

The background of the entire page is a vertical wood grain texture in a light brown or tan color.

journal furniture

march 2013

**ZOW Istanbul Review:
full of surprises**

**Surfaces: new décors
and new ideas ahead
of Interzum**

**A fantastic range of
hand tools from Ney**



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march 2013



cover photo

One of the most exciting debuts in 2013: at Interzum Hornschiuch will present skaj® Sanremo Oak with Legno embossing in seven colours (pictured here: Classic). Story on page 18.

01327 877646
m.f.s@m-f-s.co.uk
www.hornschiuch.com

editor: Melvyn Earle
email: Melvyn@FurnitureJournal.co.uk
publication manager: Paul Bray
pemail: Paul@FurnitureJournal.co.uk
additional design: James Crisp
email: James@FurnitureJournal.co.uk
production manager: Jennifer Sims
email: Jennifer@cpcadmin.co.uk
circulation: Jennifer Sims
email: Circ@FurnitureJournal.co.uk
Tel: 01502 517115
Fax: 01502 517117
www.furniturejournal.co.uk

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ISSN 13653-8969

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origination: CPC Ltd
printing: Swallowtail Print,
Taverham Road, Norwich NR8 6RL
published by: Craftsman Publishing Company Ltd,
Napier House, 11 Surrey St, Lowestoft,
Suffolk, NR32 1LJ, United Kingdom
www.craftsmanpublishing.co.uk

contents

2 BUSINESS NEWS

3 RISING STAR

With plenty of product you won't find at ZOW Bad Salzflun, ZOW Istanbul has a lot to offer visitors.

10 CARCASE ASSEMBLY - TOOL-FREE

A brand new tool-free system for carcase assembly was presented at ZOW in Turkey - and the inventor is interested in contact with potential UK distributors.

13 SAMET ON SHOW

Samet was in fine form at ZOW Istanbul with new lighting, new slides and a new machine added to its exciting portfolio.

14 DESIGNER DÉCORS

New additions to the James Latham portfolio of surface solutions make their UK debuts.

17 ON-TREND DÉCORS

David Clouting Ltd launches new on-trend décors, including two new engineered stone options in PVC.

18 ELEGANT SURFACES

Naturalness and pure elegance characterise the new furniture surfaces by Hornschiuch. For 2013, two new wood designs and a versatile selection of easy-to-combine plain colours made their debuts at ZOW.

21 GET THE MAX

Awards for environmentally-friendly manufacturing add to a catalogue of successes for Fundermax.

24 SURFACES

25 NEW LOGO, NEW DRIVE

Three lines in a new logo symbolise the three elements Hranipex UK delivers to its customers.

27 TERRIFIC TOOLS

Several new tools join the lineup of hand tools in Ney Ltd's range.

30 INSIDE STORY

Stema Multipoint 3000.

33 SYNONYMOUS WITH SAWS

The name Felder has been associated with the manufacture of panel saws since the company was founded in 1955. Today, Felder Group boasts an impressive range - including the recently launched Kappa 400.

34 GOING VERTICAL

R.A. White & Sons opts for a new Striebig Compact 4164.

35 SUPERB WITH WOOD

The solid construction and ease of use of their Holz-Her Pro-Master 7017 has impressed Urban Front almost as much as Weinig's service.

IBC MACHINE SHOP



Hard on the heels of the appointment of new Sales Vice President, Ufuk Polat, Turkish hinge, slide and lighting specialist, Samet, announces the opening of its new branch in Italy.

Samet is expanding - rapidly. Under General Manager, Mr U Kiziltan (shown above right with CEO Saldıray Kiziltan), its new branch in Bergamo will introduce drawer slides, hinges, sliding door systems, furniture fittings and lift-up door systems to an Italian market estimated to be worth around 500 million Euros, of which 80 million Euros is lighting. Comments Mr U Kiziltan, "We're targetting to enter these markets as the major alternative of German and Austrian brands. We believe it is the right time."

Strategic Marketing Group Manager, Noyan Özkaya, adds, "We plan to have a 5% market share. This is equivalent to 25 million Euros."

Joining the company from his previous position as Manager of Noblessa Kitchens, Mr U Polat (right) was appointed as Sales Vice President by Samet in Turkey with effect from 7th January 2013. He brings with him a wealth of experience from the kitchen and bathroom sectors.



business news

Hranipex

New logo, new attitude

In with the new and out with the old, 2013 may have started like any other new year for many, however an evolution in furniture edging was taking place as Hranipex entered a new phase of progression with a brand new streamlined logo and new attitude to boot.

The new logo symbolises the company's ongoing commitment to its core product with three stripes encompassing the company's leaner, more dynamic new look.

What does the new logo say? Perfectly matched edging in the widest range with superior unmatched customer service and a higher than ever emphasis on complementary products such as adhesives and cutting edge technologies for cleaning furniture pieces and machinery.



The furniPRO Asia 2012 show in Singapore was a great success, attended by over 2,000 visitors and featuring 84 exhibitors from over 20 countries. The next show will be in November 2014.

See more at www.furniproasia.com

One stop Pfleiderer

The Duropal, wodego and Thermopal brands are to be offered under the Pfleiderer header brand. The best products, services and benefits from each of the three brands will be consolidated in an integrated Pfleiderer range, which will also feature the comprehensive use of the DST-System from Thermopal.

DST stands for decorative finish (Dekor), surface (Struktur) and core boards (Trägermaterialien), and is an integral part of Pfleiderer's overall product range. The collection includes 180 decorative finishes, ten surface finishes and 16 core boards. Each decorative finish can be combined with an appropriate surface texture and the most suitable core boards. Pfleiderer also offers 92 decorative finishes along with six surface textures and two core boards in its DST Xpress delivery service.

BALANCE THE BOARD

BalanceBoard is the new generation material from Pfleiderer. Up to 35 percent of the wood content of each panel is replaced by biomass granules made from fast growing, annually harvested plants. BalanceBoard behaves just like traditional engineered wood products and is available in the new combined product range as DecoBoard Balance in a variety of thicknesses.

The BalanceBoard engineered wood material is both light and environmentally friendly and has already been recognised with numerous awards for innovation and materials, including the "iF material design award", the "Design Plus Award" from Material Vision and the "Woody Award" from the German Timber Trade Federation.

schattdecor

Schattdecor is satisfied with its performance in 2012, with the consolidated group matching the output and turnover year-on-year despite uneven quarterly results. In 2012, the company produced over **91,000 tons of décor paper**, lacquered almost **209 million square metres of finish foil** (2011: 210 sq m), and impregnated some **107 million square metres of melamine foil** (2011: 120 mill. sq m).

Schattdecor's investments in this and the coming year will mainly concentrate on continued expansion of décor paper production and surface finishing capacity in Poland, Russia and Italy, while the focus at the headquarters in Thansau, Germany, will be placed on modernisation of machinery and plant and further spending on new digital printing technologies.

Calling the next generation

The Woodworking Industry Training Forum has launched a new social media campaign to help to attract more young people into apprenticeships in the joinery and woodworking industries.

The "Wow I Made That" campaign has started on Twitter and Facebook and is aimed at 14-19 year olds and their advisers. Most joinery apprenticeships last between two and three years with the apprentice gaining at least a Level 2 NVQ or SVQ qualification. Apprenticeships are available to all UK residents from the age of 16 with varying levels of support for those up to the age of 24. The WITForum encourages employers to consider the advantages of taking on an apprentice.

www.facebook.com/WowIMadeThat

www.bwf.org.uk/training



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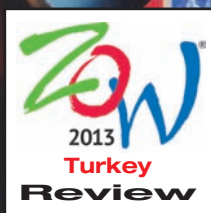
ASD LAMINAT

B3
Hall 8

A9
Hall 8

CAFE

CAFE



rising star

With plenty of product you won't find at ZOW Bad Salzuflen, ZOW Istanbul has a lot to offer visitors.

It may not yet be on your radar - after all, it is very much a Turkish home show in the ZOW mould - but if you are looking for Turkish suppliers, ZOW Istanbul has a lot to offer. This year's edition, held between 17th and 20th January, proved beyond any shadow of doubt that Turkey has a lot to offer buyers - and it was a very busy

exhibition. There were numerous stands showing everything from innovative hardware to on-trend handles, unusual décors and specialised edgings, high quality wirework for the kitchen and bathroom sectors, a revolutionary tool-free carcass system, door profiles in aluminium, office furniture fittings - many of them made in Turkey.



TECE DEKOR A.Ş.

SBS MDF

A7
Hall 8A5
Hall 8

ROMA PLASTIK STAND

SBS MDF

MILANOCE

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PADANACE

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Highlights from ZOW Istanbul included a fabulous range of discreetly-operated, one-touch lighting from Samet - and a new push-to-open, soft close slide; unusual, spangled décors from Al-fa, ASD and Woodmarkt; a new program from edgebanding specialist Roma which will provide instant matches to Egger's UK décors; high specification metal door profiles from Demas; a superb carcass system which offers tool-free assembly from the Swiss company No Tool System; a range of castors to rival the best in the UK market from HTS - and much, much more.

