allow this tambour to last a good few years.

Please note that although many of these images show machines unguarded for clarity, you should ALWAYS ensure that when operating equipment the appropriate guards are in place.

Tambour lock

The original tambour lock was broken. I hunted around online and eventually had to order one



5 Each tambour strip is cross-hatched on the back to aid adhesion



6 One strip at a time...



7 Nine strips and that's the width of the weights I'm using to hold them in place. A couple of gash pieces of stock are used to tighten the strips together

WOODWORK Mahogany roll-top desk restoration

from the States. It came a couple of weeks later and although it was a near fit, it did cause some extra work. The old lock had an offcentre key; this one was centred. I realised I'd have to fill the old key hole and then cut a new one for the replacement lock. A bit of a fiddle but not impossible. With a small piece of mahogany in hand I 'fettled' it to fit pretty tightly. Once trimmed and ready, this tiny piece was smeared with glue and tapped firmly into the old hole. A day or so later I cleaned it up, sorted the fresh key hole and fitted the new lock. The tambour was good, so I could now focus on the usual series of restoration processes for the rest of the desk.

Fittings

The question with all projects like this is how far you should go. I've always worked on the basis that there should be as little intervention as possible, especially if you are working with fine furniture. Although this is a great piece, and was going to be a smashing desk for someone, it had been very badly abused. I therefore took the decision that I would make all the repairs, strip the old finish off, stain it and re-polish it, making a few minor improvements as I went along. The desk had not cost me a lot originally, because of its condition, so I thought this would be the best solution. I hoped the result would justify this action and the desk would have a future rather than end up as waste wood. Anyway, onwards and upwards!



8 Once all the tambour strips are glued on, a couple of extra straps of backing are stapled in place



11 Repairs start by sorting out the bits that had broken off the top drawer and file unit

The drawer stacks are set on castors to help move the desk around when assembled. The original maker had only used four – two in each stack - and one was missing! I took these off and would replace with four on each stack later on. Three of the brass escutcheons survived, five more were ordered. Of the eight drawer locks there were no keys. These were taken off and, at some point, I'd get them to a locksmith to make up a new set of keys. Of the eight drawer knobs, two, possibly, were saveable, so off they came more to turn later. That was it with most of the fittings; no doubt more problems would appear as we went along. Now I could start the repairing and re-building.

Repairing & re-building

I started with the inner drawer and filing unit that went under the tambour. Fortunately all the broken bits had been saved. Stage by stage these were glued back on. Loose dividers were fixed and gaping old holes filled. Once sound the unit was cleaned off ready for staining. As luck would have it the set of small drawers were all sound and only needed a bit of a clean off before they could simply be put back in later on. Now on to the main drawers. A good, thick veneer on their fronts allowed me to clean each one up and do any patching that was necessary. Cracks in the bottom were fixed, to stop them rattling, by gluing a strip of tambour backing material over each one. The locks were back with a couple of keys so they



9 This little plug is 'fettled' to fit the old key hole



12 Step-by-step, pieces are re-fixed and loose joints glued up

were refitted. Five new escutcheons were also fitted and cleaned off flush with the drawer fronts. A final light sanding and the eight drawers were set to one side.

There are two central dividers that keep the stacks apart, but one was cracked and missing a piece. These were sorted and cleaned up. The very top piece and back were sanded down to the base wood and left for staining. The carcass stacks were also patched, repaired and cleaned off. Some small signs of woodworm were showing in the bottom so I treated that while I could easily get at it. My new castors had arrived, eight of them. Fresh blocks were fixed underneath the stacks and the castors positioned and fixed so that they were not visible. I'd set them so that the lower edges of the stacks were about 12mm off the ground level. This would, and did, make it easy for them and, eventually, the whole desk, to move around.

The skiver

The actual top itself was made up from a softwood ground solid wood edging and a thick mahogany veneer. It was badly stained, scratched and bleached in places with a strip broken off the back edge. This was re-fixed and all the old finish sanded off back to the bare wood veneer. Now some decisions needed to be made. The original desk top had a sliding writing slope that pushed partly under the top unit when not in use. I'd already decided that this was redundant and



10 Once the glue has set, the plug's trimmed back ready for staining, etc.



13 An easy way to stop cracked drawer bottoms rattling is to glue strips of tough fabric over the gaps



14 Fortunately the veneers on this desk were all pretty generous in thickness



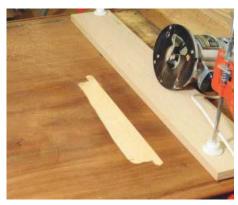
15 When old knocks and losses have occurred, new pieces are grafted on



16 The tambour track trench had been modified, so I decided that it ought to be sorted properly with a new set of inserts



17 Originally there were only two castors on each stack of drawers, but four is much better and gives more stability



18 First cuts into the desk top for the skiver



19 The outline of the recess is cut leaving the corners to be trimmed by hand later on

would be discarded. No good today; you need a flat surface for a laptop or keyboard, etc., so the plan was to update and improve the top ready for current use. I decided to cut a couple of access holes under the overlapping top unit at the back. Anyone wishing to thread power cables through here would then be able to do so with ease. They'd also be out of the way and discreet. The next 'improvement' was to decide if I wanted to fit a skiver. Well, it's a great desk so the answer was obvious.

A 'skiver' is a leather insert that really brings desk tops up to another level. Smaller ones are made from lambskin and larger ones from cow hides. Both can be jointed if necessary and a variety of 'tooled' edges in gold can be applied. If there's jointing, it's best to have two and balance them, then the tooling usually goes along these joints to help disguise them. The skivers can be bought in various colours from the traditional deep reds, blues and greens through to the garish yellows and bright reds, etc. My desk top was huge, but did we need a skiver to cover the whole area? I thought not. I decided that a lambskin one would be large enough and sit in the central part of the desk top where any writing might take place. I'd decide on colour later, but now the main job was to cut out the recess to take the insert.

I checked with my supplier and he said a recess about 1.5-2mm deep would be fine but no more. The old veneer was about on the top edge of this so I knew I'd have to cut just into the softwood ground underneath. I fitted a fairly large, straight

cutter into my trusty old Stanley router. After testing for depth, I was ready to go. I'd marked out the rectangle centrally on the desk top. There's lots of ways to approach a job like this but I tend to follow the KISS system: 'keep it simple, stupid!' A straightedge set at the right distance from the first outer edge with a couple of cramps and off I went. The first edge cut was followed by the other three, making sure I didn't overshoot the corners and I left these to be cleaned out later on. These initial cuts were widened, then it was a case of working across the width of the recess and balancing the router on strips of 'land' left so that it stayed level. Once most of the waste was removed, the router was discarded and I chiselled out the rest by hand. A couple of areas of torn out grain were filled and later sanded flat. If I'd left these, they'd show through the skiver once fitted.

The top was nearly ready for the final stages. A bit of a final clean up and the top and lower edges were stained and left to dry. A few days later the first coat of Osmo PolyX clear satin oil was applied, the excess wiped off and then left to dry. It took a few days before the second and third coats could go on, then we were good to go and the rest could be sorted out. All the other components and units were stained with the Fiddes stuff, dried and then treated with PolyX. Because it was winter and we had low temperatures, this process took a bit longer than it would do in summer. In between times, I could fiddle with some other little jobs.

Drawer knobs

One of the other 'little jobs' was rather important: making the replacement drawer knobs. I had most of the originals but all bar two were in a very sorry state. The best way forward was to make eight more and then keep these two as spares and pass them on with the desk. I cut some square, double length pieces of utile (part of the African mahogany family), marked the centres and mounted the first one on the lathe. I first turned, between centres, each length into a cylinder, then I reduced the middle section down to match the required shaft diameter, double length plus, to fit the existing holes in the drawers. Part of the knob shaping itself followed before I took the 'doubles' off the lathe. The drive was replaced with a chuck and, after being cut in half, the knob shaft was fixed in this before the final shaping took place. All eight turned out OK without any problems for a change! An old gash piece of stock had eight holes drilled in it into which I mounted the knobs. These were stained, left to dry, sealed, cut back, sealed again, and so on until I was happy with the finish. A bit of wax later on would complete the job before they were fitted.

Final bits & bobs

Most things were well in hand now. Final sealing, cutting back and waxing followed, then it was time for the skiver to actually be fitted. We'd sent exact measurements of the desk top recess to our supplier – you can find several online but do compare prices. The 'boss' decided that an

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20 The vast majority of waste is cut out of the skiver recess leaving areas of 'land' that are trimmed out by hand

antique brown would suit with gold tooled and embossed edges. It arrived with a bit extra over the final size. I won't bore you with explicit detail on how to fit a skiver - the instructions will come with it - however, just as a point of interest, most suppliers recommend using wallpaper paste to secure. This is the best option if you are not familiar with the process, but if, like me, you've done a few in the past, then you might consider using watered down PVA. About 50/50 will do it, but do make sure none of the glue ends up on the top show surface – it will stain it! The same applies when waxing the desk top now or in the future. A little bit of masking tape around the edges will protect the leather from discolouring, especially if you are using a dark wax.

A round up now of the final bits and bobs: the



23 After finishing in a chuck each knob is stained, sealed and waxed. Note the two originals



24 Final touches are some slip-in divisions for three of the drawers



21 Blanks are cut ready to make the new replacement drawer knobs

The wedges will hold them in place with a little glue. Each was fitted, left while the glue cured and then the waste on the inside of the drawers trimmed off and sanded. There was only one partition in the main drawers. I like to have some moveable ones, so I rigged up some 8mm slip in sides with 6mm grooves cut into them. I did three drawers. Into these loose sides I fitted 6mm MDF inserts to form the partitions. With extra grooves in place these could be moved around as required.

That was about it; I could now put the whole lot back together and finish it off. Onto the main, flat top, one shaped side was fitted and fixed in place. The other was screwed one end only so that it would swivel out wide. With a little help, the tambour was then slotted into the fixed side and the other one brought up to secure it in place. Now I could fix the desk top to the two stacks of drawers making those a solid unit. I then needed



22 To start, two knobs per section are placed between centres

to fit the new lock keep from the tambour top. This was a fiddle but eventually I got it all sorted and the lock worked a treat. The inner drawer unit, slipped in from behind, was positioned and screwed down to hold it firm, then the loose back panel was dropped into place and the very top dropped onto six locating dowels. No screws, it simply sat on top to finish it off. A final wax up with some Fiddes 'Rugger Brown' and what another cracker we had!

Out of interest, you might want to know how much this all cost. The original desk came to my workshop for £130. The most expensive addition was the skiver at around £60. Getting keys sorted for the locks and importing a new tambour lock from America was about £100, and the rest was odds and ends, which, finally, totalled just under £400. On top of that, of course, are endless hours of enjoyment, which are priceless. ww



25 The completed roll top desk, all restored and ready for many more years of use

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WINGED WONDER

Colin Simpson uses a log of laburnum to create a winged bowl with pyrographed texture

've had a few logs of laburnum hanging around my workshop for a few years now. I would have liked to have turned them earlier, but other work has not allowed me to do so. There are several crotches on the logs and I have wanted to turn a piece that shows this off to its best advantage. A crotch, in wood terms, is where a branch forks from the trunk or, in this case, where two branches fork. In many cases, particularly in hardwoods, cutting through the crotch will reveal some lovely flame figure. This figure, however, comes at a cost. There is a considerable amount of tension in crotch wood and this is released as you cut it. The tension is likely to cause a lot of movement as it dries and there is a greater chance of the piece splitting.

Machining the wood

Laburnum, like yew, has a lovely contrast between



1 My starting piece – a laburnum crotch



4 My adapted faceplate with three spikes

the sapwood and the heartwood. Unlike yew, however, laburnum is classified as a hardwood, whereas yew is, botanically, a softwood. I prefer not to use the pith (the first year's growth of a trunk or branch) when turning hardwoods, but for this project I am going to make an exception. Botanically classified hardwoods tend to develop radial splits from the pith and laburnum is no exception. However, I find that if laburnum develops these radial splits, they do not become too large and are often seen as dark radial lines, which can sometimes look quite attractive.

I started with a crotch log about 180mm in diameter, widening to 220mm and about 250mm long (photo 1). I wanted to keep the outside 'Y' shape of the crotch in the finished piece, so I could not cut it round on the bandsaw. However, I did want to take a slice of both sides of the log to create a flat (photo 2).