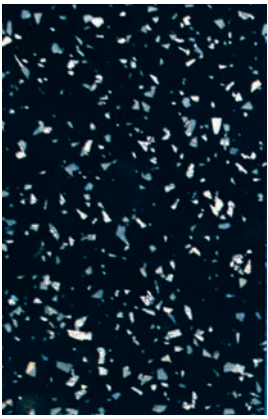
Whilst the exhibition had embraced the German ZOW concept, the catering came under criticism with remarkable frequency, mostly from ZOW Germany visitors who have become accustomed to endless availability. Aside from that, organisation appeared to be slick and there was plenty of product which you won't find in ZOW Germany. For that reason alone, it's well worth a visit!



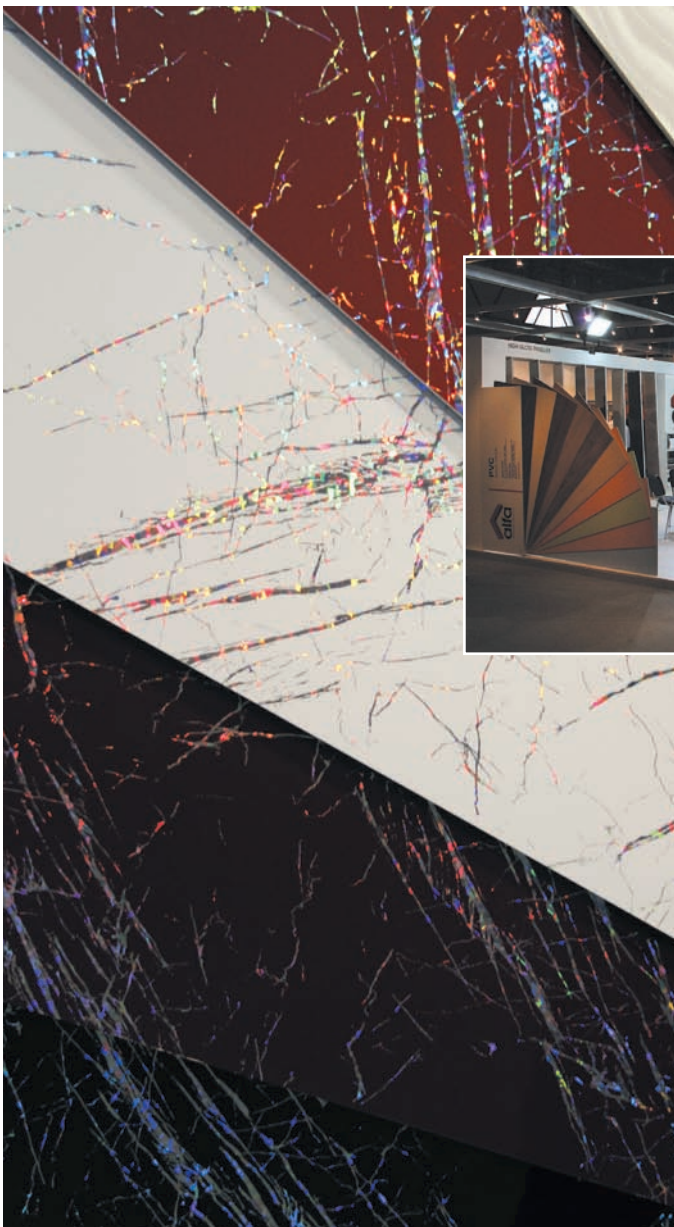
The unveiling of the unique Colours collection was the highlight of Schattdecor's Sicam showing and took pride of place on the stand at ZOW Istanbul in January. The 18 solid colours are produced by using an improved printing process involving standardised base paper and printing inks in brilliant colours. The result is an economical product which is highly suited for further processing.

Melamine and foil furniture décors from the Industrial Heritage trend section along with décors in Smartfoil 3D were also on show.

For further details call Schattdecor AG on 0049 8031 2750 or visit Schattdecor's website at www.schattdecor.de



The Turkish company ASD Laminat had one of the busiest stands at ZOW Istanbul - and no wonder. The range extends to more than 325 décors and includes some 25 different finishes. For details, visit www.laver.co.uk



The sparkles and spangles at the front of the Al-fa stand are perfect for architectural use, though the company doesn't presently sell its décors in the UK. For something a bit different, visit Al-fa at www.al-fa.com



Looking for good quality, stylish handles with a reasonable price tag? The Marca stand at ZOW Istanbul contained a wide selection. For details, visit the company's website www.marcahandles.com





Specialists in profiles, Demsas Metal offers a range of metal profiles suitable for framed glass cabinet doors and is keen to find a distribution partner in the UK. Visit www.demsasmetal.com



Nicely finished, well engineered and a good range are key features of wirework by the Turkish company Domodek. The company is keen to find a distribution partner in the UK. For details, visit www.domodek.com





it's magic!

Choose your board, choose your design and the new Edgeband Wizard from Egger Group member Roma Plastik will find the perfect match with any Egger board. Edgeband Wizard, which made its first stage performance aided by magicians on the Roma stand at ZOW Istanbul, makes finding colours easy and provides details of everything from the Roma code to available embosses and stock sizes. It's simply magic! Visit www.romaplastik.com for details.





Produced by one of the "world's largest aluminium manufacturers", No Tool System's carcass fittings offer significant advantages to manufacturers of fitted furniture.

carcase assembly - tool-free



A brand new tool-free system for carcase assembly was presented at ZOW in Turkey - and the inventor is interested in contact with potential UK distributors.

On tour with president, Steen Sauer, the Swiss company No Tool System's mobile showroom had stopped off at ZOW Turkey and was impressing the crowds with live demonstrations of its simple-to-assemble carcass system.

The carcass system offered by No Tool System AG comprises a number of cleverly designed aluminium fittings which, as the company's name implies, enable panels to be assembled into carcasses without the need for tools or adhesive. Applications range from flatpack operations to manufacturers who want to cut assembly times in the factory, or get more product into their vans and benefit from delivery by only one person. For installers, it means less time on site and the tool-free system dispenses with the need to move and erect rigid carcass units.

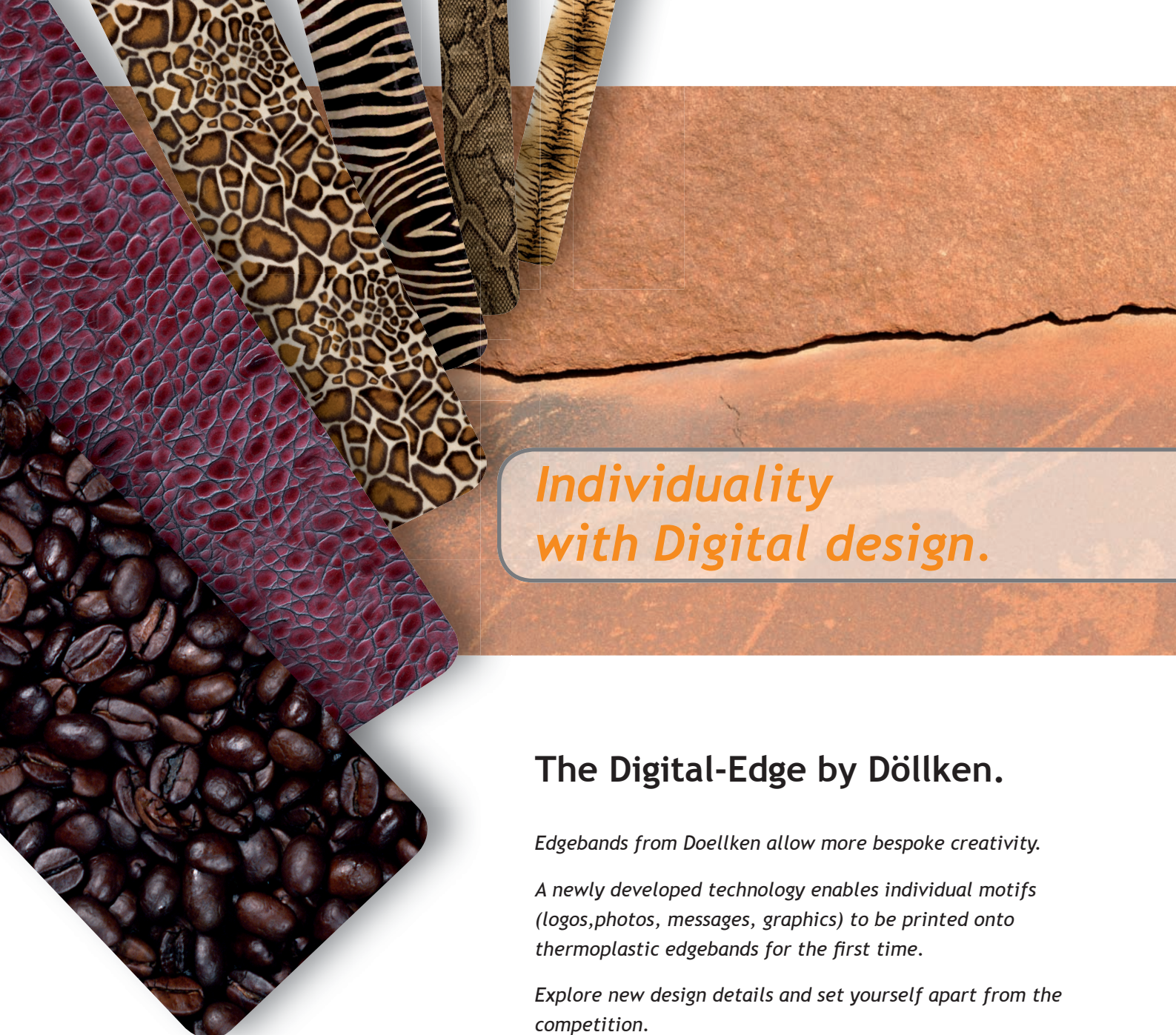
No Tool System AG claims a 33% saving in cabinet side panels and a

100% reduction in factory assembly time, as well as reduced occupational risk and freight damage. And, says president and inventor, Steen Sauer, using No Tool System's products could mean "up to 66% fewer trucks on the road" for manufacturers.

So where do you find out more?

It's early days for No Tool Systems. At the moment, the company is looking for a distributor to represent it in the UK. "We are now in the process of establishing a sales and distribution network around the world," says Steen. "We are therefore most interested in discussing our revolutionary system with distributors of complementary products already on the market."

Until the network is established, No Tool Systems asks you to contact its office in Switzerland on 0041 24 436 0451, visit www.notoolsystem.com or email ss@notoolsystem.com



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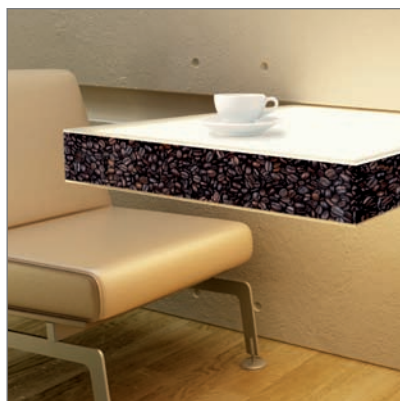
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Main picture: A Samet invention, this neat machine will assemble 4 Smartbox drawers a minute.

Right, top to bottom: Samet's Smartbox - 300-1500mm wide; Serhat Senel with the new push-to-open soft close slide; and isn't this the neatest light switch you've ever seen?



samet on show

Samet was in fine form at ZOW Istanbul with new lighting, new slides and a new machine added to its exciting portfolio.

Zow Istanbul saw the presentation not only of Samet's recently-launched soft close hinge, but also new slides, new lighting and a new machine. Designed and manufactured by Samet, it makes light work of drawerbox assembly.

For use with Samet's classy Smartbox range, the new machine - which boasts an assembly capacity of four Smartboxes every minute - enables assembly of any drawer width from 300mm up to 1500mm as well as the Smartbox 270mm and 650mm. Switching between drawer boxes of different dimensions is simple and quick thanks to fully automatic operation and concise digital readout. The machine can assemble Smartbox options without gallery rails, or with one or two gallery rails - and there's never any danger of getting the components of the Smartbox you want in the wrong place. A clever error prevention module makes sure of that.

But why use a machine when you could assemble by hand? Compared

with hand-assembled drawer boxes, consistency of quality is assured and the finished drawers are more stable. And once operators are used to it, it's very, very quick in operation; much quicker than hand assembly.

Also making its debut on the Samet stand was a fantastic push-to-open, soft-close slide which will really bring the quality feel to handleless drawers. According to enthusiastic sales representative Serhat Senel on the stand, the new slide is available in 30kg loading capacity.

We particularly liked the new additions to Samet's lighting range - not only the glass panel with LED light which was added as an exclusive feature to the Smartbox range last autumn, but also the very clever, discreet touch lighting system which enables hidden lighting to be operated and adjusted from touch sensitive panels. Take a look. It's neat, it's classy and it'll add a new dimension to the technical status of any kitchen.

Call Ney Ltd on 024 7630 8100 or visit www.ney.co.uk



The Allure range includes an extensive palette of high-gloss bold and vibrant acrylic colours as well as six different types of real stone laminate (below, right).



designer décors

New additions to the James Latham portfolio of surface solutions make their UK debuts.

James Latham has announced a number of new additions to its portfolio of surface solutions for 2013.

Exclusive to James Latham, Allure is an exciting, contemporary range which, as well as six different types of real stone laminate, includes an extensive palette of high-gloss bold and vibrant acrylic colours as well as a high-gloss wood grain. There's also a stylish mirror laminate as well as a choice of rough-cut and brushed oak, smoked and stained veneers, plus a range of eco-friendly reconstituted veneers in patterns such as Rosewood and Ebony.

Also new to James Latham, Valchromat is a coloured MDF which uses organic dyes and a specially formulated resin before pressing the panel so the colour runs throughout the entire board. There are presently eight vibrant colours in the range and Valchromat has been approved by the BSA as safe to use in the manufacture of children's toys.

Delivering dimension, depth and texture to an otherwise flat surface, HIF (Holz in Form) Finesse offers a mixture of contemporary designs and patterns, inspired by the flowing, dynamic shapes of the natural elements. HIF-

Finesse offers 11 embossed MDF panels which are supplied with their own unique textured finish and are held in stock in the UK.

HIF-Finesse is also available in curved panels, with a matching range of edging and in profiles and thicknesses from 1050 x 2450 x 18/21mm, 635 x 2450 x 21mm and 1270 x 3135 x 21mm, depending on the pattern.

Chris Sutton, director of James Latham commented, "We have a history and expertise in bringing new and innovative products to the UK market and I'm certain that these latest additions will have a big impact within the A&D sector."

For more information call 0116 257 3415 or visit www.lathamtimber.co.uk

HIF-Finesse is inspired by the flowing, dynamic shapes of the natural elements.



TREND SPOT

Interior

furniture

We demonstrate vision

The trends for 2013 have been defined: the finely structured design **skai® Yukon** with flowery and sometimes rustic elements illustrates the trend In Transition, which goes back to nature. The innovative wood designs can be perfectly combined with our **skai® plain trend colors**. On the other hand, **skai® Sanremo Oak** with its primal character and brushed look stands for the trend Origin. Its rustic appearance is marked by alternating wind checks, which underscore the natural character. Everything in harmony with each other and coordinated with each other – just like in nature.

Experience these innovations among others at the interzum trade fair in Cologne from May 13-16 (Halle 6.1, Booth E 40).



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Deco Foil
from

 **LG Hausys**

Main picture: Light Grey and Black
Engineered Stone in PVC.

G3604-Z5 Rijeke Oak.

KDD40-T2 Modern Graphite.

on-trend décors

While some companies treat product launches like a box ticking exercise, the introduction of new designs from David Clouting Ltd is always a special occasion. This is because the company goes to great lengths to ensure that each design is carefully chosen to be on trend and timed to match industry needs.

Six new Decofoil vinyl designs have recently been announced and are now in stock. Matt solid colour has seen a steady increase in popularity and the company has once again played a major part in this. David Clouting's Modern Graphite and Modern White introduce a new dimension to solid colours with the use of horizontal texture. Texture has also played a

major role in the latest prints - Rijeke Oak and Sand Lyon Ash both feature a new structured emboss. Rijeke Oak matches Kronospan's Rijeke Oak D5502 HE, while Sand Lyon Ash matches Egger's Sand Lyon Ash H1398 ST 22. Both are now in David Clouting's stock range.

There is little doubt that solid surfacing is growing in popularity. The company's newly-launched Light Grey Engineered Stone and Black Engineered Stone PVC interpretations are designed to allow KBB manufacturers to make the most of the latest European fascia idea which incorporates natural materials.

For further information contact David Clouting Ltd on 01376 518037 or visit www.davidclouting.co.uk

*David Clouting Ltd
launches new on-trend
décors, including two
new engineered stone
options in PVC.*

Alternating wind checks provide an excitingly natural, rustic appearance for the new wood design skai® Sanremo Oak. The new design is also available without wind checks.

The innovation skai® Yukon is a finely structured wood design with flowery and partially rustic elements in a balanced colour scheme.

elegant surfaces

Naturalness and pure elegance characterise the new furniture surfaces by Hornschuch. For 2013, two new wood designs and a versatile selection of easy-to-combine plain colours made their debuts at ZOW.

The skai® furniture film Colore Structure with its new Legno embossing shows an oak structure with the appearance of an oil varnish.

The new wood design from Hornschuch, skai® Sanremo Oak, with its unspoiled character and brushed look, embodies the Culture trend, which stands for originality. The rustic appearance of skai® Sanremo Oak with its natural Legno embossing is marked by alternating wind checks, which underscore its natural character. The special embossing ensures the design not only looks like wood, it also feels like it. The innovation is available in seven expressive colours: sand, nature, bronze, terra, classic, tobacco, and rustic.

skai® Yukon, on the other hand, is a finely structured wood design with flowery elements, which has a finely balanced colour scheme. skai® Yukon encapsulates the Greenfluence trend, which harks back to naturalness. This innovative, modern wood design is available in three colours: porcelain, dolphin, and sabbia.