2 Cut a small slice from both sides to create a flat



5 Use a pull cut to flatten the bottom...

Mounting issues

Next, I used a pair of compasses to draw a circle where the bowl would be (photo 3), and then mounted it on the lathe. I like mounting this type of work between centres initially. This is because I can move the piece around to find a different centre at the tailstock end. If I just screwed a faceplate to the piece, I would not have this flexibility. Instead of a four-prong drive, I adapted a faceplate by bolting three spikes to it, which afforded me a really strong grip (photo 4).

Creating the shape

I used my 12mm fingernail grind bowl gouge to start turning the back of the piece. I started with a pull cut. Place the tool on the toolrest on its side with the flute facing the wood. The bottom wing does the cutting – it's really a scrape. Start near the centre and pull the tool towards you,



3 A pair of compasses shows where the bowl part



6 ... and a skew chisel to cut the dovetail spigot



10 ... and the underside of the wings



11 Here's a close-up of the previous cut showing where the shaving is coming off



12 The final shape of the underside of the bowl

moving it towards the edge of the blank. Don't push hard into the wood, but keep the pressure down on the toolrest (**photo 5**). As you move to the outer parts of the wood you will be cutting air and wood, so it is important not to push too hard at this stage.

I like to cut my chucking spigot as soon as I can. This gives me a second chance of mounting the piece should the three spikes fail for any reason. I used a skew chisel on its side to cut the dovetail for my chuck (**photo 6**).

Just as well because shortly after cutting the chucking point the three spikes did fail. Therefore I mounted the piece in the chuck using the spigot I'd just cut and started to work on the top of the bowl, again, flattening the surface with a pull cut (photo 7). I also cut a temporary chucking point



13 Use a skew chisel to scrape the wings



16 Sand the underside of the wings with a delta sander with the lathe switched off



19 Start to hollow the bowl with the tool handle well over the bed bars

on this side as well, so I could reverse the piece again to shape the bottom.

I wanted the outside shape of the log to appear to have been cut through the bowl about two-thirds of the way up the side, so, while the bowl was chucked on the bottom, I used the swept-back bowl gouge to remove some wood from the 'wings' (photo 8), then I turned the bowl around again and held it on the temporary spigot I'd cut on the top. Now I could shape the bottom of the bowl (photo 9). This is a bevel supported push cut using the tip of the cutting edge and with the handle held well down to keep the bevel rubbing.

Cutting the wings

To cut the wings I used a push cut, starting on the outside and working towards the centre



14 Hand sand the solid parts...



17 Another shot of the push cut, this time to reduce the thickness of the wings



20 Swing the handle towards you and rotate the flute anti-clockwise

(**photo 10**). The initial entry is a little difficult because you will be cutting air, then wood. Keep the tool handle low, take light, gentle cuts and try to keep the bevel caressing the wood – don't push hard into the wood with the bevel. **Photo 11** shows a close-up of this cut, and shows the shaving coming off at the tip of the tool.

Continue to shape the outside of the bowl until it looks something like **photo 12**. The wings are still too thick but I will work on this from the other side when the bowl is turned round.

I used a skew chisel on its side as a scraper to clean up the wings (**photo 13**) before sanding the outside. Hand sand the bowl part, holding the abrasive with fingers flat and thumbs on top of the abrasive (**photo 14**). I held the abrasive differently to sand the solid part of the wings.



15 ... here I use one hand to support the other for greater stability



18 Remove the temporary spigot with a pull cut



21 My French curve round-nosed scraper

This time I pinched the abrasive between my fingers and thumb of my right hand and used my left hand to support my wrist (photo 15). I didn't fancy hand sanding the rest of the wings – I value my fingers - so instead I used a multi-tool with a sanding attachment (photo 16) with the lathe stationary. A delta sander would also work. Sand to 600 grit and then reverse the bowl again to work on the top.

Use the same bevel supported push cut to reduce the thickness of the wings (photo 17), and then use a pull cut to remove the temporary spigot (**photo 18**). To hollow the bowl, place the gouge on the toolrest so the flute is pointing to 3 o'clock and the handle well over the bed bars. Use the tip of the tool to create a groove about 4mm to the left of centre (photo 19). Now swing the handle towards you at the same time as pushing the cutting edge down the side wall and across the bottom of the bowl towards the centre. This action should be done at the same time as rotating the tool anti-clockwise until the flute is pointing to about half past one (photo 20). Continue this cut, each time going a little wider and a little deeper, until the desired wall thickness is achieved – mine was 5mm, which is the same as the thickness of the wings.

Photo 21 shows my round-nosed scraper. Over time I have ground it to a French curve shape as I think it is more versatile than the half round shape they come with from the manufacturers. Use the scraper in trailing mode – with the handle slightly higher than the cutting edge (photo 22) – and take gentle cuts. You should get shavings from

a scraper (photo 23). If you are only getting dust, then sharpen your scraper. Scrape the wings with a skew chisel in the same way as before and then sand to a finish. I power sanded the inside of the bowl (photo 24), and sanded the wings as before.

Texturing the wings

I used a pyrography machine to burn the edges of the wings to represent the bark that came off. A pyrograph can achieve a better random texture than a blow torch (photo 25). Brush away any loose carbon resulting from the burning and then give the whole piece a coat of sanding sealer (photo 26). Reverse chuck the piece onto a domed dolly to remove the chucking spigot (photo 27). Finally, I buffed the bowl on my buffing wheel (photo 28). ww



23 ... and aim to get shavings, not dust



24 Power sand the inside of the bowl



25 I used a pyrography machine to burn the edges



26 Apply a coat of sanding sealer



27 Reverse chuck the bowl onto a dolly to remove the chucking spigot



28 I buffed my piece using the Beall buffing system



A tripod table

Always a sought-after venue for tea for two, we take a folding look back at a long-lasting domestic favourite

he folding tripod table, sometimes known as a tea-table, has long been a popular item in the home and, being such a useful and good-looking item, still has many a few years ahead of it, even in today's style-hungry domestic environment. This particular design, shown here in a page from The Woodworker of August 1925, dates back to the 18th century, probably about 1760. Although seemingly quite ambitious a project for the woodworking enthusiast, it's actually quite straightforward once you break it down into its respective parts (as so in fact, are the vast majority of jobs).

Modest kit

The woodworker of the time, while being equally keen (or possibly more so?) as the modern counterpart today, generally had less kit at his or her disposal, and especially machines. The article assumes that the turned column will be sent away to the turner and gives sensible instructions as to the preparation of the timber concerned; this is fair enough and even today, a lot of us would probably do the same. More surprising, though, is the suggestion that the cabriole legs would be cut 'at the yard' (a reference to the local joinery shop, which would have been found in every town at the time); few would've had the luxury of their own bandsaw.

Wise advice

I particularly like the inclusion of advice for storing the four or five boards for the top somewhere warm and dry to ensure thorough seasoning while the other work is in progress; very sensible and still as true today. Also, and I speak from experience here, it was good to note the caution evinced over the forming of the leg joints; the long sliding dovetails that join the cab legs to the base of the column are critical to the success of the table and should be made with the utmost of care. Now, who's going to build one?

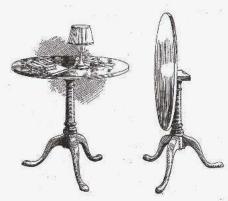


FIG. 1. FIG. 2. Circular Table with Tripod Leg. Diameter of top, 3 ft, 3 ins. or 3 ft. 6 ins.

THIS type of table was a favourite in the eighteenth century and is still used to a great extent on account of its convenience where space is restricted. The design shown here follows the usual traditional lines, dainty in its appearance but firm upon its base. Should the top be increased in size then the spread of the legs must be increased proportionately. With a small reduction, the legs could remain as they are drawn. The best wood to use is mahogany but any hardwood such as walnut, oak, beech, or birch will do.

THE CONSTRUCTION is simple, but care is necessary in cutting the leg joints. The carriage must be firm and steady as there is a considerable leverage on all joints when the table top is loaded. The spread of the legs should not be less than that shown in Fig. 3. First of all put the necessary wood for the top (probably four or five pieces) into a warm, dry place to thoroughly season while

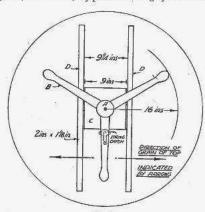


FIG. 3. n of Table, showing position of tripod leg, cleats, etc., in relation to top. (See scale at Fig. 4).

TRIPOD TABLE

THE RESTORATION OF AN OLD **FAVOURITE**

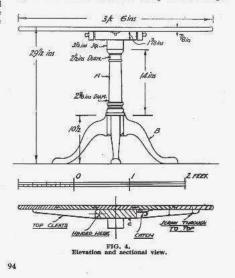
the other work is in progress. Then obtain a nice square of wood for the column (A), free from shakes and other imperfections, about 4 ins. in the rough. As it is to be turned, planing is unnecessary.

Make a full size drawing of the column from the scale in Fig. 4, showing the turner just what portion is to be round and how much to leave square at the top. Do not overlook the tenons into the block (C). Another point to remember is that the turner will want a little left on a each end for his chucks, so do not cross-cent the wood.

remember is that the turner will want a little left on at each end for his chucks, so do not cross-cut the wood.

While the turner is engaged with the column the three cabriole legs can be prepared. The best way is to make a full size drawing of one leg from the setting out in 2 in squares (Fig. 9). Then obtain if possible a piece of 2 in thick timber, 19 ins. by 12 ins., and mark out the three legs upon it as shown in Fig. 8. This will save timber. Even if only two legs are obtainable from one piece it will effect a saving. If you are ordering the wood by post, it is a good plan to fretsaw out a plywood template of the leg for band-sawing at the yard. After cutting, shape up the legs with spoke-shave and rasp until a nice shape is obtained.

the legs with spoke-snave and rasp until a race snape obtained.
When the legs are ready it will be necessary to cut dovetails at the ends for slipping up into the column. These must be strong and well fitting. Chamfer off the pillar at the bottom between each leg to show a nice finish (Fig. 6). The tenoned joint at the top is shown in Fig. 5. The tenons should be strong and are wedged



DO GET IN TOUCH

If any readers have memories and photos of things they or their forebears made from The Woodworker, please get in touch as we'd love to see them. Just email me on the usual address: editor.ww@mytimemedia.com and we'll get them in the mag



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Cabinet office

David Oldfield mixes Masur birch and Macassar ebony to magnificent effect, creating a pair of cabinets that will surely be worthy of generations to come

arrived late for what was a serious lunch appointment. The client I was meeting wanted to discuss a piece of furniture for her drawing room. I knew she and her husband, having provided a reading and music room for them some years earlier. My colleague Francis and the clients were already seated as I arrived – in a fluster from fighting with central London traffic. Francis was musing over the ways and wherefores of the piece and I could see sketches on the table. My only information was that it should look like a piece of furniture, but open out into a type of workstation, allowing the client to conduct her business in the harmony and quietude of her favourite room.

I was accorded a glass of wine and a place at the table. Liaising is an art – even in my flustered state I knew not to slurp the wine down and babble incoherent apologies so I sat quietly trying to compose myself into someone who could probably solve their request. This manifested itself into me smiling in all the right places and saying very little. I sipped wine and nibbled the food on my plate. I am no admirer of small talk for the sake of it. Nothing constructive was being discussed and Francis' sketches were terrible.

When it came to my turn to speak I asked the client what her purpose and needs were. A rather severe and articulate woman, not known for her sense of humour, she turned her attentions on me. I was relieved to see she was pleased to be asked these two very important questions. This proved to be a turning point in the meeting; her answers were not convincing. With lunch over, I suggested we repair to the room in question. Francis, by now having no part of the conversation, removed himself and his sketches,



2 The lower half of Number One cabinet, which will hold the hard drive, keyboard, printer, etc.



1 The two cabinets part-way through construction. You can see the different uses of the interiors – Number One on the left is the workstation cabinet, while Number Two provides lots of filing and storage space

pleading another appointment. Her husband excused himself, letting me know by a series of expressions that he wanted no part in what was becoming quite an intense conversation between myself and his wife - in short, he was bored. And that, dear readers, was the opening scenario of what became one of the most important and difficult commissions I have ever taken on.