With a large selection of trend-oriented plain colours and the versatile combination possibilities with innovative design surfaces, the skai® Colore Collection creates inspiring accents for

all living areas. The wealth of colour makes combination with on-trend skai® wood and fantasy designs perfect. But even when used alone, plain designs create inspiration, style, and class in the design of furniture and furnishings. skai® Colore Magic, with its on-trend hammered look, for example, is a plain colour film with iridescent metallic effects for fine high-tech surfaces or classic furniture design. It creates fantastic highlights for a stylish contemporary ambience.

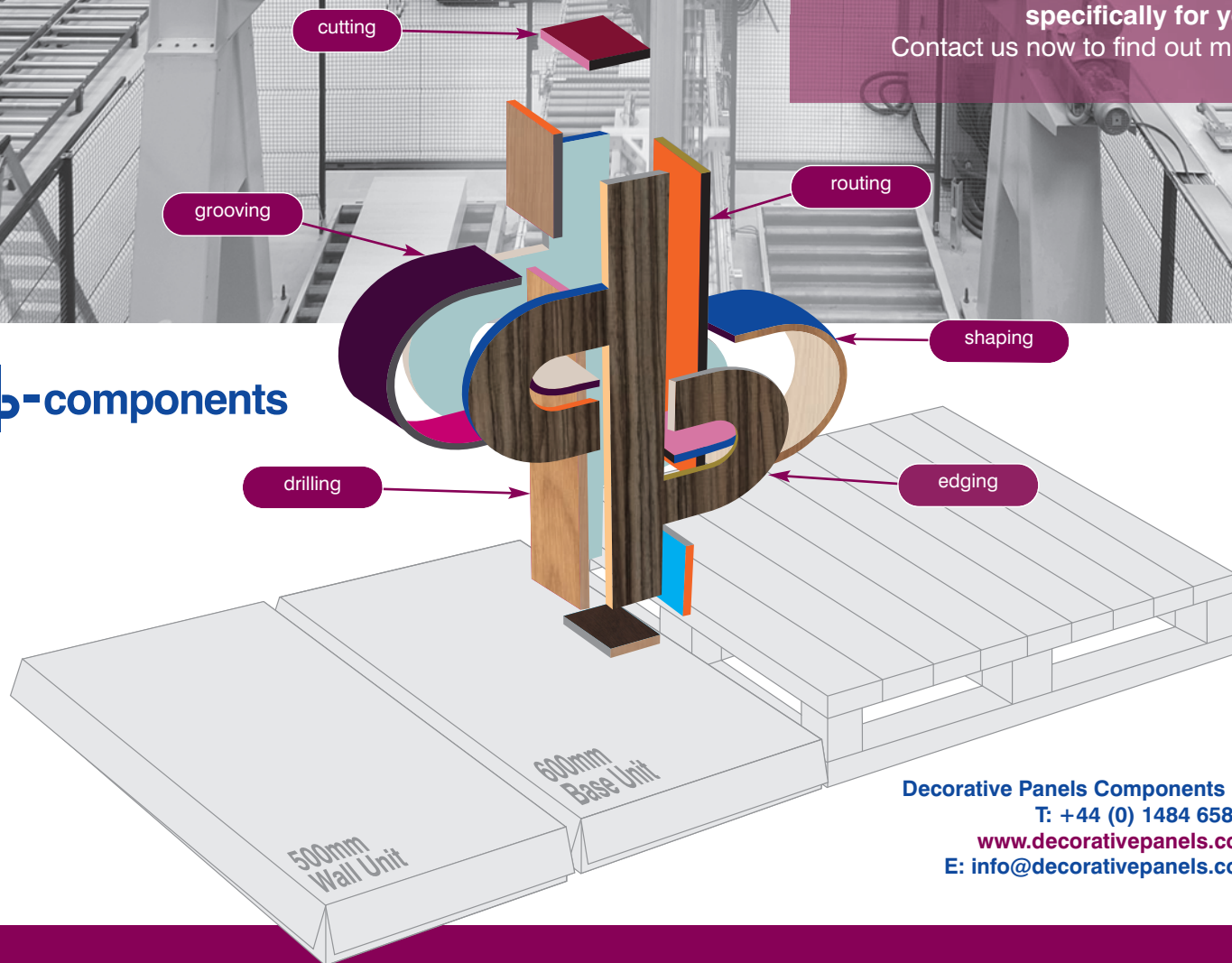
Plain colour films present a simple yet sophisticated look of quality, especially when placed with such as the amazingly natural oak embossing, Legno. This new embossing closely resembles a solid oak front with multiple layers of varnish and is available in seven colours in the Colore Structure Collection: white, ivory, vanilla, mussel, dakar, stone grey, and basalt. They combine to stunning effect with fashionable wood décors.

For further details, you can see Hornschuch at Interzum Hall 6.1 Stand E40, call 01327 877647 or email m.f.s@m-f-s.co.uk

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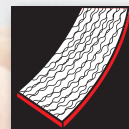
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get the max

Awards for environmentally-friendly manufacturing add to a catalogue of successes for FunderMax.

Founded in Austria, FunderMax is one of the leading European providers of high-quality materials and decorative laminates. Its product range extends from raw chipboard over Star Favorit (MFC), Decorative Laminates (HPL) to Compact Interior panels, in current trend décors. The company has three extensive production plants in Austria with around 1,000 employees and its export ratio is around 80%. It is very much a global player in its market segment with a strong focus on Europe.

Whilst there are numerous uses for FunderMax products across various market areas, the furniture industry, the cubicles/washrooms and lockers industry, fabricators and architects represent the most important sectors.

An absolute highlight in the FunderMax product range is its Mirror Gloss Surface finish. FunderMax recognised the rising importance of lustre many years ago and has considerable experience in the production of surfaces with graded gloss finishes. Years of research have resulted in the development of reflective surfaces which involve completely new impregnation processes, sophisticated resin formulas and advanced pressing processes. The new reflective surfaces in the Star Favorit range are particularly resistant to heat and chemical exposure, while Mirror Gloss offers manufacturers an extremely high-grade gloss which, according to FunderMax, surpasses previous gloss levels by 20%.



By using environmentally-friendly energy (green electricity and biomass district heating), FunderMax fulfills its policy of sustainability and has won a series of important distinctions.





FunderMax products have found favour with major manufacturers from the furniture sector as well as architects. This example is from Nobilia.



Whether deployed as a fascia or as a side panel, in the kitchen or the bathroom, as functional furniture, as part of an elegant wood structure, or as a plain-colour surface, FunderMax high-gloss reflective surfaces are designed enhance any environment and - good news for all architects, designers and cabinet makers - the mirror gloss surface is available on Decorative Laminates (HPL) Compact Interior Panels and Star Favorit (MFC). A perfect match is guaranteed, regardless of the combination of products that is required for a project.

A further significant development in recent years has been the gradual entry into manufacturing using environmentally-friendly energy (green electricity and biomass district heating), which is then re-used by FunderMax before supplying any excess to the national grid.

The subject of sustainability, both in an ecological sense, and in the strategic development of an economic road to success, plays an increasingly important role in the company's day to day existence - and the result has been the winning of a series of important distinctions in recent years, among them the klima:aktiv award. At all three locations, the company is considered a significant employer and a local source of inspiration with a high degree of social responsibility. The last few years have

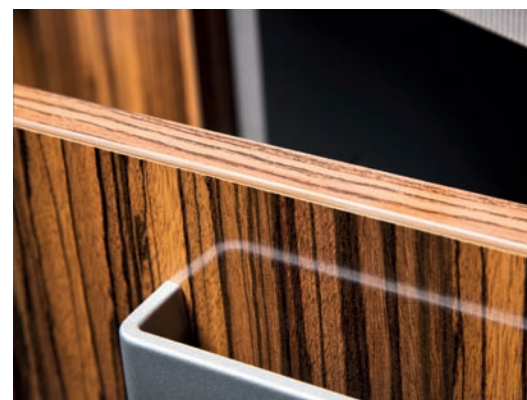
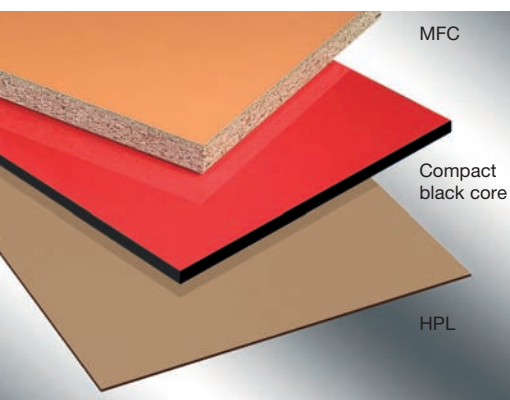
seen FunderMax concentrate on fulfilling the strict guidelines of the FSC and PEFC. FunderMax was certified in 2012.

In the UK, FunderMax's entire Interior Range is presented and distributed by its long time partner, DecorMax Ltd, via two warehouses, one in Leicester and one in Wakefield. DecorMax also carries part of the FunderMax range in stock, notably Compact Interior Panels. The company's primary intention is to offer customers a high level of service and its co-operation with DecorMax is a major contributing factor to the successful delivery of an all-encompassing service plan which FunderMax rolls out across all the markets it serves.