Winning the commission

The room was very large with high ceilings looking out over Regents Park, lit by huge westfacing windows. "Where in the room would you

like to work?" I asked. She didn't know, but with the others gone she became more relaxed and laughed at her own confusion. We talked earnestly for two hours. Cabbages and kings? Absolutely not. Computers, keyboards, hard drives, monitors, turntables, printers, lighting, rolling shelves, file drawers and reference availability. Her every want tailored into a workstation that would be a complete servant to her needs.

I asked the question again, "and where in the room?" "It would be nice to work by the window," she said. I was delighted with her response because that is exactly where I wanted it to be.



3 Broad-bevelled plinth being marked up



4 The adjustable shelves of Number Two were insulated



WOODWORK Table & storage units



5 Close-up of the faux turtleshell Patra — a centre feature of the Masur birch upper doors

"By the way," I asked, "you don't want to work with your head in a cupboard do you?" She looked slightly offended. "Wouldn't you rather sit at a desk, one that can convert into a side table when you're not using it?" Her smile told me that I had won the day and we shook hands. Two strong cups of coffee and a promise to send her drawings concluded the interview and I left feeling light-headed from a delirium of successful negotiation.



7 Atop ladder, pipe-in-mouth, marking up for the turtleshell Patra



6 The strong, dark grain of the Macassar ebony offered great contrast to the Masur birch

Style & choice of material

The existing furniture in this room had a distinct oriental flavour. The dining table and chairs and a long, low buffet-type cabinet all smacked of the East, topped off by two stunning Japanese prayer chairs. How do you introduce contemporary pieces into an interior like that? Consideration and conviction are my answers. Materials? I had long awaited an opportunity to combine Macassar ebony with Masur birch. This was it - hold your breath, send the drawings and timber samples and hope the recipient thinks you know what you are doing. Success? Yes! Knowing this I murdered a bottle of Scotch thinking, "and I bloody well deserve it!" Big head, or what?

Construction

I always do 10:1 drawings, thinking proportionally as I go, but the real test, the most revealing test that gives up all the information, are the 'rods' (full-size part sections drawn on sheets of melamine-faced 4mm MDF). I knew there would have to be inner and outer casings to attain the precision I was after, the Masur birch façade being made to look like the parchment screen sometimes seen in Japanese interiors. The plinth base was to look powerful and purposeful, an indication of strength. The cabinets, in this



8 Number Two cabinet with filing drawers being fitted...

style, would certainly be making a statement in the room. There was, I might add, considerable 'derring-do' in proposing cabinets of this size and nature, but conviction is a wonderful thing.

The precision with which I had to work was sobering, not least the doors which, when opened, folded back like shutters. Each door was lipped with 1.5mm ebony – wonderful, except that the doors had to be made to fit inside the outer casings exactly. There could be no gaps at all! They could not be 'shaved in', so the accuracy of the making was all down to measurement and knife lines.

Every time a cut was made on the table saw, the dimensions had to add up precisely and a wrong cut could spell disaster, the mistake being irredeemable.

Modular assembly

The two cabinets were an exercise in modular assembly, comprising upper and lower, and in each case the juncture at which they met was designed as a feature. This housed the transformers for the cold cadmium lighting in the upper cabinets. But more importantly, two brushing slide shelves were secreted within the interiors. These are shelves which, at a touch, project out to provide a resting place for books or information that is usually browsed.

Accommodating equipment

The workstation cabinet holding all the necessary equipment really did test my brain - everything, even the hard drive - had to roll out, mainly for accessibility. I had my engineering friend make a turntable for the computer plus a very 'natty' folding lectern for the books and information being transferred onto CDs/DVDs, etc. Keypad and printer were given the same treatment. Häfele Accuride drawer runners were the answer to this problem. Embedded into the sides of the shelves they were unseen when closed up. Technical equipment is best concealed in cabinets of this calibre.



9 ... and later, with all the fronts fitted and the shelves removed



10 Workstation cabinet Number One showing rolling shelf with computer turntable..



11 ... all of the rolling shelves now installed in the lower half too



12 Number One with fronts fitted – as you can see, these cabinets are very versatile as well as being beautiful!

Workmanship

In every case, whatever the exercise, accuracy to the point of perfection prevailed. I had given myself no leeway within the overall design. Severity was paramount, therefore progress was slow. I had thought six months, but it was more like seven before they were delivered, and I still had to make the little desk! When would it ever end?

Detail work

The Macassar ebony was so expensive that what you see is mostly saw-cut veneer laid onto mahogany – even the plinths – although you'd never guess. I used varying thicknesses of Latvian birch ply as a substrate for the 0.6mm veneered surfaces. The 1.5mm ebony strings laid into the Masur birch-faced doors were supplied by Philip Cheshire; it's not a good idea to try and make them yourself!

In the upper cabinets the central Patras were



13 At this angle the severity of union between plinth and cabinet becomes apparent

made from faux turtleshell, which is supplied in small sheets, made by a woman in South Africa. My contact was Rod Naylor who knows a lot about such things. I also had silver nickel escutcheons (not shown) made to cover the locks.

The doors were hung courtesy of polished nickel Häfele Nu-form hinges. Used in an unconventional way (as I applied them) they were the very devil to fit, but worth it as they're very smart to look at.

The cabinets were finally polished using Mylands Lacacote Sealer finished with an acid catalysed lacquer, which was then burnished to a flat glass sheen.

Summary

As the months slipped away my paranoia rose. Would they ever be finished? The client was gracious and her patience appreciated. Transport became a worry because each cabinet weighed in excess of 120kg each! And the day of deliverance is another story. Would I ever do such work again? I thought not. But I was wrong and went on to make cabinets to replace the client's old 'buffet' table or sideboard, and up to the same tricks as described in this article.

Such work brings great rewards. That doesn't mean money. To know you have stretched yourself to the limit of your ability, to know that these cabinets will stand for years in a fine London house brings pride and dignity.

A piece of furniture is a servant to its owners, who are really custodians because good work is passed down through families along with the tales of their making.

Memories are important: the agony and the ecstasy. Why do we do it? Ambition, ego? It's all in there somewhere and, after all, it does keep you busy, doesn't it. ww



THE DESK

"A tricky little number" was how I described it. The secreted surface, when drawn out, had to balance against the weight of the main structure. This involved lead weights housed into the rear of the rolling platform. The top was laid in a single calfskin. I was hard put to find someone who could do this as skivers are often used, laid in two or three panels. I was pleased with the ebonised finish and it did look part of the plot when placed on a short wall between the two windows



Drop us a line on paper or via screen and keyboard to add your voice to the woodworking crowd; you might be one of the lucky few who will manage to get their hands on a coveted Woodworker badge! You can write to us at *The Woodworker*, MyTimeMedia Ltd, Suite 25, Eden House, Enterprise Way, Edenbridge, Kent TN8 6HF or send an email to editor.ww@mytimemedia.com

STAR LETTER

A PLANE DEBATE

Unusual for me to write to an Editor, but the photo on the cover (WW Mar) and on page 16 is a rather bad example of tool management. Planes placed FLAT on a shelf possibly with the blade touching the shelf? Where are the strips of wood to elevate the front to prevent blade damage, unless the user has all the time in the world to re-set the blade every time the tool is used? Even in schools the technician stores planes correctly although seldom used! **Hugh** from Bognor

Hello Hugh, well I have to agree with you about the potential for damage to a blade when planes are placed sole downwards, but as I am the sole custodian of the (softwood) shelves in question, I feel the chances of actual harm are so small as to be insignificant.

As to the general placing of planes flat downwards, I won't stand for it on the bench or indeed anywhere else in a working environment; both for safety's sake and to honour a very long-established convention. It's always a good talking point in my classes (I make sure all my students go away with the correct viewpoint), but I am aware that it's a clear case of double standards nonetheless. It's possible I may yet re-consider my plane storage arrangements.





I think we know which one is best...

SPOTTING NEDDY

Hi Mark,

Since Neddy (see WW Feb), I've been seeing The Woodworker rocking horse all over town. Slight exaggeration. Two, anyway. One in hobby horse format, his and hers! This one was just there on the pavement outside a secondhand shop, along with the old clothes and bric-a-brac, that bashful smile melting the years away.

Cheers, Robin Gates

Yes, it's strange how that happens isn't it, Rob? I'd be interested to hear if any other readers have seen Neddy around recently; send me a photo and I'll organise a modest prize of some sort. Mark

Neddy in the flesh, as written about by Robin Gates in his recent article



TRUSTED TRADESMEN

I read your good house, bad house story (WW Feb) and smiled – we've all been there, haven't we? Yes, we all know that busy mum, struggling to sort out the house as the family dump things round it, fitting in everything else round a full-time job, sorting out the insurance with someone who can only read off a script and not actually listen to what has happened because it didn't fit neatly into the box.

We've all had a complete stranger, whose name we found online, but we don't know, turn up at the door when we're just not ready for a visitor, then worry about leaving them on their own in the house thank goodness we have a dog; at least that makes us feel a bit safer, even if he would sooner lick than bite. At least with a few more cupboards and shelves in the box room we might be able to get things put away.

Then years later, more money, children departed to do their own thing, more time to do what we enjoy, gardening, cooking, the luxury of actually having time to talk to people and hear about good tradesmen that we can trust. Yes, we've all been there, or will one day.

Best wishes, Molly Young

Hi Molly, it was really nice to get your email, and it made me realise how one-sided my view of the situation was; I feel a bit ashamed to be honest. In these busy times, it's often all too easy to overlook the other person's perspective and only think of oneself. I guess I need to work on my empathy a bit... Mark

COMBISAW NO MORE

Dear Mark,

How excited I was to read the recent review of the Skil 4600AE combisaw. "Exactly what I need," I hinted to my wife regarding my upcoming birthday. How disappointing to find that nobody sells it in the UK (except Amazon, where there are none available). The nearest one my wife can find is in Spain, presumably

with the wrong plug. Of course, I put this

Power tools come and power tools go; the high rate of manufacturers' turnover means they're not always available; our apologies for any disappointment caused

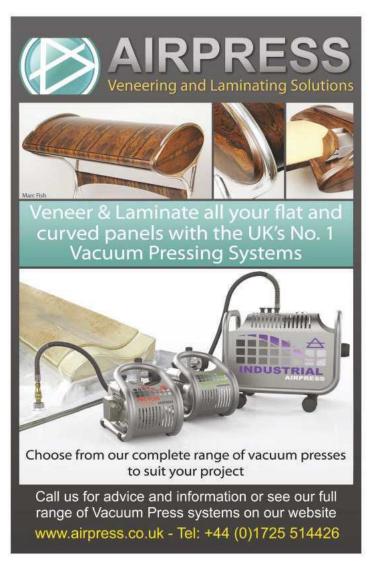
down to the influence that *The Woodworker* has on the market, that these immediately sold out. You should mention this to your advertisers if they ever grumble about your rates!

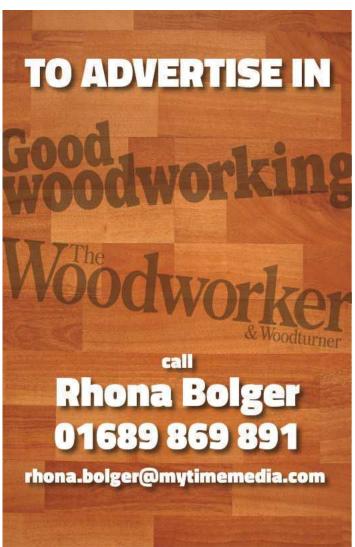
Great magazine, and I look forward to it immensely every month. Regards, Henry

Hi Henry, oops, my sincere apologies there. It's down to me to check everything that we print, but I have to confess to missing that one. So, are you off to Spain for your holidays this year? Mark

GET IN TOUCH! Don't forget, we're always keen to see your photos, so please don't hesitate to send them in if you've snapped something of interest recently. Email me on the usual address: editor.ww@mytimemedia.com

Please note that all digital photos should be greater than 1MB in size to guarantee sufficiently good reproduction for the printed page







Box mitre joints

Mitre joints are regularly used to joint box corners. Here we consider how to cut them and how best to add the essential reinforcement they need

he 45° butt mitre has a certain logical beauty and may seem an ideal way to join two planks of wood end-to-end at right angles to make a box corner. However, despite being used extensively for box making, the joint does have its problems. The mitre is difficult to cut accurately, difficult to hold precisely during assembly, and weak once glued.

Its main virtue is in its appearance, or rather, in its non-appearance. A well-cut mitred corner betrays nothing of the mechanics of woodwork, the planks seeming simply to turn the corner. Cut from one stretch of timber, even the grain pattern matches around the box and the illusion of an effortless bend is complete.

The over-riding flaw of the mitre – its weakness - is due to the limitations of glued end-grain. Long-grain glues well but end-grain glues unreliably. Timber being the organic unpredictable stuff that it is, the weakness of the glued mitre is not so much to do with how much load you know it will bear, but whether it will at some point simply shear apart.

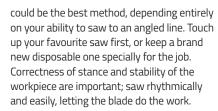
Clearly, this is not a joint for a drawer front or for any box subject to heavy wear. It is adequate - and the only sensible joint - for trinket boxes and for small, purely decorative items, and can be used in visually important but structurally undemanding places, such as the plinth or pediment of a cabinet. Here it can easily be strengthened with glue blocks behind, and will derive strength from adjoining structures. The joint can also be used decoratively if other components are taking the strain.

Cutting a mitre

When cutting at right angles to the grain, the saw has no particular desire to go anywhere else, even if it is blunt. Cutting at an angle, however, gives the saw a taste of long-grain and, if it is not sharp and well-controlled, the mitre may start off accurately but veer away from the line as the cut progresses.

Basic cutting techniques

Though the plain mitred box corner does not lend itself to being cut with a panel saw across a couple of carpenter's trestles, ironically this



A mitre box will restrain the tendency of the saw blade to veer but is generally only useful on small-section timber – the back of the tenon saw, if nothing else, restricting a deep cut. Cheap plastic versions are of little use, and the best route is to make one yourself and throw it away when

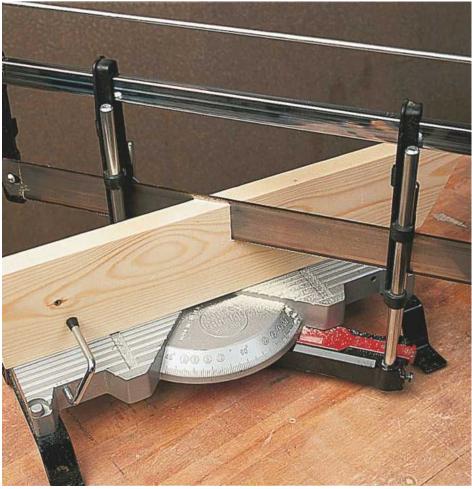


Make your own deep-sided mitre box to control the saw when sawing mitres by hand

it shows the slightest sign of wear.

A dedicated mitre saw is more able to cut long mitres. Its saw blade is held in a more positive way and has no restrictive back. Nevertheless if it is at all blunt, or excess pressure is used, the cut will veer.

A sawn mitre, accurately executed or not, will need to be planed smooth for all but the roughest of work. Keep accurate fine pencil guidelines on all four faces and plane down to these, testing the two pieces together at right angles on a flat surface. The plane blade needs to be extra sharp and finely set, because the sloping timber, being half way to end-grain, is unhappy about being planed at all. A slicing action usually works best. Be careful of running over the far edge lest you splay the grain. Position



A dedicated mitre saw is worth buying if you cut mitres regularly



Sawn mitres may need planing to fit

the work in the vice so that the mitre is horizontal. Mitres on long-grain can be cut brilliantly with a router but cross-grain cutting is not so satisfactory, as the end-grain fibres bend rather than break. A hand-held router, even with its own fence attached, has not enough contact with the workpiece to be guided securely. The best way is to construct a jig or use the router inverted in a table, passing the timber over the cutter held against a mitre fence. In either case, take several passes, working down to the finished profile. Guard against breakout by using waste wood blocks. The most complex of jigs might incorporate a length stop so that components can be formed to equal dimensions. Stopping from a sharp point is not accurate – it would be better to stop from an angled block.

More advanced methods

The radial arm saw will, you might think, cut a mitre quite easily, but even this beast gets thrown off course easily if it is blunt or the section of timber too large. As the blade attempts an easier path, it may snatch the

workpiece and stop in its tracks. When cutting mitres in square-section stock, you have an option of swinging the whole arm 45° to the fence or leaving it square and slinging the motor over at 45° to the horizontal. With long mitres for box corners, only the second choice works, which is lucky, as it is the better method.

Exercise strict control as you pull the saw head along the arm, moving slowly and steadily. Taking several passes and lowering the arm each time is not an easy option (as it is with a square cut) as this alters the position of the cut. Square cut your board to length first, then either slice it back to 45° or make several nibbles. Even here a dull blade will try to skate up to the surface where it can cut less timber – successful mitring on the radial arm saw is to have both blade and machine set up as well as possible.

The chop saw is more of a shop fitter's tool than a cabinetmaker's. It cuts accurately but will not entertain wide boards, though some versions have a sliding action which increases the length of cut. Similarly, bandsaw tables tilt over to 45° but, apart from the table and fence being too small to guide wood through evenly, the bandsaw cut is always rippled and will need to be planed smooth.

The table saw, tilted over to 45°, and the workpiece held against the fence of a sliding table, is a much happier arrangement. Again, the blade should be sharp and the workpiece kept flat on the table and tight to the fence at all times, moving the table. Do not run the workpiece against the saw's rip fence or the offcut may get caught between fence and blade and thrown out. With a fine-toothed blade fitted, the saw cut should not require planing.

The mitre guillotine produces the cleanest and most accurate mitres but only small box corners can be produced on the most common models.

WHERE TO USE A MITRE

Though often used for making boxes, the mitre is the only joint which can continue a profile uninterrupted around a corner, and its main use is for fitting decorative beads, moulding, architrave and skirting. Picture framing uses the joint extensively, with the problems of clean cutting and tight cramping solved by a large range of dedicated tools

THREE WAYS TO REINFORCE A MITRE JOINT



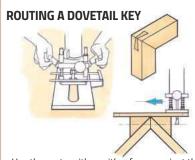
Tongued mitre. The grain on the tongue should be at 90° to the mitre



for decorative effect



Keys can be used Glue blocks are sufficient where the inner face will not be seen



Use the router either with a fence against the jig platform's edge or with a guide bush in a dedicated slot. You can only make one pass so set the depth of the cutter correctly first time

ASSEMBLING A MITRE

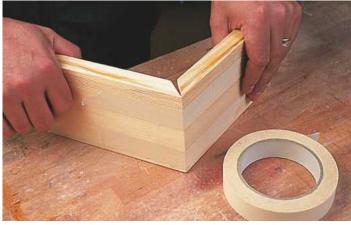
The cross-grained mitre does not glue well so components must fit tightly and be held accurately while the glue dries. This isn't easy, despite the existence of mitre cramps. We often simply size the mitred ends with PVA glue, spread a smear of fresh glue on each, rub the mitres together and then let them stand on a flat surface, extra pressure being applied by strips of masking tape across the corners.

Do not underestimate the difficulty of cramping a fully mitred box



Strap cramps and corner blocks are the best way to cramp up a mitred box

so that all joints are tight and square. I have sometimes used every cramp in the workshop across an assembly, to the point where it is in danger of crumbling from their sheer dead weight. Webbing cramps can come in useful here – the band being stretched over four corner blocks (cut with a 'V' groove to sit on the frame corners and pressure applied) and tensioned with a levered clasp. A lesser version comprises a length of rope, tightened by a winding stick, over similar blocks



Strips of masking tape around the corners will secure a mitre as the glue dries

USING A TABLE SAW TO REINFORCE A MITRE WITH KEYS



1 Set the blade to the correct height with a piece of paper folded to 45° so that it cuts equal amounts on either side of the mitre



2 Set the rip fence and a stop to guide the box. You should fit a guard to the fence if the crown guard has been removed



3 The grain on the keys should be at right angles to the mitre faces. Joints are still delicate so take care as you fit the keys



4 Once the glue has set, carefully plane the keys flush, working with the grain so as not to cause any timber breakout



5 Finish by sanding the faces with the grain again. Take care not to round over the crisp mitred corners

MITRE ANGLE

A mitre usually refers to two components cut at 45° (meeting at 90°) but also applies to halving of an angle - hence a meeting at 135° involves mitres of 67½°. The compound mitre saw recognises these common angles and often has locking positions for the blade at them

HOW TO CUT A TONGUED MITRE WITH THE TABLE SAW



1 Tilt the saw blade to 45° and run your mitre components over it held against the sliding table. Please note guard has been removed for clarity



2 Now drop the blade to the appropriate height and cut the grooves, using the rip fence to position the timber accurately



3 Cut the tongues to fit the slots, ensuring that the grain runs at 90 $^{\circ}\,$ to the mitre or it will sheer if pressure is put on the joint



4 Use matching timber if you wish the joint to be less conspicuous. The tongue helps locate the parts together as you cramp

REINFORCING MITRES

Even when well cut and assembled, the mitre is improved by suitable reinforcement. Used for instance on the plinth of a cabinet, blocks can be glued to the inside of the corner to strengthen the join, though, to be pedantic, their grain direction should tally with that of the boards or shrinkage could cause a problem. In practice, PVA glue has enough elasticity to absorb a small amount of movement. Cut the blocks shy of ground level so that the skirt does not shrink up from the floor. Do not use a brittle glue like Cascamite.



Pinned mitres

If the inside will be visible, the simplest reinforcement is to pin the joint from each face, perhaps dovetailing the nails for extra strength. This is easier to do with the joint glued and dried - though to less effect than if it was wet, when the nails contribute towards the glued bond. I would plump for the first option, measuring and marking the position of the nails and then drilling a pilot hole through the top component into the lower so that the nail doesn't re-align the joint as it is driven in. Nailing a mitre does, however, rather spoil the point of the joint.

Keyed mitres

A more stylish solution is to fit the mitre with keys. These slivers of wood (you might use thick veneer) are glued into saw cuts made in the finished item, and effectively tie the joint together. Mark out the saw cuts neatly, angling them against each other for extra dovetail strength. Simply slip the glued veneer slips into the cuts, let the glue set, then trim the excess and sand flush.

Dovetail keyed mitre

This mitre is more solid yet. It offers decorative choices if contrasting timber is chosen and if the proportion of the joint is carefully considered. The slot could be cut by hand, using a dovetail saw and removing the waste with a coping saw before cleaning up with a small bevel chisel. Better is to create a simple jig platform to sit over the glued joint to allow a dovetail router cutter to be passed through the jointed end. Saw and plane the key to fit, then push in over-length and allow the glue to dry before trimming flush.

Tongued mitres

The addition of a tongue across the mitre increases the glued area of the joint but is still subject to an oblique grain direction, which does not glue well. The tongue does provide mechanical strength but its main advantage is in assembly. Cramps can be brought to bear across the corners to pull the joint tight, without the faces slipping out of alignment.

The main difficulty is in cutting the groove. Hand tools are not accurate enough, the same applying to the router unless complex jigs are made to present the wood at the appropriate angle. The radial arm saw will tackle the job but is awkward in use. Most biscuit jointers do a very commendable job, putting an invisible tongue into all but the smallest of sections.

For decorative tongues that will be seen at the ends, the most satisfactory answer is to use a table saw. Having cut the mitre, the blade is lowered to the appropriate height, still at 45°, and the mitred component run over it, still using the sliding table, but this time taking its position from the parallel fence. Fit the tongue to the fixed size of the groove rather than making more passes on the saw to enlarge this. The crown guard and riving knife must be removed for this procedure with the table saw, so for safety's sake, spring guards should be positioned above the blade ww



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ME AND MY WORKSHOP

We step inside the workshop of Norwichbased father of five Steve Pyne and discover why this small space is so important to him

1. What is it – and where is it?

A corner of the conservatory at the back of my house.

2. What's the best thing about it? It's my space.

3 . And what's the worst?

It's freezing cold in the winter and roasting in the summer!

4. How important is it to you?

Extremely important. My everyday life involves a lot of making, repairing and fixing. I couldn't do without it.

5. What do you make in it?

Our big old house is an ongoing project; I've just laid some wood floors and refurbished our kitchen. Jewellery is a hobby, and I'm always making things for our five kids, plus I spend a lot of time showing them how to use tools.

6. What is your favourite workshop tip?

Keep your workspace tidy. Sadly I do not adhere to this.

7. What's your best piece of kit?

My Dremel; it's so versatile.