The entire FunderMax collection can be seen at www.fundermax.at - and it is presented in a way which enables users to find what they're looking for fast. FunderMax also has an extensive following on Facebook (www.facebook.com/fundermax) which offers up-to-the-minute insight into the corporate culture. Enthusiastic users continually post new examples of artistic and accomplished uses for FunderMax products.

For full details of the FunderMax product range call 01924 267979 or 0116 253 0555. Alternatively, email sales@decormax-ltd.co.uk or visit www.decormax.co.uk to request more information and samples.

FunderMax Mirror Gloss



Whether used as a front side or side surface, in the kitchen or the bathroom, as functional furniture, as part of an elegant wood structure or as a plain-colour surface, our high-gloss reflective surfaces enhance any environment.

www.fundermax.at

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IDS is now offering a dedicated range of Compact Density Fibreboard (CDF) from Kronoswiss. Competitively priced, the material is ideal for heavy duty furniture, laboratories and prisons. CDF is the next generation of traditional MDF where, during the manufacturing process, the fibres are mixed with resins and compressed to a much higher level to produce a denser board. IDS offers CDF in both melamine and pre-laminated finishes in a choice of 15 décors in plains and woodgrains, ex stock for delivery in 48 hours. Customers can access the full choice of 300 décors with a minimum order quantity of just 10 panels. The panels are available in a sheet size of 2800 x 2070mm.

Andy Ransom, Purchasing Manager for Panel Products at IDS, says that "manufacturing the product in a single process drives cost down while also guaranteeing a high performance panel that is entirely fit for purpose. The industry has not see this type of innovation for years and IDS is delighted to be bringing benefits and opportunities to customers in this way."

08457 298298

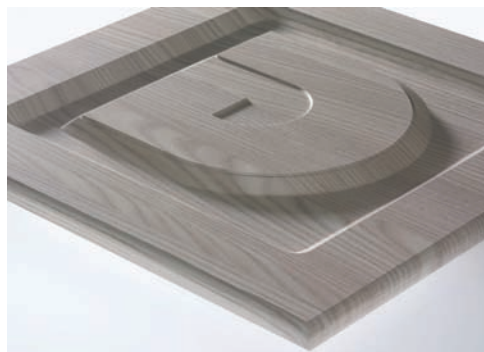
www.idsurfaces.co.uk



Oak remains the top consumer choice in timber worksurfaces. The Tuscan Solid Wood Worksurface range from IDS offers nine species and the design flexibility to work in a number of kitchen styles. The premium selection includes ever popular Oak, Bamboo, Brown Ash, Cherry, Country Beech, Iroko, Maple, Prime Beech and Walnut. Sizes available are 2, 3 and 4m lengths, in 28, 32, 40 and 60mm thicknesses and 650 and 900mm widths, depending on the species selected. All species are available in a 40mm upstand in a 3m length. Species are certified with either FSC or PEFC accreditation, plus IDS's own environmental stamp guaranteeing responsibly sourced timber. Tuscan is available ex stock from any IDS branch.

08457 298298

www.idsurfaces.co.uk



Suddekor has expanded its Thermoform film range to include polypropylene films, which are printed using water-based dyes.

D.Fin® Thermoform products are completely free from harmful softeners and are multi-colour printed at the Laichingen plant where there is considerable décor expertise and a huge stock of décor structures. The new

development allows Suddekor to offer a décor package from a single source as the same dye system is used for melamine products, finish films and PP films. The surface specialist is also planning to introduce D.Fin® Thermoform with a structured surface.

0049 7333 9550

www.suddekor.com

surfaces

Bushboard's M-Stone quartz worksurface can be teamed up with Ebony Stripwood laminate splashback from the Omega range for a fashionable contrast. "Layering colours, textures and materials together is a great way to bring textural warmth and visual depth to a kitchen scheme," says Stuart White, MD at Bushboard. "Laminate splashbacks combine well with every type of worksurface."

M-Stone quartz worksurfaces are 25mm thick and available in Black, Brown, Cream and White. M-Stone is the first quartz worksurface range to be supplied as components and can be installed directly on-site. The Omega brand offers 52 inspirational designs for worksurfaces and matching upstands with 39 splashbacks available in patterns, plain colours, pearlescent effects and brushed metal.

01933 232242

www.bushboard.co.uk



Avonite solid surfacing veneer, exclusively distributed by IDS, comes in thicknesses of 3, 6, 9 and 12mm and can be used on vertical and horizontal applications. Avonite can be inconspicuously jointed and is ideal for commercial and retail interior projects such as

display counters, cash desks, bar tops, tables, fascias and shelving. The surface is resistant to wear and tear, stains, bacteria, impact and heat. The 15-strong palette centres on five variations of white, which is the top selling colour, and also includes neutral abstracts and blacks. All designs are available in a standard sheet width of 760mm with wider options available in selected décors. The material has the NSS1 certification for food preparation.

0845 603 7811

www.avonitesolidsurface.co.uk



Any length from one metre, any dimension, 950 colours and every type of edging - that's what customers of Hranipex UK can expect.

new logo, new drive

A brand new, streamlined logo underlines Hranipex's commitment to its core product. The three stripes symbolise perfectly matched edging, service and complementary cleaning products.

Hranipex has brought the full Czech service to the UK - 950 décors, 700 of which are in stock and available on 24-hour delivery in various dimensions and lengths from just one metre. With the search feature on the company's website backed by superb sample swatches and a telephone service from Birmingham, board matches are never a problem. Melamine décors and veneer edgings are available in a variety of widths and, with ABS production in the Czech Republic, Hranipex UK can truly claim to be a one-stop edging shop.

Having the right glue for the job and the machine is essential. The Hranipex service includes matching your machine

to the optimum glue so you get the very best out of it every time.

The company also offers a comprehensive package of cleaning solutions for removing glue from MFC boards after the application of edgebanding. HRX01, for example, effortlessly removes unwanted glue, leaving the board clean and blemish free. With a cleaner for every requirement, there is every reason to investigate the range further. Should you require detailed advice, Hranipex sales representatives will be happy to advise on the best product for your requirements.

For further details - and to check out why Hranipex now sports the slogan "All you need" - call 0121 767 9181.

Three lines in a new logo symbolise the three elements Hranipex UK delivers to its customers.