8. If your workshop caught fire, what one thing would you rescue?

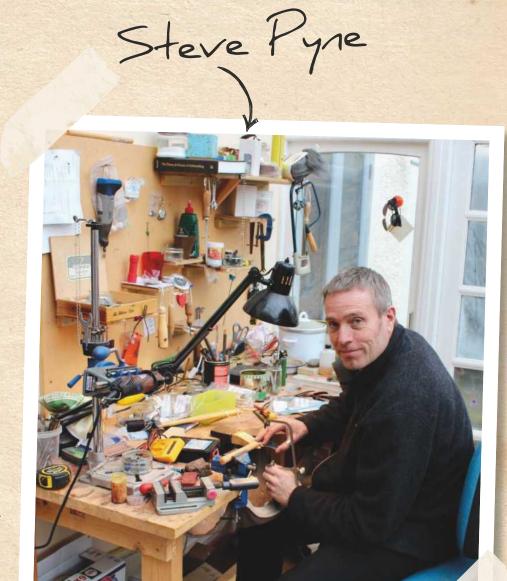
First, I'd pick up my big gas cylinder and throw it out into the garden, then I'd probably try to rescue the last thing I was working on.

9. What's your biggest workshop mistake?

Spending hours on an intricate piece of silver jewellery, only to have the whole thing melt into a huge blob.

10. What's the nicest thing you've ever made?

A necklace for one of my daughters.



Steve's small workspace is invaluable to him

11. And what's the worst?

This has to be a seafood risotto – a crime against clams.

12. What's the best lesson you've learned?

When things start to go wrong, don't get frustrated – walk away and come back later once you've calmed down.

13. If you won the lottery, what would you buy for your workshop?

Oooh, so many things... it would definitely have to be a tool incorporating some sort of fantastic laser device. **ww**

NEXT MONTH

In the next issue, we find out more about the workshop of retired Civil Servant, Andrew Griffiths. We'd love to hear about your workshops too, so do feel free to send in a photo of your beloved workspace, and please answer the same questions as shown here. We look forward to hearing from you





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SETTING THE COTSWOLD TONE

A disciple of William Morris, Cotswold School co-founder Ernest Gimson's designs, while mostly revered today, came in for stick at the time, as **Phil Whitfeld** explains

imson and Barnsley are two names intrinsically linked with the craft of English furniture making in the early 20th century. It was the move by Ernest Gimson and Ernest and Sidney Barnsley from London to the village of Sapperton in the Cotswolds that initiated a local tradition of design and making that would become known throughout the land as the Cotswold School. Their furniture is instantly recognisable yet sits within an established English idiom.

Their fame rests not only on the aesthetic they created, but on the levels of skill and craftsmanship that were re-established after years of decimation throughout the Victorian period. While the Cotswold School is an integral part of the later Arts and Crafts movement, it quite rightly attracts critical analysis and praise in its own right, although as we shall see at the time, it certainly had its detractors. While there were other artisans practising a range of trades and crafts in and around Sapperton, it is these three architect/furniture makers that exemplify the style that we now associate with that bucolic Cotswold tradition.

Such was the relationship, the joint achievements and the shared contribution to Arts and Crafts history, that it is difficult to consider Gimson and the Barnsleys in isolation. To do justice to the contributions of each, however, we will concentrate on Ernest Gimson, but with inevitable references to the Barnsleys.



Detail from a walnut framed mirror on stand, inlaid with ebony and holly, circa 1920



Surfaces & textures

Born in Leicester in 1864, Ernest Gimson was to become in later years what Nikolas Pevsner described as 'the greatest of the English architect-designers'. He began his career articled to Leicester architect Isaac Barradale and at the age of 20 experienced his awakening to the Arts and Crafts Movement through attendance at a lecture given by William Morris. Morris was so taken with the young Gimson that he recommended him to the London practice of John Dando Sedding. In this creative environment he refined his interest in craft techniques, studied and began to understand the importance of surfaces and textures to both architecture and furniture and began a passion for naturalist

detailing, which would be communicated through, for example, marquetry that is designed from life. It was also here that he came to understand the relationship between the architect/designer and the craftspeople who interpreted and executed the work. He met Ernest Barnsley, with whom he shared the ideals of Arts and Crafts principles and from whom he also learned traditional plasterwork and chairmaking.

In 1890 Gimson together with Sidney, the younger brother of Ernest, became a founder member of the short-lived furniture company Kenton and Co where he explored ways of designing new furniture ideas through an articulation and understanding of traditional craft methods.

Photographs courtesy of Leicester City Council, Cheltenham Museums and Galleries, Rodmarton Manor. To see Gimson and Barnsley fumiture, visit Leicester New Walk Museum, Cheltenham Museum and Art Gallery and Rodmarton Manor, Glos.

WOODWORK Ernest Gimson

In 1893 Gimson and both the Barnsley brothers moved to the Cotswolds 'to live near nature' with the admirable ideal of reviving the arts and crafts through which they hoped to reform society itself. before moving to Danebury House in Sapperton. Gimson designed furniture that was made by a team of cabinetmakers under the foremanship of Peter van der Waals. He also worked on numerous architectural projects right up until his death in 1919, several under the supervision of Sidney



Five-sided cabinet by Sidney Barnsley

They settled first in Ewan near Cirencester, then in 1894 accepted a repairing lease on Pinbury Park,



Macassar ebony cabinet on stand, inlaid with mother-of-pearl and with steel handles, circa 1907

Barnsley. On his death the workshop closed and many craftsmen moved with van der Waals to new premises in Chalford.

Major design force

This brave, although some would consider reckless move by Ernest Gimson and the Barnsley brothers to the Cotswolds is seen today as a major development in the traditions of English furniture making, articulated here by Mary Greensted in her book *Gimson and the* Barnsleys: 'Their importance is two-fold: firstly as members of the Arts and Crafts Movement, which after a period of re-appraisal has emerged as the major force in the history of British design during the last 100 years, and secondly, as individuals for their contribution to the development of 20th-century furniture design.'

While this is praise indeed we should remember we are only considering furniture design based on a craft tradition. As for a role in the modernisation of the furniture industry and an influence on form and aesthetics, their contribution to the oeuvre through an adoption of historicism may be somewhat limited while at the same time hindering attempts by others to establish a modern aesthetic.

During the time spent at Sapperton many commissions were received but generally these came from a limited circle of Arts and Crafts aficionados, mainly from London and, for the most part, from a wealthy elite who had both the time and the means to visit the workshops, and the money to spend there. A visitor's book reads like a list of Arts and Craft luminaries: Christchurch's gentleman craftsman, Arthur Romney Green; the controversial sculptor Eric Gill; Georgiana Burne-Jones; as well as designers



Cabinet by Dutch born Peter Waals who was foreman and cabinetmaker for Gimson at Sapperton House in the Cotswolds



Detail from Macassar ebony box lined with cherry and inlaid with silver and ivory, circa 1904–10

and architects George Jack and WR Lethaby. Working within such a closed circle and from the manufacturing bases it is hard to envisage how they could affect design in the larger world in terms of either aesthetics or manufacture.

Certainly they had their detractors although these criticisms were often based on perceived notions of social standing. Norman Jewson in a private publication of 1973, *By Chance I Did Rove*, recounts the cautious response of the Rev RD Cropper, rector of Sapperton: 'When Gimson and the Barnsleys came to Sapperton, the rector didn't quite know what to make of them. He couldn't understand anyone who hadn't got to do so, making furniture with his own hands, as Sidney Barnsley did, or by any 'gentleman' having workshops for furniture making and smith's work like Gimson.'

The rector, while questioning their social respectability, also challenges their embrace of artisanship. This was not the only criticism they received and the work itself, often exhibited at Arts and Crafts exhibitions, came in for unfavourable reviews. The Nottingham Guardian of October 27, 1916 suggests: 'There is not one piece of furniture, for instance, that achieves that blend of matter-of-courseness and decoration achieved by most furniture prior to the 19th century. Mr Gimson and Mr Ambrose Heal [the great grandson of the founder of the Heal's furniture business] show furniture excellent in technique, often fine in detail, and of carefully chosen wood. Yet set one of Mr Gimson's cabinets beside an 18th-century piece, and, now in appropriate form of the metal fittings, now in a want of unity between body and legs, the unsure touch of the modern craftsman would be apparent.'

Opinion was divided

Their new ideas and forms certainly divided opinion, criticism from both contemporaries and the press, ranging from the highest in terms of the technicalities of construction to bitter censure of form. This embracing of a craft approach and artisanship was an affront to the sensibilities of the establishment who felt that, not only their taste was being challenged, but that such work was a slap in the face to an accepted social hierarchy, as this review of the 1916 exhibition in *The Builder* would seem to suggest: 'To some extent Mr Gimson has been forced to study the old work and particularly in construction his methods surpass the work of the famous mastercraftsmen; but his theory of design is lamentable. The fault inheres in the narrowness of outlook, in a blind attempt to build up a new system of design for moveables based on the requirements of the peasant, and in a vain attempt to stretch rude simplicity into terms of rich and pompous complexity. Some methods might and probably do snare the uninitiated, but the educated man rebels at the idea of being treated as a glorified peasant, hence his desperate appeals to the antique dealer or the charlatan of reproduction... perhaps Mr Gimson will in time overcome his passion for excessive inlaying and when peace is declared will pay a visit to Paris and there study the exquisite designs of the ebonists of the century before last.'

So we can see reaction to the Cotswold School was diverse, attracting as many good reviews as negative criticism. In fact both *The Manchester Guardian* and *The Spectator* in October 1916 heaped praise on Gimson's and the Barnsleys' work. The reality and the irony is, however, that on the continent they were recognised and appreciated far more than at home; Henri



A pair of brass and steel firedogs from 1904–1914. Designed by Gimson and made by blacksmith Steve Mustoe and metalworker Alfred Bucknell



Rush-seated chair by Ernest Gimson



Armchairs made from ash with rush seats designed by Gimson and made by Edward Gardiner



Corn bin



Edward Barnsley wardrobe

WOODWORK Ernest Gimson

Muthesius, for example, cites them as being instrumental in founding the Werkbund in Weimar. However, the Cotswold School was a rural co-operative of artisans celebrating design through craft traditions while the Werkbund, which embraced many of these design principles, was also concerned with refining an object to its bare essentials; it consisted of not only artisans but artists, manufacturers and tradesmen and the primary concern was to apply those principles of design not only to craft production, but to all aspects of industrial manufacture.

Architectural work

But of course we have come to praise these men and not bury them so to do that we need to understand their approach to their work. All three men were involved in architectural work to some degree, and this influences their working practices with regard to the design and construction of furniture, retaining, for example, the logical construction of the buildings. Their furniture is a form of rational building in miniature, in terms of both constructional details and decoration.

The furniture remains true to Ruskin's ideas concerning architecture in that it is honest and clear about the way it is made in terms of both structure and decoration, which can be said to be celebrated through ideas such as surface texture and craftsmanship. Take jointing, for example: dovetails, exposed fox tenons and wedge tenons were all used not just for their structural integrity but also as decorative enhancements in their own right; while the joint would have been used for its technical and structural capabilities the details contained within the execution of that joint were

raised to an art form, with even, in some senses, a case of over-engineering to accentuate the functionality of the joint and celebrate the relationship between materials, craftsmanship and aesthetics.

While much of the furniture Gimson designed was based in historicism, these should not be viewed as simply reproductions but rather reinterpretations or translations of ideas that have been seamlessly, as if by osmosis, drawn into the work. For example, the 'hayrake' stretchers so often used on tables speak of the bucolic history from which they are derived, but their simple yet exquisite chamfering raises them to a new level of aestheticism.

Very often in work commissioned for more formal clients and contexts, this elaboration of structural elements for decorative purposes was not always sufficient or appropriate and history would be ploughed for decorative ideas to be developed and modernised. Gimson reintroduced stringing to furniture using both holly and ebony; he employed old techniques such as using pickles and stains to accentuate the grain; he utilised lines which were bowed, curved and canted; he employed open-work rails derived from traditional wagon construction; and multi-fielded panels, which were often raised with octagons. Marquetry was boldly executed in mother-ofpearl, bone or silver and he also experimented with intarsia inlays.

Foreign inspiration

To find inspiration he studied and adapted a Gujarati cabinet from India, he looked at Venetian work, Lombardic-Byzantine Cosmati work, Portuguese-Indian work, even translating, as his belief in truth to materials demanded, a 17th-century needlework design, resolved by his own observation of nature in the Sapperton valley.

It is Gimson's furniture, rather than his architectural work, for which he is best known and it is regarded as the most original part of his output, though this should not denigrate any of his architectural commissions.