 **Hranipex**

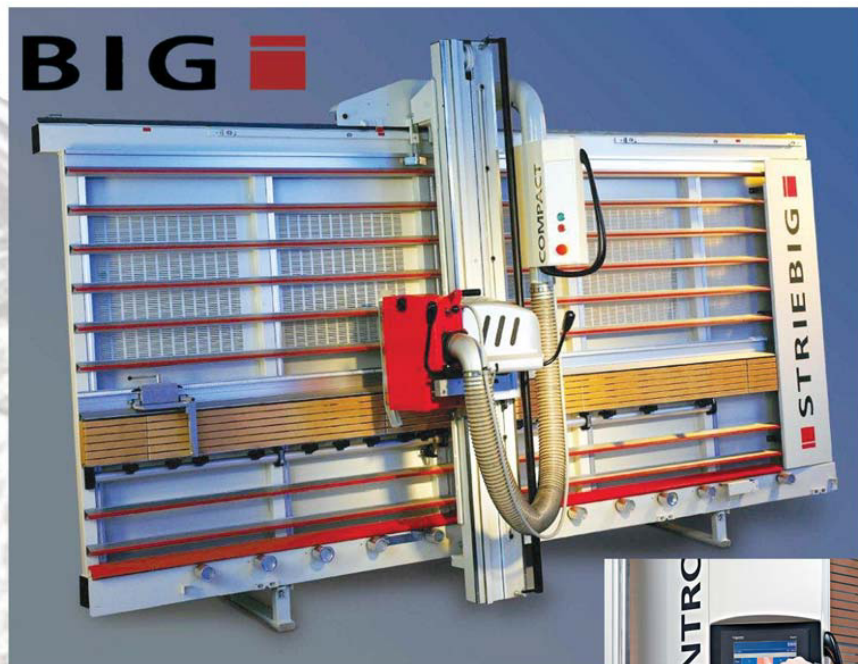
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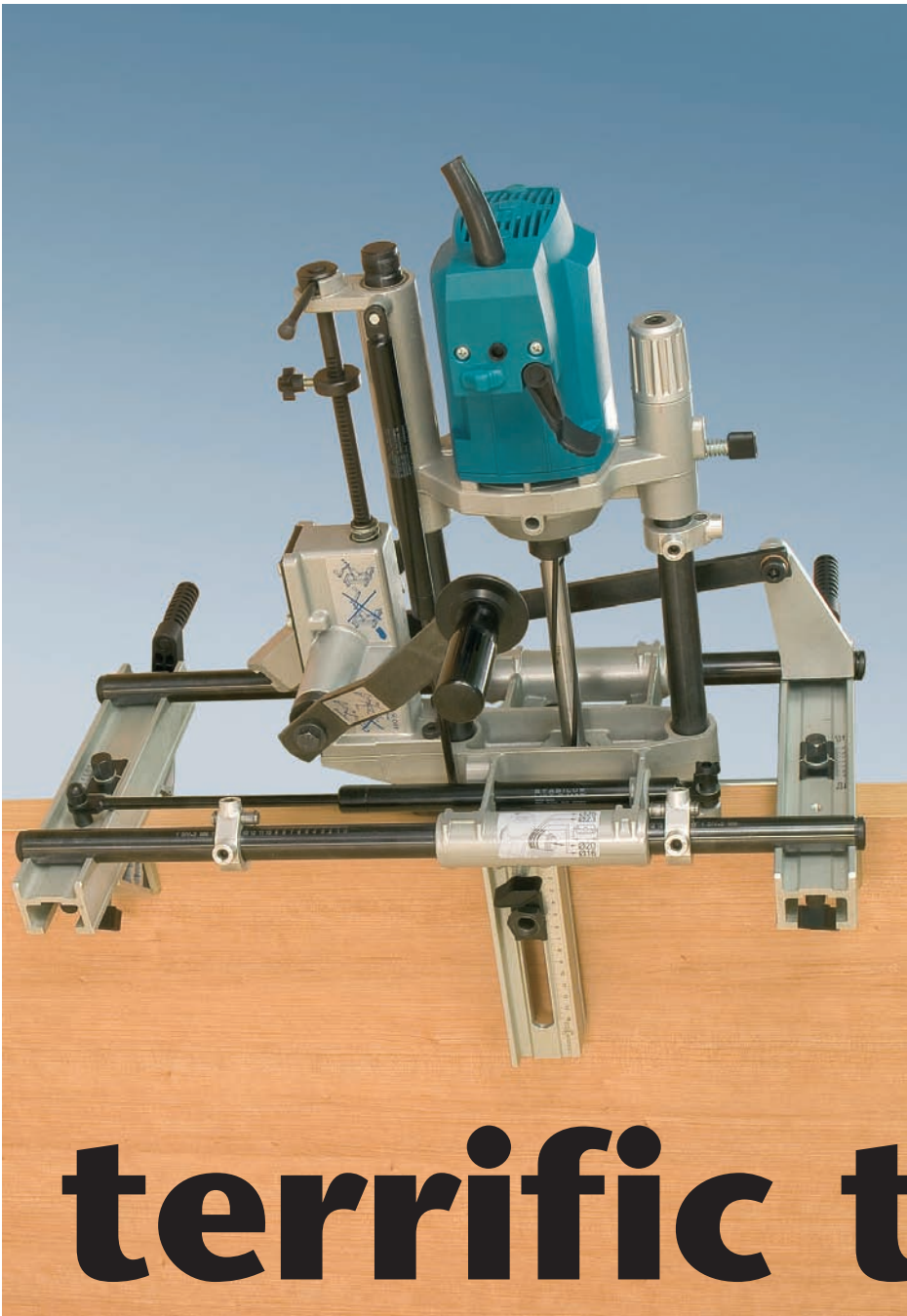
A modern kitchen is full of contradictions. It must be multifunctional and have an esthetic clean design. Often it is placed in an open environment partly as a kitchen and partly as a living room/social space. Equipped with the necessary appliances, but at the same time it should take up limited space. And last but not least it must fit the user's needs for functionality and ergonomics.

By adding movement to your kitchen these contradictions can be eliminated. Movement via linear actuator technology can hide appliances not in use thereby creating clean multifunctional surfaces, such as lift kitchen tables to ergonomic correct working heights or bring down cupboards to reach tableware. There are endless possibilities when adding electric movement



For further information, please visit our websites: www.linak.co.uk/deskline
Please scan the QR code for direct access to Kitchens

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Left: The Lock Mortiser, FC116U, is one of several new models in Ney's range of hand tools.

Below: The FRE317S Tilttable Router, is one of Ney's most popular hand tools.



terrific tools

How many times have you started work only to find one or other of your essential hand tools has quit at the crucial moment? Quite apart from the frustration, unless you're in the habit of carrying a spare of everything, such unreliability equates to wasted time - and, as we all know, time is money.

Few companies understand the frustration better than Coventry-based Ney Ltd, a company that's long championed the cause of the specialist and the smaller manufacturer. With over 28 years of experience in hand tool supplies, Ney Ltd has put its expertise into finding you the best, the most reliable - and the most feature-packed of all hand tools.

Most popular among Ney's hand tool range are the Edge Lipping Planer (model CE53S), the Tilttable Router

(FRE317S) and the Hand Gluer (EM125T), which features a 180mm upper roller.

Ideal for flushing strips on edges, the Edge Lipping Planer offers easy adjustment and cuts accurately. There's no risk of mechanical fatigue from its 1300W motor. It's also fitted with reversible carbide blades which require no adjustment and a dust collector connection.

If you're working Corian or Rausolid materials, the FR217S Angle Trimmer has been specially designed for trimming the concave radiuses in the joints between rims and worktops. As well as a mighty 750W electronically speed-controlled motor, it's fitted with a front feeler that prevents the rim from becoming damaged and allows for quick, easy trimming for a perfect finish.

Several new tools join the lineup of hand tools in Ney Ltd's range.



Right: The PEB250 is a new model of the tried and tested PEB150 Hand-Held Edgebander.

Below: FR256N Edge Trimmer Set - ideal for precision corner rounding and continuous trimming.



Designed for gluing large surfaces with white, vinyl glue, the Hand Gluer (EM125T) provides a lower roller width of 180mm and has an easy-to-operate trigger shut-off device to stop the flow of glue. It's even equipped with an upper auxiliary roller for clean gluing of strips.

Alongside these tried and trusted models, Ney has recently introduced a new layer to its hand tool range comprising a Hand-Held Hotmelt Edgebander, an improved Trimmer and an easy-to-operate and amazingly fast Lock Mortiser.

The Hand-Held Edgebander (model PEB250) is a new version of the tried and tested PEB150, which now allows use of any materials up to 3mm thick and 65mm wide and comes with speed and temperature control. A hotmelt portable edgebander for PVC, ABS, melamine, laminate or veneer tapes, this very practical, easily adjusted tool is the ideal solution for straight, round or shaped panels. Easy cleaning and maintenance are assured: the glue pot and tape sliding base are covered by Teflon®.

If it's a hand tool for precision corner rounding and continuous trimming of panel sides you need, look no further than the improved FR256N. The set includes the FR156N edge trimmer and the CA56U trimming head which allows trimming of all edges of the panel continuously. Supplied with a 2mm radius bit (others available), 750W motor, electronic speed control, dust connector collection and three bases for use with bits of different diameters.

Specially designed for quick, precise mortising on doors or other elements,

either on site or in the workshop, the special fixing system of the new FC116U Lock Mortiser allows the mortising of doors that have already been hung, without damaging the surface. Its quick measurement adjustment permits multiple mortises to be made in record time. It can even work horizontally. For mortising grooved doors or those with overlap, there is an adjustment system to centre the machine. Factory-equipped with tool UT16I for making quick, precise transverse holes for inserting handles and other parts and equipped with 16mm diameter hard metal lock mortiser (it can take cutters up to 30mm), locking bar to make mortises on several doors at the same height, rubber protectors for delicate jobs, service keys and dust collector connection, the FC116U represents excellent value.

For further details on the full range of hand tools available call Ney Ltd on 024 7630 8100 or visit www.ney.co.uk



Above: The Hand Gluer, EM125T, with lower roller width of 180mm.

Below: The Edge Lipping Planer, model CES3S, is one of Ney Ltd's most popular hand tools.



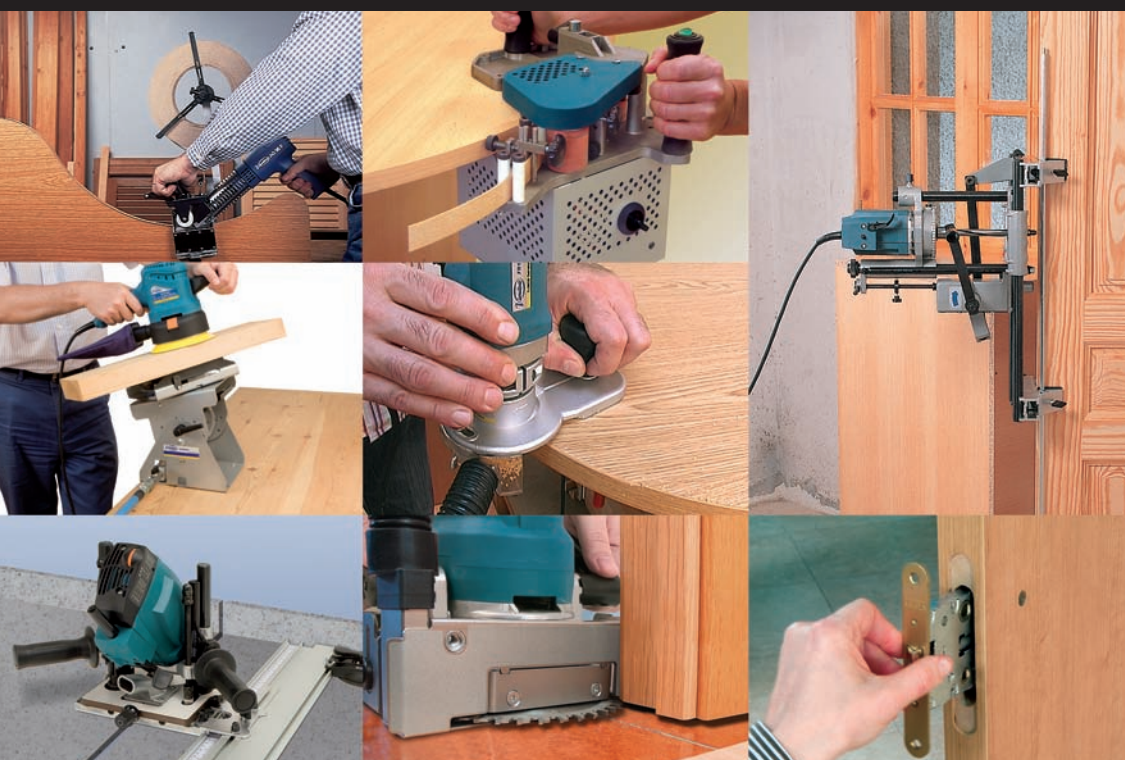
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inside story