He was, and still is by some, criticised for the bucolic traditions evident in the forms and decorations of Cotswold Arts and Crafts with its emphasis on pre-industrial form, processes and technology; it is thought that these suggest nothing more than romantic nostalgia, which to some extent forestalled the tide of modernism with its new materials, clean surfaces and engineering ideas that was to go on to sweep through Europe.

Today Gimson's work is considered to be at the pinnacle of achievement of its time and is to be found in major collections of the decorative arts throughout Britain, America and Europe.

The relationship between Gimson and Ernest and Sidney Barnsley was one based on a shared passion and celebration of craftsmanship and the Arts and Crafts rally call of honesty in design and construction. As I said earlier, it is impossible to look at them in isolation but of course unfair on all to lump them together as a homogenous whole. There are, of course, subtle differences in style and outlook, especially, for example, if you look at the work of Ernest and Sidney Barnsley in the context of their relationship to Gimson, the Cotswold School, and the traditions of English furniture making. ww



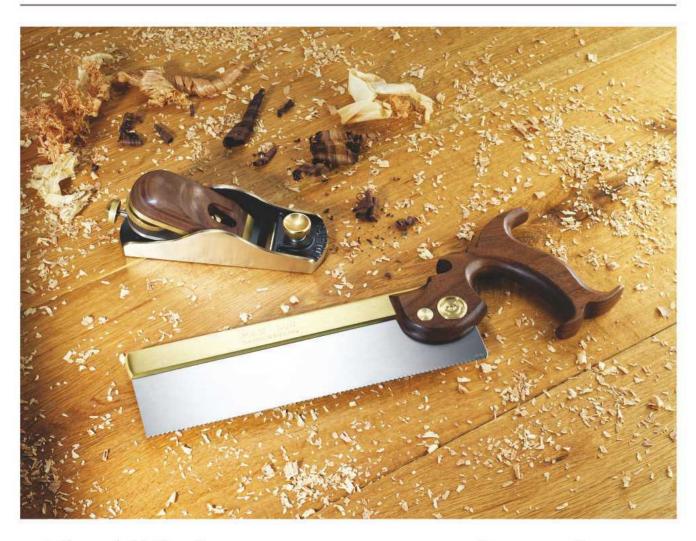
Walnut single bed made by Gimson



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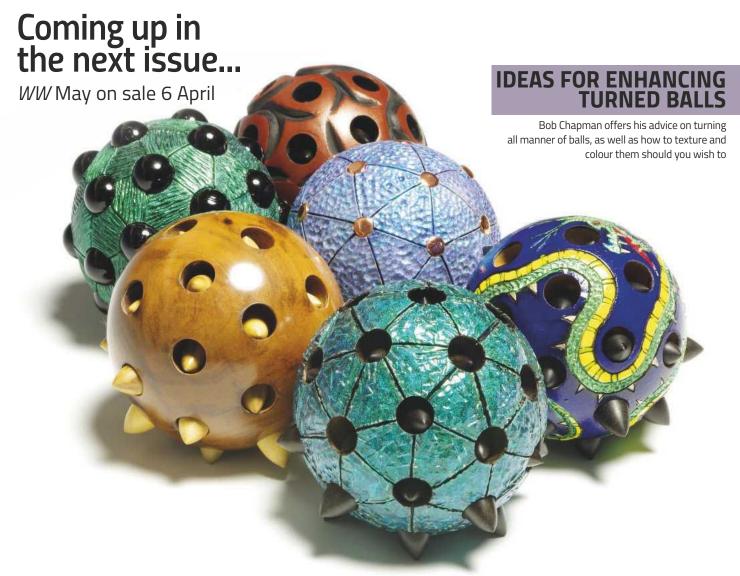
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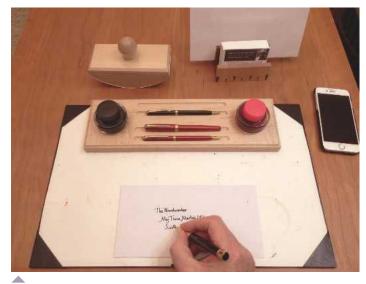




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THE CONVALESCENT WOODWORKER

Following major surgery last year, Michael Forster makes a 'therapeutic return' to woodworking by showing us how to make three small desk projects using offcuts



THE LAST CLOG MAKER IN ENGLAND

John Greeves meets Jeremy Atkinson, the last traditional master clog maker of bespoke clogs in England who still earns a living from his work, and finds out more about this fascinating process

PLUS • A notice board for Adam • Strictly chairs Me and my workshop – Andrew Griffiths • Blues bowl – part 3

FOR SALE

Proxxon DH40 precision thicknesser – 80 × 40mm capacity; micro adjustable; will plane planking down to 1mm thick with superb finish; replacable HSS blades; power feed; very good condition & little



used; £275 plus £19.95 shipping 07876 021 620

CoMatic AF32 power feeder complete with base & manual. Bought from Axminster Tools & Machinery five years ago but not used; £300 ONO **01584 841 331** (Shropshire)

WoodRat 5 complete with manual & CD – in excellent condition; little used and now gathers dust in workshop. A few spare items as supplied by WoodRat included; £180 or £250 with a set of WoodRat router bits **01793 812 182** (Swindon)

Ryobi Pro RBS 5518 bandsaw — with cast-iron table, fence and mitre gauge; can be bench-mounted but is on a floor stand with two lockable castor wheels. In excellent condition — looks almost brand-new; £150 **01793 812 182** (Swindon)

5in gauge engine building bench – professional built in steel on 8in rubber tyres, all welled; 84in long × 29in high; full length tray underneath; £95 – buyer collects **01619** 624 737 (Cheshire)

Pen kit mandrel, bush press, drill, etc. – call for details **01276 38406** (Berks)

Threading jig; £90; Record & Nova chucks; £50 each; Robert Sorby modular rests; £50; toolrests – 10 & 2in – Oneway & Woodcut hollowers; £30 – buyer collects **01209 211 522** (Cornwall)

Record T5 shooting plane with side handle; £30 **01922 455 592** (West Midlands)

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Good Woodworking issue 1 (Nov 1992) to issue 37 – in three *GW* binders. Mint collectable – offers IEO £100

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Record Power WG200 8in wetstone sharpening system, complete with accessories. Unused, still in box. Cost £150; selling for £100 01322 664 388 (Kent)

Record CL2 woodturning lathe and range of accessories; £150 07763 466 490 (Scotland)

Elektra Beckum HC260 planer/thicknesser – includes extractor, hood & wheels; £120 01934 732 451 (Somerset)

Kress routers mounted on Powermate workstation, plus user guides; £65 01628 628 147 (Maidenhead)

Record 405 Multiplane in original box with extra cutters, hollow and round bases, plus instruction booklet and screwdriver – excellent condition; £150 OVNO; postage extra or collect **020 8524 9173** (Chingford)

Stanley toolbox – 670 × 330 × 100mm – includes Stanley No.3 plane, ratchet brace, tri-square, auger bits, Surform & marking gauge – as new; £65 OVNO; postage extra or collect 020 8524 9173 (Chingford)

Ward & Payne drawknife with 9in blade & beech handles – a beautiful old tool; £30; postage extra or collect **020 8524 9173** (Chingford)

O'Donnell sharpening jig — enables repeat, accurate sharpening of all woodturning & general woodworking tools. Bevel or fingernail instantly repeated the same. Includes instruction manual, 60 & 90° slides, plus spare & handbook. Diamond tip dresser included, plus spacer height block, which fits any size grinder wheel; £30 — collection preferred, but can post at cost if required 07816 371 694 (Newcastle)

Union Jubilee woodturning lathe – 42in bed; three-jaw chuck, plus turning tools; £400 **020 833 0813** (Surrey) **Record 24x lathe;** RP400 chuck; Record BS250 bandsaw; various turning chisels; Clarke bench drill & more; £350. Bad health forces sale **07917 344 048** (Northants)

Record CL2 lathe – hobby use only, plus accessories; £150 **07763 466 490** (Scotland)

SIP oscillating bench bobbin sander on cast-iron table – in VGC; £175 – buyer to collect **01503 263 824** (Cornwall)

Woodturner's/carver's boxwood trunks; large sections – 60 × 20cm dia., 90 × 30cm dia, 120 × 15cm dia. Photos available; £80 **07881 971 737** (Ilfracombe)

Startrite Mercury II floor-standing pillar drill. ½in chuck, 1.2hp motor, single phase, 5-speed; £80 07881 971 737 (Ilfracombe)

Triton bevel riding guide – model BRA200 – hardly used; £50 – buyer collects 01202 248 684 (Dorset)

Jet table saw; £40; Trend router table plus DeWalt 625 router with various bits; £200 **01444 24692** (Sussex)

Record 080 scraper plane – as new, in box, never used. Includes 2 3' plus postage, or collect **020 8524 9173** (Chingford)

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Woodworking hand tools, especially old wood and metal planes, wanted by collector. Write to Mr B Jackson, 10 Ayr Close, Stamford PE9 2TS or call **01780 751 768** (Lincs)

Woodworking tools: planes by Norris, Spiers, Mathieson, Preston, Slater, etc. brass braces, interesting rules and spirit levels; top prices paid, auction prices beaten **01647 432 841** (Devon)

Woodworking bench by Sjöbergs or similar **07541 409 835** (Leeds)

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Palm routers GROUP TEST

We put three palm routers through their paces, explain the functions of each and their differences, weigh up the pros and cons, as well as showing how they suit various operations

The router has long been a tool that has continued to impress via the introduction of accessories, jigs and other paraphernalia to cement its place high on the list of many a woodworker. With current battery innovation it can only be a matter of time before there's a step forward in this area, and in doing so, freeing up the restrictions of a cable.

Router choices

It's when you require additional manoeuvrability that a cable, and indeed dust hoses, can begin to inhibit the router, and more so on the bigger machines with the physical size and weight along with these added restrictions, which make it all the more difficult if you are looking to do finer work. However, the bigger machines are still generally associated with the bulk waste removal and heavy-duty work; the use of jigs such as kitchen worktop, stairs, etc. are such areas, so if they are following a jig, then they are that bit easier to keep on track – it's the finer freehand side of things where they can start to become cumbersome.

For the more controlled type of work, the smaller routers with around 900-1,200W motors are normally considered the best choice, operating in the same manner, having plunging bases, taking a range of accessories via the fence hole slots or directly into the base for guide bushes, and therefore becoming easier to control as a result.

But with the traditional design of two side-handles on some work it can be a little difficult to keep the router from tipping; edge work and moving the router around a corner are good examples of this.

Palm grip

It therefore made sense to try and make the router that bit smaller again and do away with the side-handle design in favour of a palm grip.

This isn't a new thing; there have long been laminate trimmers that are held in the same way, but designed specifically for the task of dealing with laminates on worktops, etc., so therefore quite limited in their use.

The newer designs of palm router are built as a router first and foremost, being supplied with a sleeve style fixedbase design that is adjusted up and down to alter the depth of cut, but with a base design that lends itself to routing rather



than trimming work, so you can normally fit a side-fence for traditional working from an edge, but the idea now is to include additional parts that still provide the laminate trimming function.

These new routers have essentially put the dedicated laminate trimmer out of the equation, but there's a further enhancement of a plunge base, so you now have one motor housing that can be a laminate trimmer, fixed-base palm router or a small plunge router, making it a 'Jack of all trades' - pretty much a Swiss Army router!

Smaller jigs

It's really in the use of smaller jigs that the palm router has begun to make its mark as they are so much easier to control single-handed over the two-handed approach of the plunge design. Hinge jigs are undoubtedly the main area where sales have picked up and if all you want is a palm router for this purpose, there's a basic setup on offer of the motor and fixedbase, and that's all you'll need. But to get the best value and adaptability, the kit versions with additional bases would be the prudent choice if you are looking to get the most out of your

Tracking down a multi-base palm router isn't too problematic – there are only three real options to go for – but there are quite a lot of differences in the supplied parts and the machines themselves. Good reason, then, to have a closer look at them on a like-for-like basis to see what sets them apart from each other as well as seeing just what you get for your money!