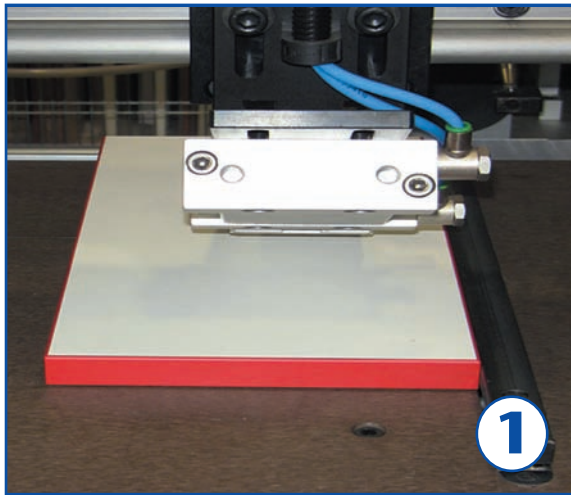
Stema Multipoint 3000

The front fence of the Multipoint 3000 is unique with 250mm of flexibility from front to back of the work table for vertical drilling of shelf holes. Horizontal and vertical routing and grooving saw aggregates are all inverter driven with heavy duty motors and multi-spindle drilling heads on a rugged machine base.

With more than 25 years experience in the UK market, RW Machines of Bicester has flourished as an independent supplier of woodworking machinery. Working with many of the prominent names in the industry, RW offers CNC routers, edgebanders, panel sizing equipment and printing and packaging

machinery. Other fields of activity for the company are presses for carcass assembly and membrane pressing of vinyls to fascias.

01869 244943
sales@rwmachines.co.uk
www.rwmachines.co.uk



1. Vibration is eliminated throughout the frame and clamping has been especially developed to eliminate the 'banana effect' in timber during machining.

2. Fast horizontal and vertical drilling, gluing and dowel insertion are the domain of the Multipoint 3000.

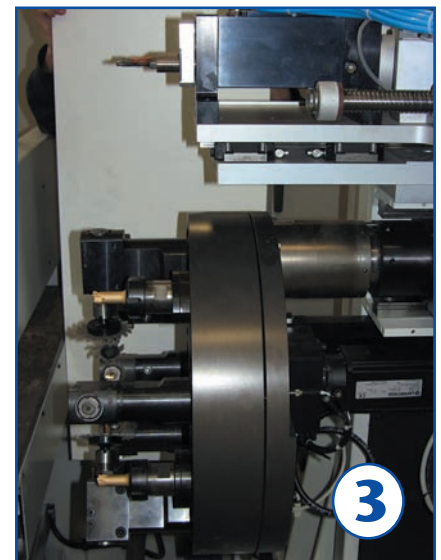


The Stema Multipoint 3000 is from the drawing board of RW partner Eugenio Ciccardi, whose work on the vertical panel drilling technologies of B.R.E.Ma and REM needs no introduction. Running on CNC controls by European software market leader Albatross, the Multipoint 3000 is a fast drilling, gluing and dowel insertion machine (1.2 seconds per hole) capable of 35,000 dowels from each glue canister. Adhesive is automatically injected into dowel holes under pressure. If the pressure drops because a glue shot didn't enter the drill hole as programmed, the system stops automatically, ensuring cabinets always remain reliably assembled. The Multipoint 3000 carries a range of working field setting options between 700mm and 3300mm and is the world's first low cost multi-tasking system with a revolving 8 x position tool turret operating in the horizontal as well as



Eugenio Ciccardi

in the vertical mode and drilling and routing rebates, hinge recesses, cut-outs for vents and letter boxes, 3 x point lock fixings and door furniture placement. In addition to horizontal and vertical drilling, Multipoint also takes on automatic placement of hardware and fittings including for door locks, hinges and plates, window hardware and decorative fittings such as handles and escutcheons.



3. The Multipoint 3000 is a low cost multi-tasking system with a revolving 8x position tool turret operating in the horizontal as well as in the vertical mode

4. Safety is inherent in the design, which includes barriers.



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Above: The brand new Kappa 400.



Left: The K3 is Felder Group's entry level sliding table panel saw.



Below: The largest saw in the 700 series is the K700S Professional.

The name Felder has been associated with the manufacture of panel saws since the company was founded in 1955. Today, Felder Group boasts an impressive range - including the recently launched Kappa 400.

synonymous with saws

The name Felder is synonymous with panel saws. Indeed, the Felder Group has been manufacturing panel saws in many different formats ever since the company was founded in Tyrol, Austria in 1955 by Mr Johann Felder. Ranging from the entry level Hammer K3 basic to the Format-4 Kappa 550 Emotion, the Felder Group has a machine to suit every sawing requirement.

From the Hammer range, the K3 Winner combines comfort, usability and precision with affordability. The Comfort package, optionally available, provides the machine with a 2000mm sliding table, 800mm rip capacity, 1100mm outrigger table and crosscut

fence with mitre pin indexing. With an ample cutting height of 102mm at 90 and 72mm at 45 degrees, the K3 is a must have for all start-up workshops.

The Felder K700S Professional is the largest saw in the 700 series from Felder. It boasts highlights unique to machines from the Felder Group. Easy Glide tilt segment of the saw unit and X-Roll sliding table technology ensure that your saw will continue to run accurately and precise for many decades to come. With a rip capacity of up to 1250mm and the option of having the fence electronically position controlled, it is no surprise that this machine is one of the best sellers for the Felder Group worldwide.

Launched in 2012, the Kappa 400 sliding table panel saw replaced the Kappa 40 and is already building its reputation as a robust industrial use sliding table saw with accuracy and precision to a tenth of a millimetre. Impressively priced, the Kappa 400 is a perfect example of what European quality means.

With sales and service provided by the factory direct subsidiary Felder UK, based in Milton Keynes, Felder buyers are guaranteed of first class advice and support, ensuring that the right machine for the job is purchased.

For more information call Felder UK on 01908 635000 or visit the website www.felder-group.co.uk

The Striebig Compact vertical panel saw and, below, the new Compact installed at R.A. White.



going vertical



R.A. White & Sons opts for a new Striebig Compact 4164.



After postponing the purchase of a Striebig vertical panel saw due to the recession, Gloucestershire-based R.A. White & Sons is now singing the praises of a new Compact 4164.

"I was going to replace the old saw about four years ago," said owner, Bob White. "I knew of Striebig's reputation from what I had read in the trade press and heard from colleagues in the business, so I gave them a call."

After establishing exactly what the company needed to do with the saw, the type and size of sheets they cut and their budget, TM Services suggested the Compact 4164. That's when recession hit.

"Now that business is much better I thought the time was now right to go ahead, so I phoned TM to place the order. I was pleasantly surprised to find that they had all my details on file from their visit over four years ago."

White's Compact 4164 cuts mainly standard size plywood, MFC and MDF panels, as well as kitchen worktops, up to 30mm thick. "It's a brilliant saw which is spot on when it comes to cutting completely square every time," said Mr White. "It's well

built with a nicely balanced saw head that can be changed from horizontal to vertical in seconds and its built-in extraction means there is now far less dust in the air."

His son Chris is also a big fan. "I particularly like the way the saw blade does not cut into the machine's backing panels and the totally accurate cut we get every time," he said.

Everyone at R.A. White has been impressed by TM Machinery's staff. "Right from my first telephone enquiry up to when the engineer installed the machine and carried out the training, nothing has been too much for them. They are great people to deal with," said Bob White.

Striebig's Compact 4164 is one of nine models in the Compact series with a cutting range from 3100 x 1644mm up to 5350 x 2200mm. Based on a single, fully welded sawing frame, the saws can be wall-mounted or freestanding. They guarantee impressive dust limit values well below 1mg/m³.

For further details of the Striebig range contact TM Services. Email sales@tmservices.co.uk, call on 0116 7155 or visit www.tmmachinery.co.uk

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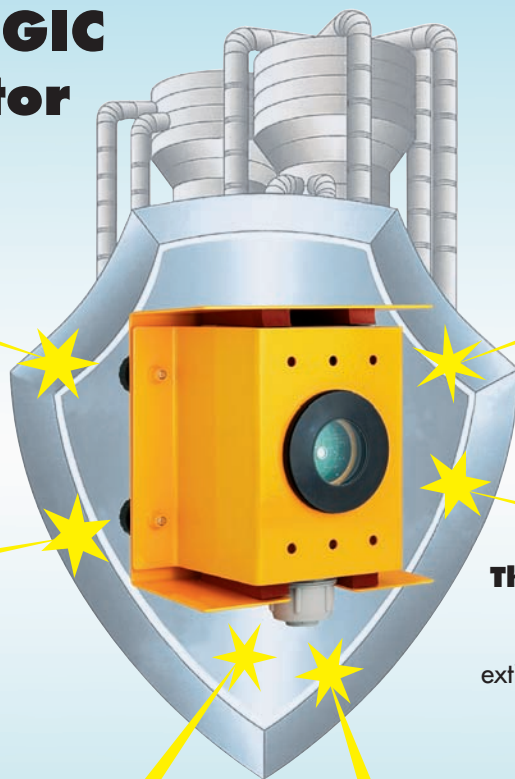
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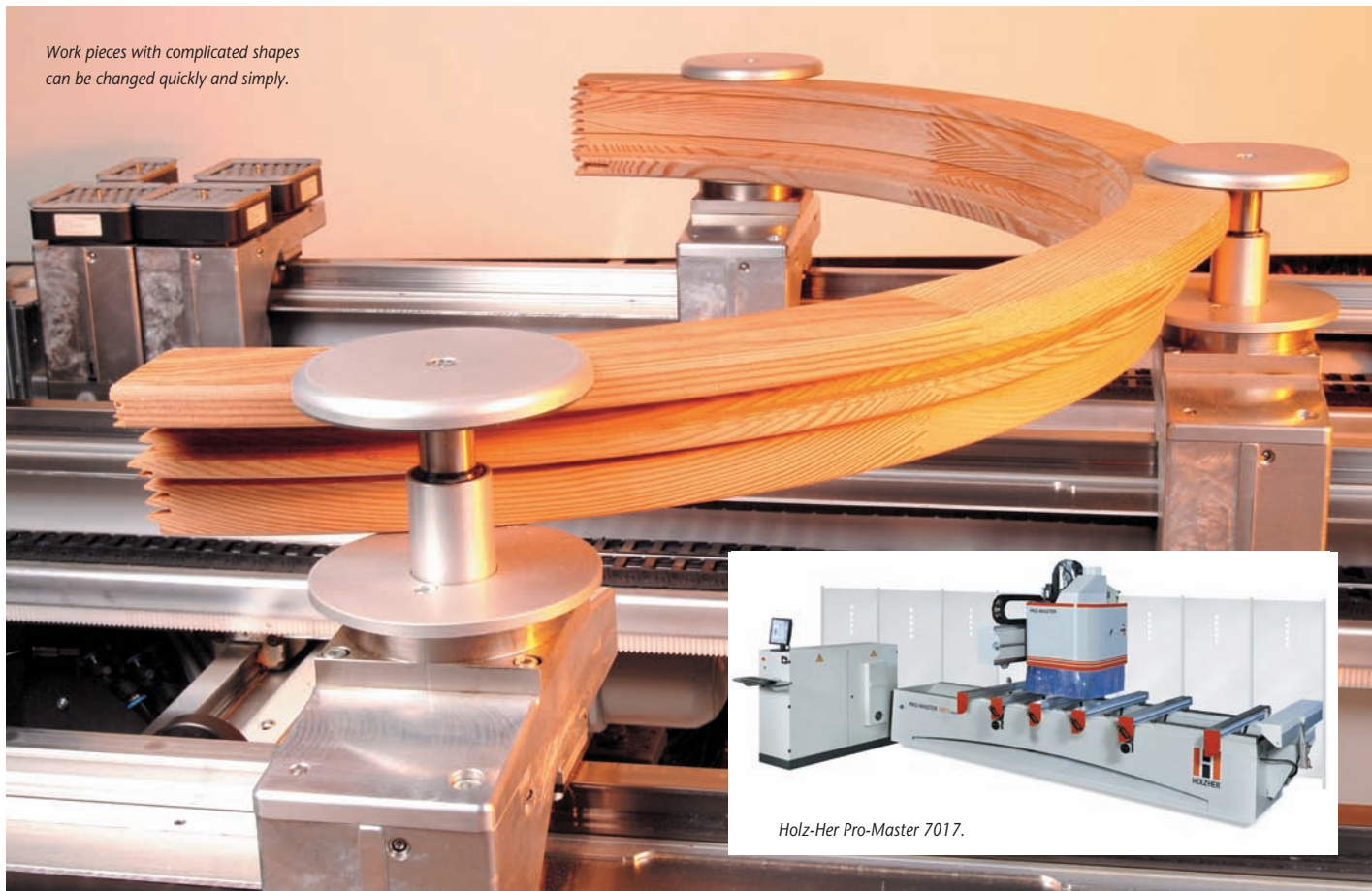
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Holz-Her Pro-Master 7017.

superb with wood

The solid construction and ease of use of their Holz-Her Pro-Master 7017 has impressed Urban Front almost as much as Weinig's service.



Above: Entrepreneurs Nabil and Elizabeth Assaf, co founders of Urban Front Ltd.

If you're working with solid timber, the Holz-Her Pro-Master 7017 machining centre has a lot to offer, as entrepreneurs and owners of Urban Front Ltd, Nabil and Elizabeth Assaf, know well. Impressed by its solid construction, extremely high degree of accuracy, ability to machine absolutely square internal corners for such as vision panels, and the ease of use of the flexible software, Urban Front bought the Pro-Master for use in the manufacture of their contemporary hardwood internal and external doors.

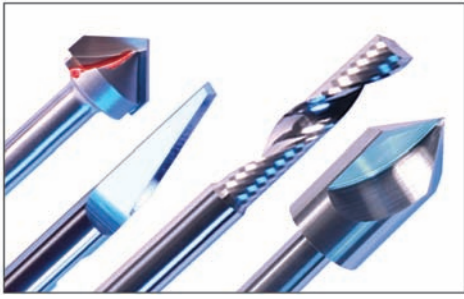
Absolute concentration on practical requirements make the Pro-Master unique. It offers stability, allowing extremely high load values and exceptional dynamics. High precision linear guides ensure excellent guidance, supreme accuracy, particularly quiet running and long service life while powerful drive and transmission technology are the reason for the high acceleration achieved on the Pro-Master. Careful attention to

ergonomics ensure even work pieces with complicated shapes can be clamped quickly and simply.

Multifunctional equipment is optimised for daily use. Drilling, sawing, cutting and grooving on the Pro-Master are automatically operated according to the program. There's no need for manual intervention. The software is particularly impressive and does everything simply, clearly and conveniently. It incorporates a multitude of features, such as barcode interface, remote control unit, import capabilities and much more.

Comments Nabil, "I bought Holz-Her because of my experience of service with Weinig. I'm so glad I did. This machine is so easy to use and extremely accurate. It exceeded my expectations on how it copes so smoothly with dense hardwoods on 80mm and 90mm thick doors."

For more information on Holz-Her call 01235 557600 or visit Weinig's website, www.weinig.co.uk



XYZ has expanded its CNCRouterShop division. The stock of CNC routing tools, consumables and accessories held by this division can now meet the needs of both XYZ machine

owners and those with other machines in operation, regardless of make or source of supply. The division is advertising a range of used routing systems online for companies that want to offer routing, cutting and engraving technology but cannot invest in new machinery. The XYZ CNCRouterShop division can also provide a much wider choice of tooling, consumables and machine upgrade options to meet the need for higher productivity levels, improved quality or more flexible programming without investing in new routing technology.

There is a raft of service support facilities for the expanded division. These include 24-hour online ordering and technical advice, wall charts to assist tooling specification and to determine the correct cutting speeds for specific materials plus printed catalogues if needed. There is a team of specialist engineers and a choice of standard or bespoke training courses.

01902 375 6000

www.cncroutershop.com

machine shop



TM Machinery Sales have entered into a distribution agreement with Biesse UK to sell, service and provide spare parts for the artisan range of Viet S1 and S2 wide belt sanders.

Matthew Pearce, a director of TM Machinery, says the agreement makes excellent sense: "Viet has been synonymous with high quality wide belt sanding and materials finishing since 1953 and leads the market in technological development. We will be able to give Biesse access to the small and medium size manufacturers who make up TM Machinery's core customer base. And our service division, TM Services, has extensive experience of servicing, refurbishing and providing spare parts for wide belt sanders."

Steve Bulmer, MD at Biesse UK, praised Viet for its attention to detail and design quality. "Viet is a market leader in wide belt sanding. Our agreement with TM Machinery will allow us entry to a market sector in which they are specialists, while their service division's long experience will give existing and potential Viet users added confidence."

TM Machinery

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www.tmmachinery.co.uk

Biesse

01327 300366

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