General consensus

Before I sum up and go on to comment on the differences and the final verdict, I have to say that all three of these routers offer great value for money in their various guises with plus points outweighing negatives. Build quality is top drawer on all three, including the accessories and base options available, but surprisingly, Bosch have stuck with the singlespeed motor despite being on the market the longest. I guess 'if it ain't broke...' fits here, but it is limiting if you want to work different timbers/materials where a variable-speed option helps to control the cut for the best finish from the cutter. Equally, the plunge base isn't a standard item with this kit you have to buy it separately – so that increases the outlay



if you want this option. Even so, it still comes in at about the same price as the Makita once it's factored in. It makes up for this in the supplied accessories; the tear-drop base is certainly a useful addition in its own right for stabilising the tool on edge work, and with its additional side dust collection that doubles up as an additional safety guard, it is very efficient indeed.

The DeWalt is the most expensive tool on offer but is the most basic of the three based on the actual accessories it is supplied with. There's no laminate trimmer bearing and no tilting base supplied, nor available, so it is simply a fixed-base or plunge base, although it does feature very easy adjustment for the fixed-base, and with the supplied guide bush adaptor base for this, it is compatible with the full range of Trend guide bushes, which will appeal immediately to anyone doing inlay and template work as well as tradespeople who use lock and hinge jigs. Additionally, there's the extra fence for the plunge base, which is a decent quality rod-style version that gives more scope for plunging work. If all you need is a good quality variable-speed dual-base router that is of palm size for easy operation, then DeWalt have nailed it here.

By comparison to Bosch and DeWalt, Makita have gone to town with their offering. Go for the kit option and you have a plunge base as standard, tilting and fixed-base for palm grip work, laminate trimmer guide wheel and a hybrid fence system that works with both bases, and it's all contained in a neat zip-up holdall.

In use the DeWalt scores well and for ease of use it can't be faulted; the only negative being the occasional difficulty in engaging the switch, but it prevents dust ingress, so is a useful addition despite this. The Bosch bases are a little tricky to engage with the need to twist the body to position them. It does offer additional security should the catch slacken for any reason, but it's still a bit of a niggle for me. The other concern here is the fine adjustment on the tilt and fixed-base as it looks prone to wear on the motor body, but works well enough on the test machine.

Makita have missed a trick by not having a standard guide bush option on the fixed-base as the door jig users will be crying out for it, especially as it is such a tactile body to control. The limitation of the overall plunge available on the plunge base isn't too concerning in most instances but longer cutters may be unsuitable because of it, but the fine height

adjustments on the turret post are certainly very good on this base. The plunge lever is a little stubby and needs pressure applied to lock it, which knocks this particular function back in comparison with the other two.

In real terms, the plunge bases on all three are very good and are on equal terms with their respective standard models here, so it's really the fixed-base where the game is on, and Makita and Bosch clear up with their tilting bases and laminate trimmer accessories, but DeWalt strike back with their guide bush compatibility. Put this alongside the twin fences supplied and the DeWalt is a great choice for general routing and jig work; especially so if that is all you need.

The Bosch and Makita are neck and neck on accessories and performance, and Bosch win on the plunge base for control, but Makita win for simplicity of swapping over bases, so counteract each other to keep them level. It certainly is incredibly difficult to pick an overall winner as they all have positives alongside negatives, but despite the lack of other bases, for sheer performance in general, the DeWalt just nicks it with Bosch and Makita vying for second place.



I did some work on my son's guitar a few months back using a palm router

Specification

Motor: 600W **Speed:** 33,000rpm Weight: 1.5kg

Typical Price: £199.75 Web: www.boschprofessional.com

PROS

- Very adaptable
- Easy to use

CONS

- Single-speed
- Fence has no fine adjustment

RATING: 4 out of 5

Bosch GFK 600 router

Despite only having a singlespeed motor and no fine adjustment for the fence, this is a powerful, adaptable and easy to use machine

Bosch were the first to come to market with a palm router that uses interchangeable bases, exploiting a gap in the market between the smaller routers and the laminate trimmers, coming up with an excellent hybrid. Initially it was simply a palm grip router with fixed and tilting bases as well as a laminate trimming bearing as part of the kit.

A plunge base was introduced some time after as an optional accessory and this is still the case, available only as an extra, which is a slight disappointment for anyone looking to get a full array of functions. But the cost of the standard kit along with the optional plunge base still comes in at a very good price, although I think Bosch are missing a trick in not offering the full kit as standard.

Being the first to the market and therefore the elder statesman of the group in this comparison test, the motor still keeps its single-speed status – the same as when it was launched – while its rivals have variable-speeds, so it comes up short if you're looking for finer control on certain materials and applications, but it makes up for this shortcoming in the rest of its make-up.

Plunge base

Looking at the plunge base first, it resembles the DeWalt base in operation so the springing on the lever is in resistance mode when released, self-tightening as you release it – an excellent feature. It has traditional fence rod bar holes if you wish to upgrade to a better fence than the pressed steel simple bracket version supplied. As this supplied fence is designed only for the fixed-base, in this respect the plunge base is somewhat limited.

Plunge depths can be set with the simple drop down post that is again of similar style to the DeWalt with a sliding cursor and fine adjusting foot; the rotating turret is also stepped with a single screw adjusting position for finer setting if needed.

Guide bushes play an important role in routing but the plunge base has no facility to take any. However, if you opt for the kit version with the full accessory range included, there's a handy



The round base takes guide bushes and is useful against straight edges

circular base supplied that will interchange with both fixed and plunge bases to make use of bushes. You have to unscrew the base each time to swap the bushes, which is a bit of a faff, but having the option to use them is vital for jig use, so therefore a good inclusion despite this.

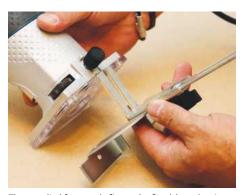
Tilt base

The tilt base is an excellent addition for making bevels and altering the way a profiled cutter addresses the work. The base tilts from an acute 45° angle through to 30° obtuse with 10 indented positions for repeat angles if needed. The fence can't be used with this base but the square base profile is easy to run against a guide batten. The height of the cutter can be altered with the adjustment wheel on the base, which can also be used to fine-tune the depth of cut on edge chamfers and the like.

In general, for palm-type applications the router is well proportioned and very easy to operate; the rocker switch is recessed but with no dust shroud it is simple to engage.

A couple of sculpted indents on the base allow you to place your fingers to apply pressure and to help guide the router for freehand work. Although you are in close proximity to the cutter area, a couple of lips on the indents help to restrict you from the danger area, and with the cutter in its deployed position, the danger is all but eliminated as the collet is in the open area.

Maximum cutter height adjustment on the fixed-base is



The supplied fence only fits to the fixed-base but is easy to adjust



A fine adjustment wheel on the tilt and fixed-base read against the etched scale



Align these arrows and twist the body in to fit the fixed and tilt bases



around 30mm with a simple metric and imperial scale etched onto the base for easy setting. The fine adjuster wheel of the tilt base is replicated and alters the setting by 1.25mm per rotation, so you can fine-tune the cut accurately.

Fixed-base

The fixed-base also has a fence option. Nothing spectacular here: it's supplied with a simple pressed steel affair but it adjusts very easily with around 90mm backset from the collet available for working in from an edge. It fits very easily to the side of the base with a single thumbscrew; a couple of lugs on the base keeping the fence square.

This lug and screw setup also secures the laminate trimming attachment. It works especially well when cleaning off overhanging veneers and laminates without having to buy bearing-guided cutters, by setting the roller to the outer edge of any straight cutter and adjusting it with the finely set adjustment wheel to position it accurately.

The bonus here meaning you aren't wedded to one diameter cutter so you can use any straight one in your kit. Having this attachment is a boon not only for trimming, but you can also offset the roller to make fine backsets for stringing.

The same setup works with non-bearing guided bevel cutters for chamfer edges as well: either altering the height or backset will adjust the amount removed as well as making a quirk profile if desired. Despite the small stature of the laminate attachment it is quite a powerful asset, especially if you are on a limited budget for cutter purchases.

Tear-drop base

The final part of this comprehensive setup is the tear-drop base, which allows full support by applying pressure back across the workpiece. The bonus with this base is the neat dust kit supplied for it; with the additional lower cup profile it collects dust from an edge mould very efficiently.

Swapping bases is common across all three bases: a simple cam clamp lever slackens the collars enough to allow free movement. In the case of the tilt and fixed-bases, this lever has to be released to fine adjust any setting.

The motor has a couple of engraved arrows that have to be aligned with the arrows on each base to engage them, sliding and twisting each base into its correct position for use or removal. I found it can be a little tricky at first but soon becomes second nature.

In summary

Despite the limitation of the single-speed motor, the Bosch is a well thought out and powerful machine; the plunge base should be on your list, but the limitations of no guide bush retention or fence to use with it does leave it a little short.



There's excellent support for the router with the tear-drop base fitted



Dust control is excellent with the edge dust collector kit fitted



The plunge base lever action is top drawer; very easy to access and operate

Specification

Motor: 900W Speeds: 16,000-27,000rpm Plunge: 55mm Collet: ¼in & 8mm Max cutter: 36mm diameter Weight: 1.9kg

Price: £239.95 Web: www.dewalt. co.uk

PROS

- Dual-base allows good scope
- Plunge base is compatible with many accessories

CONS

Power button is a little tricky to engage

RATING: 4.5 out of 5

DeWalt D26204K router

Although it lacks the additional accessories of the Makita and Bosch, this router from DeWalt makes up for its shortcomings by having an excellent plunge base and twin-bar fence

This palm router from DeWalt is simply a dual-base router with either a plunge base or palm grip option – there is no additional laminate guide bearing or tilting base option – so it is limited in this respect in comparison to the Bosch and Makita. Despite the limitations, however, it is excellently built with nice solid alloy castings, and it comes with a decent traditional rod fence for the plunge base and a separate pressed steel option for fixed-base palm routing.

Plunge base

Where the DeWalt scores especially well is with the plunge base, which is designed around the old Elu 96 configuration. Trend became big players in the routing market thanks to the Elu design, making all manner of jigs and accessories built around this base, either as direct fit guide bushes or through the fence rod positions. This router also comes with two fences: one standard rod design version for the plunge base and a second more simplistic one for the fixed-base. The plunge fence is a definite bonus for general routing work and gives this model the upper hand for a more comprehensive setup.

Plunge lever

One thing that immediately jumps out on the plunge base is the plunge lever. It's longer than most, and it makes sense as the springs on some levers can be very stiff, so a longer fulcrum makes it easier to release and re-engage if you have to do any controlled plunges. A further advantage is the way the lever is sprung; on this model the spring action is reversed, which means you push against the resistance of the spring to release it when plunging so that it automatically locks once the pressure is released.

I find this a safer and more intuitive option as it ensures the plunge setting remains locked under load, with a tendency to tighten rather than slacken if you encounter excessive vibration



DeWalt have fitted an excellent oversized plunge lever to their base

from cutting too aggressively. You can also give the lever an additional push to get a tighter lock if you require it for general work, which is good practice.

For set plunges there's a rotating turret with a stepped incremental section as well as a simple screw jack part for finer adjusting.

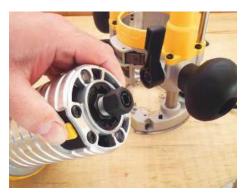
The turret post has a similar fine adjustment screw on the bottom as well as a simple sliding cursor for zeroing and setting depths against the scale. Although simplistic, it works very well for fast setting and fine-tuning a cut.

Fixed-base

In palm configuration with the motor in the fixed-base it is reliant on a rotating plastic collar on top of the base to alter the depth of cut. There are lugs that clip to the top of the alloy base to engage it, thus allowing the base to rise or fall by revolving the collar and also disengaging the motor unit from the base to remove it when swapping to the plunge base.

A full rotation of the collar is equal to 12mm of movement so it's quick to make any fast adjustment, rotating and running sweetly and smoothly in doing so. Having a low pitched thread on the body of the motor also allows for fine adjustment by making smaller movements, read with a small pointer against a yellow scale on the collar.

To make any alteration the cam locking clamp has to be released. That is easy to do as there's little resistance, but it locks up firmly when engaged.



Multiple indexing points for the collet nut makes swapping cutters simple



This collar screws onto the router body on a slow helix thread



The motor simply drops into the bases for very easy engagement



The plastic collar can stay on when you change bases as the motor sits up quite high in the base and therefore doesn't impede any of the plunge functions.

The baseplate it is fitted with has a square extension that allows finger pressure to keep it firmly to the work and aid freehand guiding, but there's also a second round base supplied that allows guide bushes to be fitted directly to it.

This is an important inclusion, making it fully compliant with Trend guide bushes on both bases; I'd be inclined to leave this particular one on the fixed-base for most work because of the additional guide bush option and the fast swapping it offers. The supplied fence for this base is similar to the Bosch with a pressed steel make-up, but it has a longer backset, offering up to 130mm from an edge if needed.

The motor

The motor itself has the variable-speed dial and rubber shrouded rocker switch in close proximity to each other for easy access although the rubber shroud does make engaging the switch a little trickier than normal, but it protects it from dust ingress, so it's a good trade off.

The inclusion of a couple of LEDs alongside the collet give the work area a good spread of light to help when you need more control when doing freehand-type work. With 12 indent positions for the spindle lock to engage the drive shaft, it makes cutter swaps easy to achieve with plenty of position points for the spanner to fit to, and with the good quality multi-slit collet supplied, it also has the double-locking function, which allows for additional safety.

As a bonus, the motor can be fitted in a 'face forwards' or 'face backwards' position in either base; on the plunge it allows the preference of having the plunge lever facing you, or in the normal rear position while still keeping the power and speed settings in the optimum position.

In summary

Although the DeWalt lacks the additional accessories of the Makita and Bosch, it makes up for these shortcomings with its excellent plunge base and traditional twin-bar fence and if you only need the palm router function for standard work, such as working jigs or freehand routing work, then this particular router scores highly for ease of use and all-round performance.



Fitted with the fence and steadying the base keeps it stable for edge mortising or grooving



The locking levers for the bases are top quality and hold superbly



You can make micro adjustments to the plunge post with this fine adjuster

Specification

Motor: 710W **Speed:** 10,000-30,000rpm **Weight:** 1.8kg

Price: £139.20 Web: www.makitauk. com

PROS

- Easy base swaps
- Variable-speeds
- Great carry bag

CONS

- Limited depth on plunge base
- No guide bush facility for fixed-base

RATING: 4 out of 5

Makita RT0700CX4 trimmer

With its smaller diameter motor, this router is limited in terms of depth and the lack of guide bush facility for the fixed-base lets it down, but the handy carry bag is a definite plus point

Although the Makita isn't the smallest motor of the three on test, it has the slimmest body and that is reflected in the overall comfort in palm mode; it is very easy to manoeuvre and control in any orientation so it should score highly for the hinge jig users, especially in this area. However, it doesn't have the facility to take the 16mm guide bush required for such work although the plunge base will take standard Makita guide bushes, so the work can be carried out, but it's here that a palm router really makes its mark.

Fixed-base

Despite this, the fixed-base is a sweetly made, easy to operate part of the setup. It uses the same simple cam lock toggle-type clamping method of its rivals so swapping bases is a cinch; more so on this model with its rack and pinion adjustment for both bases. There's no fine adjustment on the fixed-base, though you are reliant on tweaking the rack and pinion knob to try and nudge the depth of cut if needed. The small diameter base does allow it to get into some pretty tight spots if needed and it makes it a very tactile machine to drive in freehand mode.

Laminate trimmer fitting

This base also takes the laminate trimmer fitting, which is practically identical to the Bosch one in this respect. It has the same adjustments available to move the guide roller for different diameter cutters or to rout fine offset rebates for banding and stringing-type applications. Additionally, you can also fit the supplied simple pressed steel fence to the base for working from an edge. It has a two-position setting for this to give a range of up to 120mm from an edge, which is pretty decent considering this is a small machine.

Tilting base

Again, Makita and Bosch are following similar designs with the tilting base that runs from 45° in an acute setting through



A rack and pinion allows easy adjustment, but there's no fine-tuning

to 30° obtuse, which gives huge scope for anyone with a limited set of non-bearing guided cutters. The square base allows you to run the router against a batten as a guide but tilt is more simplistic than the Bosch – no indented settings for quick repeat positioning, so you have to rely on the simple scale on the side for referencing against.

Plunge base

Moving to the plunge base, it is evident that the plunge is limited in comparison to Bosch and Makita, who both hit around the 50mm mark. The Makita base only has 37mm of plunge available, which may limit it if you are looking to use some longer cutters, but in general use the depth available should be more than adequate for the sort of bits supplied in the starter sets of cutters, especially considering the motor power, which tends to dictate the work these smaller machines are designed for.

The plunge itself is smooth but here the springing of the plunge lever is in keeping with routers of old, so the router is in free movement with the spring lifting the lever when it is released, meaning you have to give it a decent shove to lock it once you re-engage as you are pushing against the spring.

The fine adjust toolpost is the best of the bunch here, following the lines of the higher-end standard Makita routers. The post is threaded to fine-tune the setting, which can be over-ridden with the front button for fast setting and this button can also be screwed down to lock any position if needed. A knob on top of the post shows metric scaling



The simple pressed steel fence quickly fits to the fixed-base



It also comes with an adaptor that allows it to fit to the plunge base



The inclusion of a laminate trimming wheel is very useful here



for micro adjustments with one revolution equal to 1mm of adjustment, making fine-tuning in plunge mode the best on test in this respect.

Three-position turret

A three-position turret follows the traditional design of older routers with each setting a screw post to allow different plunge offsets to be achieved very easily if needed for specialised setups, which is a better design over the stepped turret if you require more scope in this area. With a traditional fence rod base design, Makita have supplied an adaptor to fit the same fence for the fixed-base, which works well: the two short posts locking into the base with the fence adjusted on the sliding bracket.

Again, the two positions available give it good reach from an edge – up to 160mm – but the fence won't extend fully

across to the collet so its narrowest setting is 25mm from the edge. The inclusion of dial-operated variable-speed offers additional control for different timbers and materials, and in similar style to the DeWalt, this is positioned directly above the rocker switch power supply. The switch is recessed to avoid inadvertent operation but engages very easily as there's no rubber shrouding.

In summary

The smaller diameter motor of the Makita does make a difference in freehand mode for finer control, so it's a pity they haven't catered for the jig users and made it compliant with standard guide bushes for this scenario, but other than this, it's certainly a well-represented piece of kit. The carrying bag is especially worth a mention as you can fit everything in it as well as loads of other bits and pieces, so it's a definite plus. AK



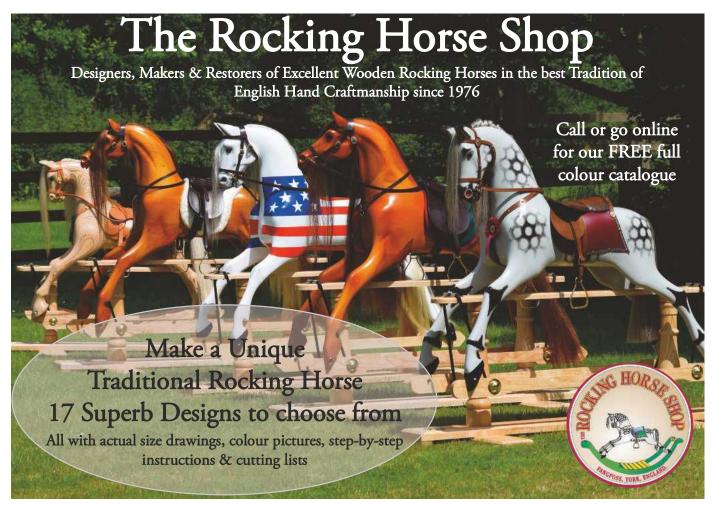
The stubby plunge lever needs to be pushed to lock it



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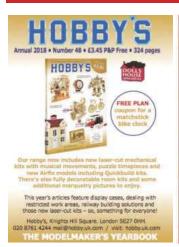
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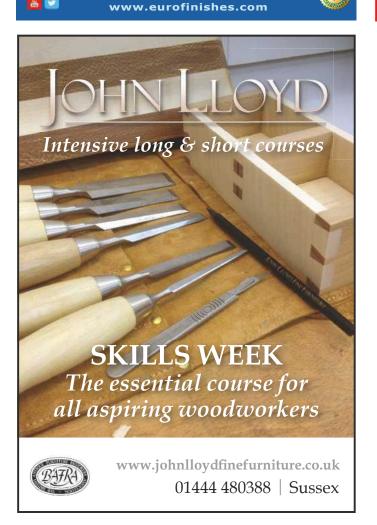
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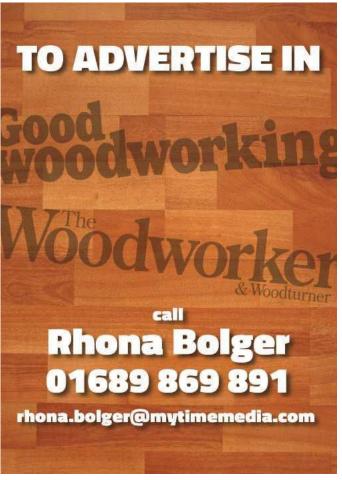
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Robin Gates remembers flying a drop leaf table to France

y all accounts I couldn't wait to get out of my cot and play among the furniture. I'd bounce the thing across the room in an effort to be set free. But I'm not sure today's toddlers are so eager, and who can blame them? English homes once furnished in solidly-joined home-grown timbers, textured by carved and moulded details, have become warehouses to a desert-scape of insipid and uninspiring MDF boxes. What's to tempt the inquisitive toddler out of bed?

Furniture provides our earliest encounters with the physical world. From one upwards is an age of pure experiment as we take falteringly to our untried feet, exploring with all our senses, and accumulating knowledge, not from books or second-hand teaching, but wordlessly and without preconception, through feelings alone, crashing head-on into stuff, licking, biting, smelling, pulling, bending and twisting until something breaks or it breaks us. At least, that's how it was for me. In this health and safety conscious age, a kid's lucky to meet anything more stimulating than a bean bag.

At that age, an armchair was my trampoline, and a sideboard drawer my boat. I was clambering onto the furniture, under, over and inside it with total involvement, searching with probing fingers and hungry eyes. The impact of those early years has been long lasting. Increasingly, I find my feelings for furniture today are rooted in those curious pre-school years.

Hours of play

Our furniture was a mix of the new, which Dad made, light oak 'Utility' pieces from the ration book era of the 1940s, and dark, ornamented mahogany passed down by grandparents, great aunts and uncles. The design flourishes of the old furniture, especially, stirred my imagination through hours of play, making shady look-outs for pirates in the mouldings of a bookcase, and coves for little boats in the angles of bracket feet. Of course, I only knew a bracket foot by its playtime role, not by name. Likewise, I didn't know the puzzle patterns in old drawers, which I traced around in Biro, were called dovetails. Barley twist legs were satisfying shapes to explore with fingertips, that's all, and the stiles and rails of panelled doors were simply roads for Matchbox cars.

When I was about seven I saw *Those Magnificent Men In Their Flying Machines* at the local cinema, and was captivated by the string and wood contraptions of early aviators. For months — make that years — afterwards, I'd squeeze into the quiet undercarriage of our drop leaf table and, with flaps up and chocks away, fly across the living room towards France.

There were, it must be said, some bumpy landings. When I ran out of new territories, I probed the familiar ones more intensely, peeling strips of loose veneer, turning drawer knobs round until they fell off, and jumping on the stretchers of dining chairs. I was constantly having splinters dug out of my fingers. I don't know if it was

explained to me why a fall-front was so called, but I certainly found out when the fall-front of Dad's bureau fell on my skull like a mallet driving a tent peg.

My most impressive accident, however, involved the Welsh dresser. Climbing from a chair onto its base, I made my way onto the first shelf, aiming for the summit where a pendulum clock counted down the seconds to disaster. As I stepped up to the second shelf, the whole lot toppled forward and fell on top of me in an avalanche of plates, teapots, and framed photographs. I vividly recall the frightened look on Mum's face as she rushed in from the garden, fearing the worst.

Dear toddler

In looking back on the varied landscape of my furniture playground, my real concern is for what today's bland and short-lived stuff has to offer the young and developing mind. At the local tip, while reassembling the pieces of some fall-apart, flat-packed failure of a child's desk, I searched in vain for a scribbled name or doodle to suggest a small person had loved it.

So, what to do? Well, dear toddler, were I to be climbing out of my cot today, I'd be inclined to venture beneath that new yet slightly wobbly table with my little hex spanner, loosen the corner bolts and prepare for a nice big surprise around tea time. Watching it collapse may be the most fun you can have with today's fast furniture. **ww**



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